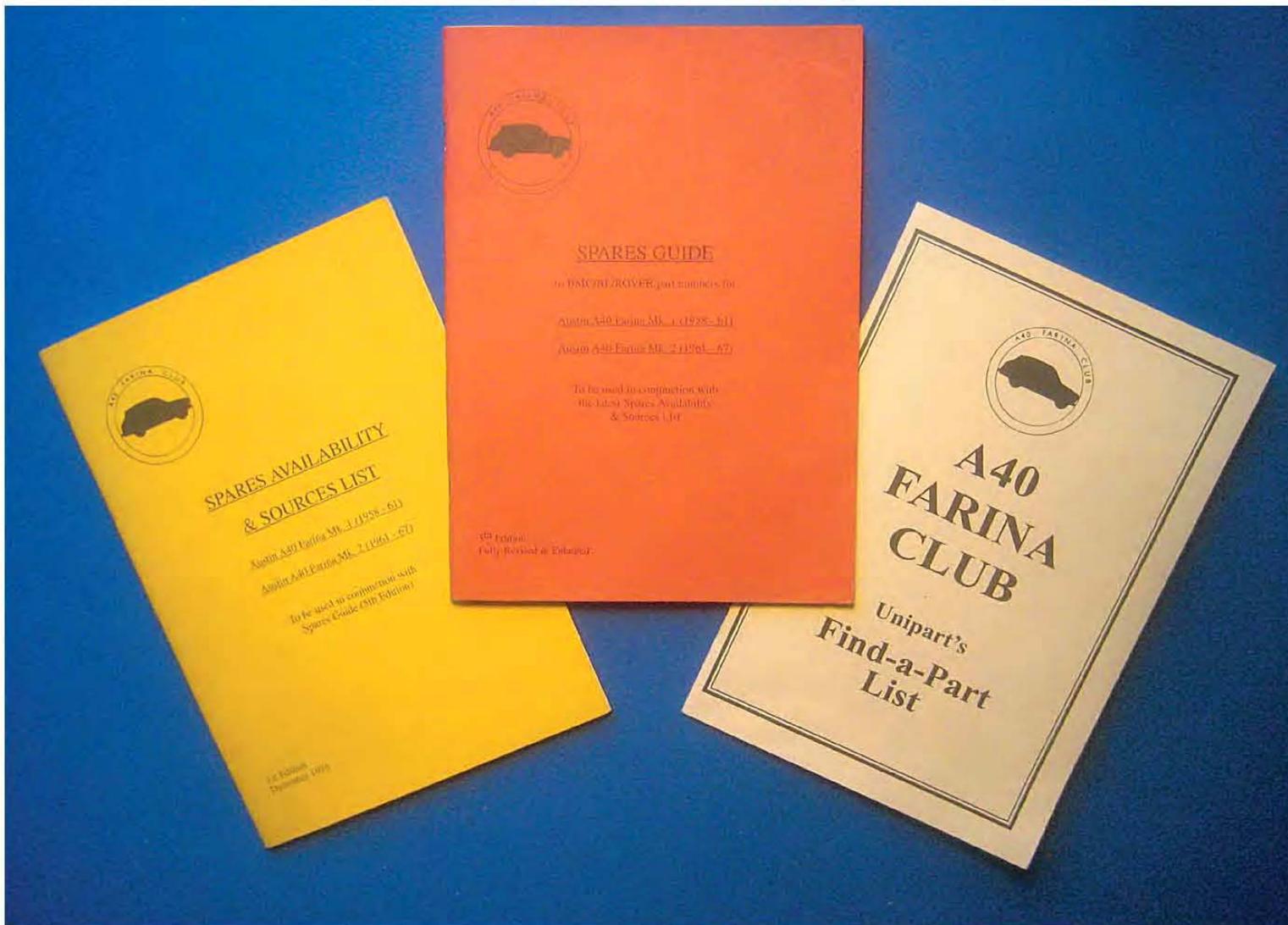


A40 Farina Club's downloadable and (almost*) fully text-searchable Spares Booklets

**a few entries are too pale for the recognition software to identify*



These three booklets contain a comprehensive overview of A40 spares and their sources, and represent a vast amount of research by Club member Paul Stapleton which culminated in their publication in 1998. The passing years have rendered the flanking booklets and their contact details *suitable only as archive material* but the central, red covered, **Spares Guide** contains many exploded views which originally appeared in the Austin, BMC & BL Workshop Manuals along with the relevant product Identifier Codes and may prove useful as reference when working on the car. There are still strict copyright restrictions for the illustrations in place from the original publishers and for the booklets themselves from the A40 Farina Club Ltd. These booklets can be downloaded only on the understanding that they must not be re-printed, distributed or sold and are solely for the personal use of whoever downloads them.

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SPARES GUIDE

to BMC/BL/ROVER part numbers for

Austin A40 Farina Mk. 1 (1958 - 61)

Austin A40 Farina Mk. 2 (1961 - 67)

To be used in conjunction with
the latest Spares Availability
& Sources List

5th Edition
Fully Revised & Enlarged

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INTRODUCTION

This publication is in effect the A40 Farina Club's second Spares Guide, the first being put together by Phil Thomas in 1984. Elements of the original Guide and its subsequent revisions have been incorporated into the present one, which aims to list all the Austin A40 Farina spares that have been asked for by club members over the last decade or so.

Whenever a part is needed, please turn first of all to this Guide and then to the associated A40 Farina Club Spares Availability & Sources List, which also contains instructions on using both publications.

ABBREVIATIONS/CODES USED IN TEXT

LH = left hand, nearside or (in UK) passenger's side of car

RH = right hand, offside or (in UK) driver's side of car

Part number in *italics* = never available as a separate item from BMC, BL or Rover but allocated a suitable part number for the purposes of this Spares Guide.

Part number in ordinary type = the latest BMC, BL or Rover part number issued.

Na = part not applicable to this model

i.d. = inside diameter

o.d. = outside diameter

" = inches

Number in **bold** before part description = number of part in relevant parts diagram

ACKNOWLEDGMENTS

Special thanks to:

Tim Hinton and Ian Tansley for commenting on drafts, correcting and formatting discs and liaising with the printer.

Kevin James, Clive Hawkins, John Love and George Bailey for word processing forms and letters and circulating over 170 spares & service suppliers for possible inclusion in Spares Availability & Sources List.

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Joseph O'Brien and Derek Minter for word processing.

Clive Hawkins for spreadsheet work.

Kevin James for checking A40 parts available from Moss, Rover & Unipart.

Hawksworth Graphics & Print Ltd for printing from disc and publication.

DISCLAIMER

Whilst every care has been taken to ensure that the information published in this Spares Guide is correct, neither the A40 Farina Club nor the author are able to accept any responsibility for any omissions or errors, although we would be grateful to be informed of any in order to correct future editions.

Paul Stapleton, Editor

ENGINES**948cc****1098cc**

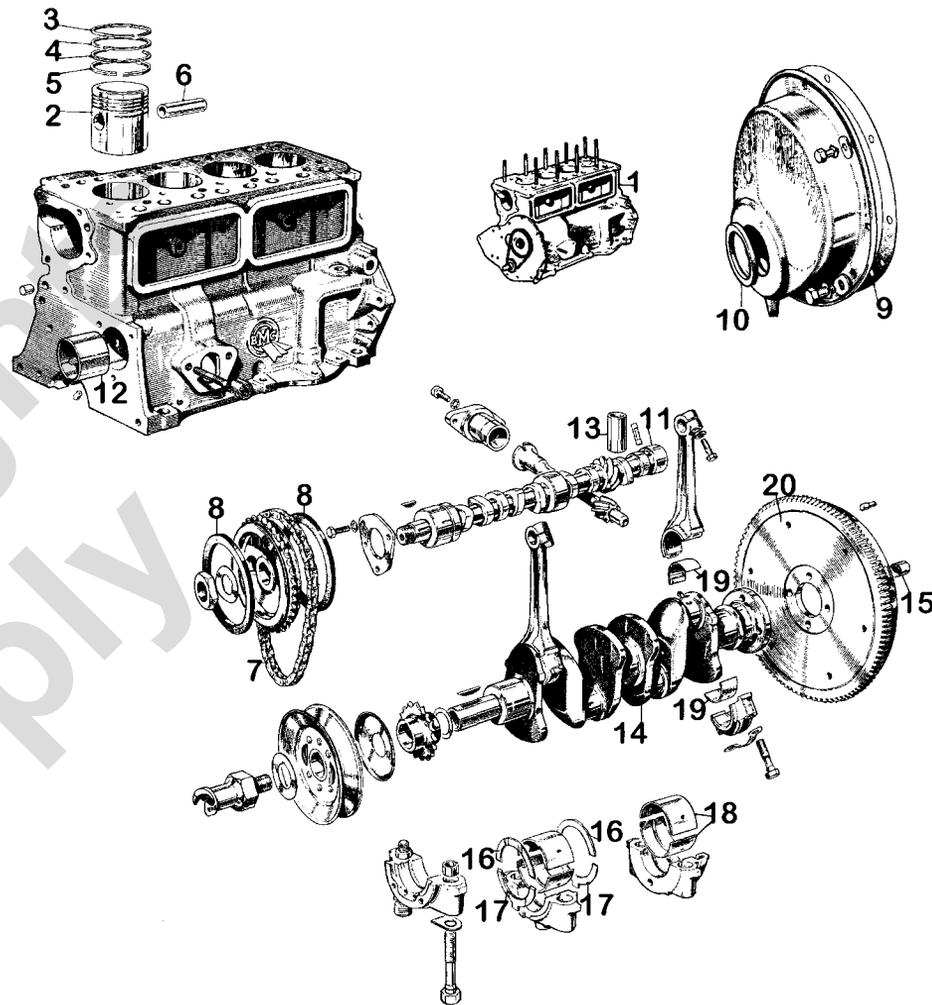
Complete, less ancillaries (high compression)

8G25

GSE1104E

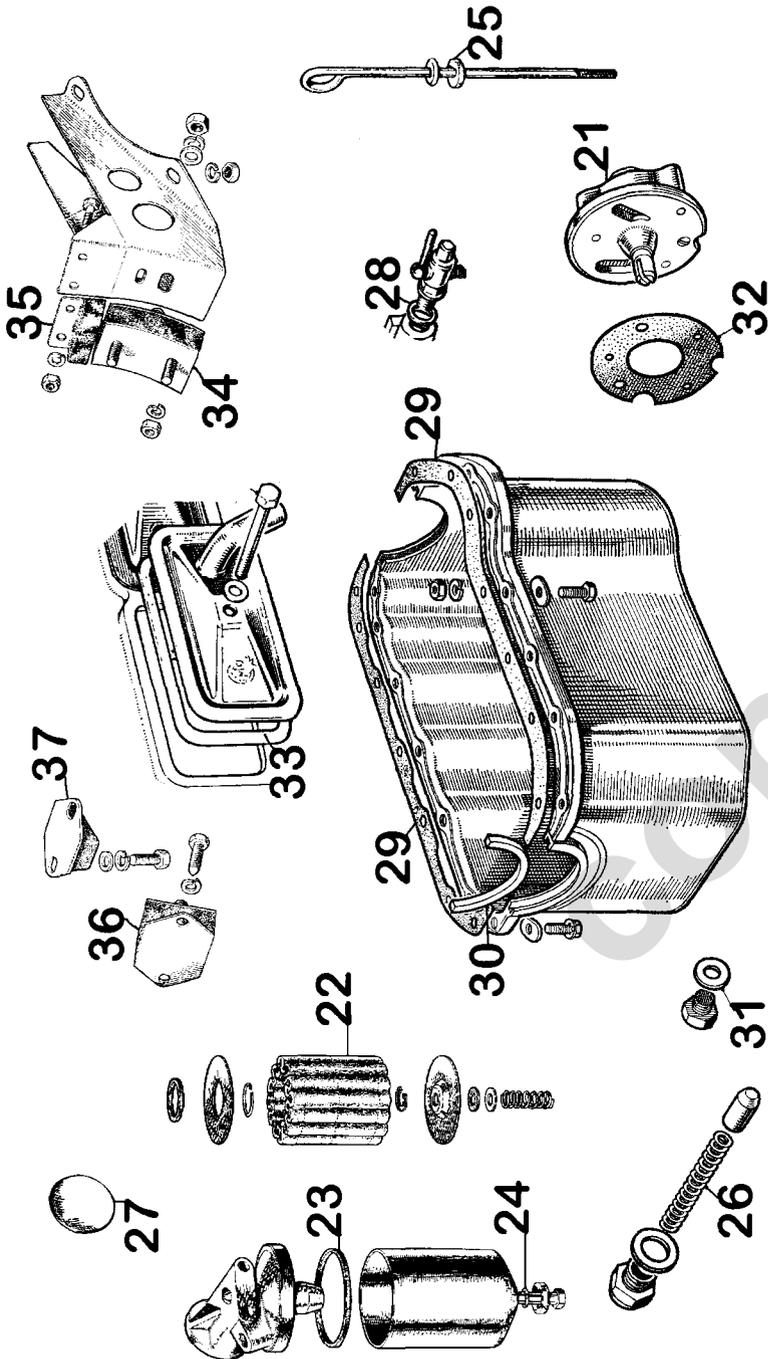
BLOCK

1. Complete, less ancillaries (high compression)		28G150	38G388N	
2. Pistons (high compression):	Standard	12A14503	BAU4418A	
	Oversize	.010"	12A14513	8G244313
		.020"	12A14523	BAU441820
		.030"	12A14533	8G244333
		.040"	12A14543	8G244343
Piston rings:				
3. Top (plain) rings:	Standard	12A66	BHM1162	
	Oversize	.010"	12A6610	8G74510
		.020"	12A6620	BHM116220
		.030"	12A6630	8G74530
		.040"	12A6640	8G74540
4. 2nd & 3rd (tapered) rings:	Standard	12A67	12G56	
	Oversize	.010"	12A6710	12G5610
		.020"	12A6720	12G5620
		.030"	12A6730	12G5630
		.040"	12A6740	12G5640
5. Bottom (scraper) rings:	Standard	12A68	12G270	
	Oversize	.010"	12A6810	12G27010
		.020"	12A6820	12G27020
		.030"	12A6830	12G27030
		.040"	12A6840	12G27040
6. Gudgeon pins:	Standard	2A837	NSP1	
	Oversize	.002"	2A83702	NSP102
		.004"	2A83704	NSP104
		.006"	2A83706	NSP106
7. Timing chain		3H2127	3H2127	
8. Timing chain tensioner rings		8G549	8G549	
9. *Timing cover gasket		12A956B	12A956B	
	Timing cover oil seal: *Felt (to eng. no. 106934)		2K7140	Na
10.	*Neoprene	88G561	88G561	
11. Camshaft with oil pump driving pin		8G712	AEA630	
12. Camshaft front bearing (liner)		BAU1356	Na	
	Camshaft bearing set (liner)		Na	BHM1211
13. Tappets: Standard		2A13	2A13	



* included in Conversion Gasket Set - see page 2.

Engine Block : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



Engine Block (continued) : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

BLOCK (cont.)

948cc

1098cc

Tappets:	Oversize	.010"	2A1310	2A1310
		.020"	2A1320	2A1320
14. Crankshaft			8G2727	8G2737
15. Bush - 1st motion shaft			1A1559	1A1559
Crankshaft main bearing thrust washers:				
16.	Upper:	Standard	1A1716	8G2422
		.003" oversize	1A17163	8G24223
		.030" oversize	Na	8G242230
17.	Lower:	Standard	1A1717	8G2423
		.003" oversize	1A17173	8G24233
		.030" oversize	Na	8G242330
18. Crankshaft main bearing sets:		Standard	8G2177	8G2332
	Undersize	.010"	8G217710	8G233210
		.020"	8G217720	8G233220
		.030"	8G217730	8G233230
		.040"	8G217740	8G233240
		.060"	8G217760	Na
19. Connecting rod bearing sets:		Standard	8G2198	8G2198
	Undersize	.010"	8G219810	8G219810
		.020"	8G219820	8G219820
		.030"	8G219830	8G219830
		.040"	8G219840	8G219840
		.060"	8G219860	8G219860
20. Flywheel & starter ring gear			88G227	12G180
		<i>includes starter ring gear</i>	AEA596	12G290
21. Oil pump			GLP142	GLP142
22. Oil filter element			GFE103	GFE103
23. includes sealing ring - canister to head:				
	Tecalemit		13H998	13H998
	Others		12A1591	12A1591
24. Rubber ring for oil filter bolt:				
	Tecalemit		7H1759	7H1759
	Purolator		508380	508380
	Pressure Switch type		Na	17H2281
25. Rubber washer for oil dip stick			Na	AEC671
26. Oil relief valve spring			6K853	6K853
27. Core plug			2K8169	2K8169
	Conversion gasket set:			
	to late 1965		GUG1541CS	GUG1541CS
	from late 1965 (engine no. 105002 on)		Na	AJM239B
	<i>including, among other items:</i>			
28.	Washer for cylinder drain tap		2K4975	2K4975
29.	Sump gaskets (pair)		AJM501B	AJM501B

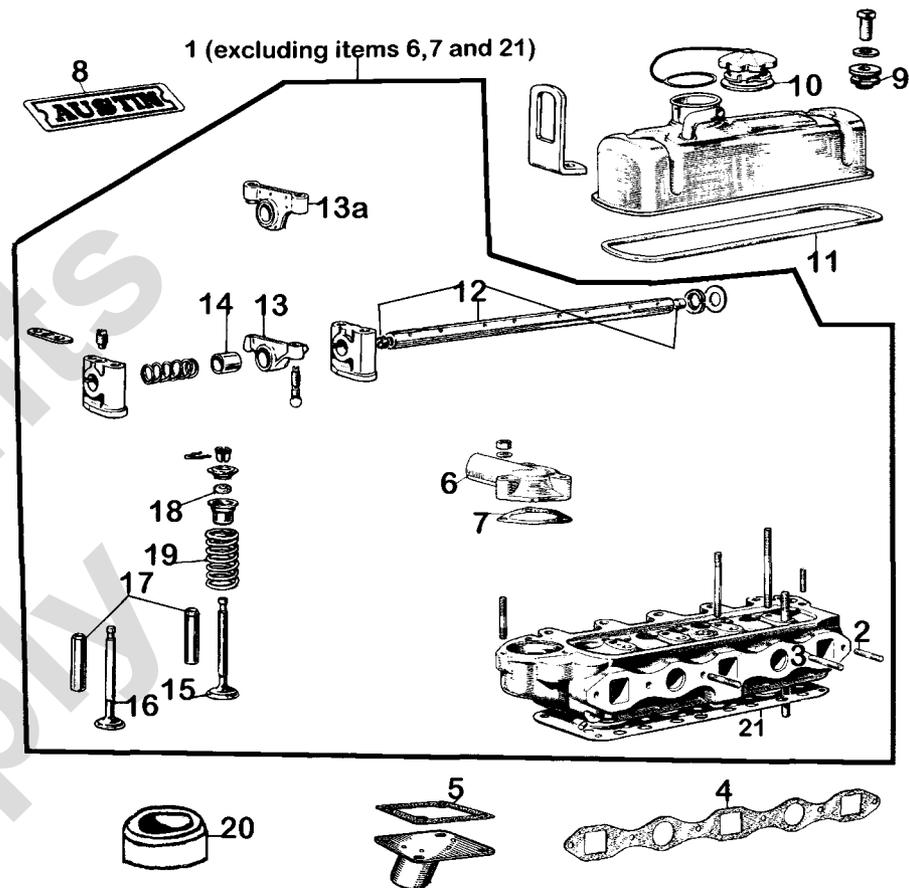
	BLOCK (cont.)	948cc	1098cc
30.	Sump oil seals (pair)	LZB10005	LZB10005
31.	Copper washer for sump drain plug	6K638B	6K638B
32.	Oil pump gasket	GUG705560GM	GUG705560GM
33.	Side cover gaskets:		
	cork	12A1139	12A1139
	rubber (engine no. 105002 on)	Na	GUG5505GM
	Engine mountings (rubber):		
34.	Front	2A305	2A305
35.	Front buffer (<i>Mk 2 cars only</i>)	21A911	21A911
36.	Rear	AHA9307	AHA9307
37.	Rear tie	2A5420	2A5420

HEAD

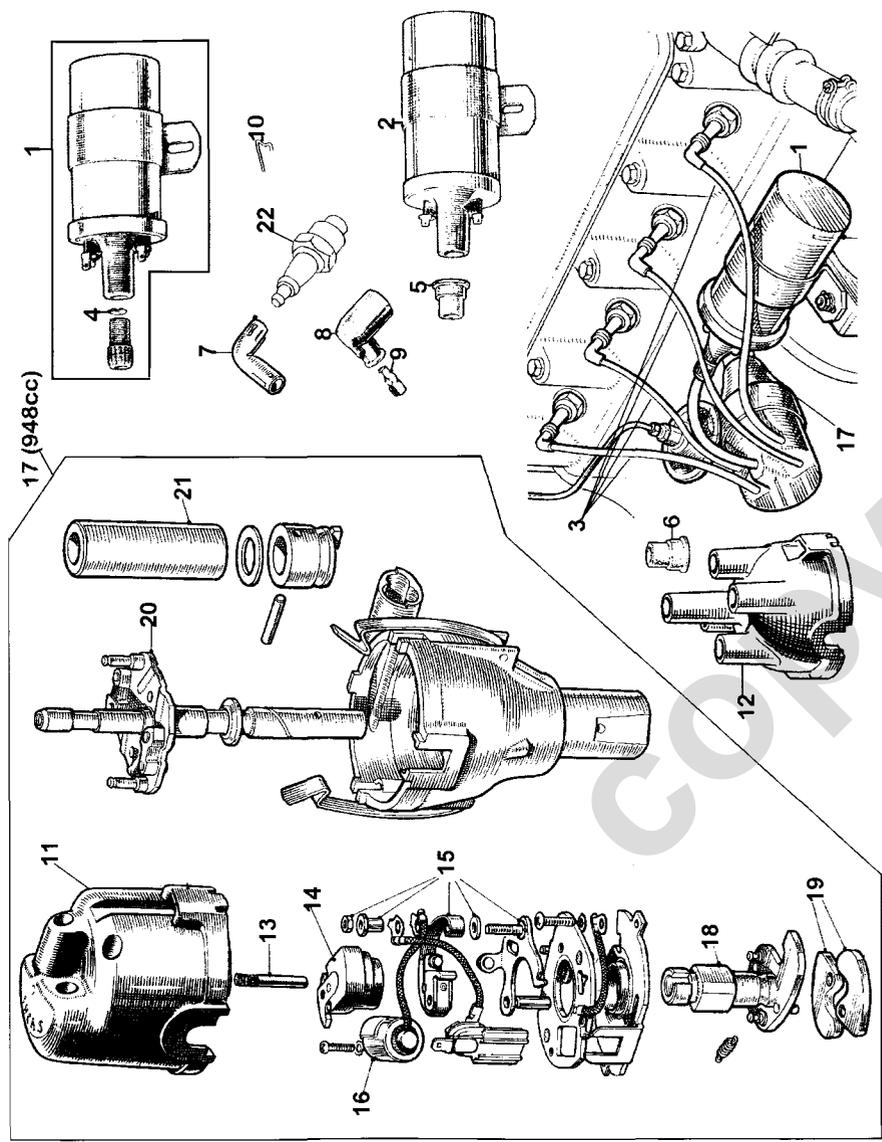
1.	Complete with valve guides, studs & plugs:		
	original	12A1455 [^]	28G193
	unleaded fuel	12A1455U	28G193U
	Studs for manifold:		
2.	Outer:		
	Mk 1 cars (2" long)	53K486	Na
	Mk 2 cars (2 1/4" long)	53K487	53K487
3.	Intermediate:		
	Mk 1 cars (2 1/2" long)	FHS2513	Na
	Mk 2 cars (2 1/4" long)	53K487	53K487
4.	*Gasket for manifold	GUG4006MG	GUG4006MG
5.	*Gasket for hot spot (<i>Mk I cars only</i>)	2A106	Na
6.	Thermostat cover (alloy)	2A25	2A25
7.	*Gasket for thermostat cover	GTG101	GTG101
8.	Badge 'Austin' for rocker cover	12A1205	12A1205
9.	Bush (rubber) for rocker cover	12A1358	12A1358
10.	Oil filler cap (<i>plastic</i>)	Na	GFE6022
11.	*Gasket for rocker cover	AJM401B	AJM401B
12.	Rocker shaft with plugs	12A1950	12A1950
13.	Rocker arm, cast	2A533	2A533
	<i>including, among other items:</i>		
14.	Bush for cast rocker arm	2A21	2A21
13a.	Rocker arm, pressed steel	2A964	2A964
15.	Valves:		
	Inlet	2A877	AEA574
16.	Exhaust	AEA434	AEA434
	Exhaust (unleaded fuel)	AEA434U	AEA434U
17.	Valve guides (inlet & exhaust):		
	Standard	12G1111	12A186
	Oversize	12G111110	12A18610
18.	Valve seals (rubber)	2A879B	2A879B

[^] to suit A40 Mk I manifold needs change of outer & intermediate studs

* included in Decoke Gasket Set - see page 4



Cylinder Head : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



Ignition System : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

HEAD (cont.)		948cc	1098cc
19.	Valve springs	AEA311	AEA311
20.	Seat insert for exhaust valve:	Standard	2A640
		Oversize .0625"	AEA763
		Decoke gasket set:	GUG1070HS
	Mk 1 cars	GUG1071HS	Na
	Mk 2 cars	GUG1071HS	GUG1071HS
21.	Head gasket (included in Decoke Gasket Set)	TAM2121	TAM2121

IGNITION

Coil (<i>Lucas LA12</i>):				
	screw terminals	2A536	Na	
	spade terminals:			
1.	screw fitting HT lead	17H8100	17H8100	
2.	push fitting HT lead	Na	GCL110	
High Tension (HT) Lead Set (carbon core):				
3.	for side entry distributor cap	GHT101	GHT101	
	for push fitting distributor cap	Na	GHT241	
	HT Cable, black, copper core, per metre length	AAA5981M	AAA5981M	
4.	Washer (copper) for coil end of screw			
	fitting HT lead	214279A	214279A	
5.	Cover (rubber) for coil end of push fitting HT lead	Na	12G1040	
6.	Covers (rubber) for distributor end of push fitting HT leads	Na	12G1037	
Connectors - HT leads to spark plugs:				
7.	Copper	13H134	Na	
8.	Plastic	Na	WC200	
9.	Clips for plastic connectors	Na	7H6894	
10.	Clips for ends of push fitting HT leads	Na	12G1476	
11.	Distributor cap (with brush):	side entry leads	GDC102	
		push fitting leads	Na	
12.		Na	GDC103	
13.	Brush & spring for distributor cap	262703A	262703A	
14.	Rotor arm	GRA101	GRA101	
15.	Contact breaker set	GCS101	GCS101	
16.	Condenser	GSC111	GSC111	
Distributor complete (high compression engines):		<i>Lucas DM2</i>	<i>Lucas 25D4</i>	
	Mk 1 cars to engine no. 44050	2A721	Na	
17.	Later Mk I and most Mk 2 cars	12A415	12G4220	
	Late Mk 2 cars from engine no. 107360 (push fit HT leads)	Na	12G2059	
	Alternative (all 1098cc cars)	Na	GEU914	
<i>including, among other items:</i>				
18.	Cam assembly (high compression engines):			
		Mk 1 cars to engine no.44050	17H5066	Na
		Other cars	57H5184	57H5184

IGNITION (cont.)**948cc****1098cc**

19.	Weight assembly:		
	Mk I cars to engine no. 44050	17H5095	Na
	Other cars	57H5420	57H5420
20.	Shaft and action plate (high compression engines):		
	Mk I cars to engine no. 44050	37H5439	Na
	Other cars	57H5050	17H9416
21.	Bushing - body bearing:		
	Mk I cars to engine no. 44050	17H5071	Na
	Other cars	47H5164	47H5164
22.	Spark plugs: non-resistor	GSP163	GSP163
	resistor	GSP163R	GSP163R

COOLING & HEATING**RADIATOR****All models**

1. Complete	21A1022
2. Cap (4psi)	GRC103
3. Overflow pipe, rubber (1/4" i.d, 7/16" o.d, 24 1/2" long), per metre length	GRH1001M
4. Top hose	GRH246
5. Bottom hose (for cars with heater)	GRH202
6. Clips for hoses	GHC913
7. Drain tap	88G291

Tips: Minor leaks in a radiator may be cured by a sealant such as "Bars Leaks". Small holes can be at least temporarily repaired with "Plasticine".

Severe lime scale in the cooling system can be dissolved by descalers sold for use in domestic central heating systems, such as "FernoX".

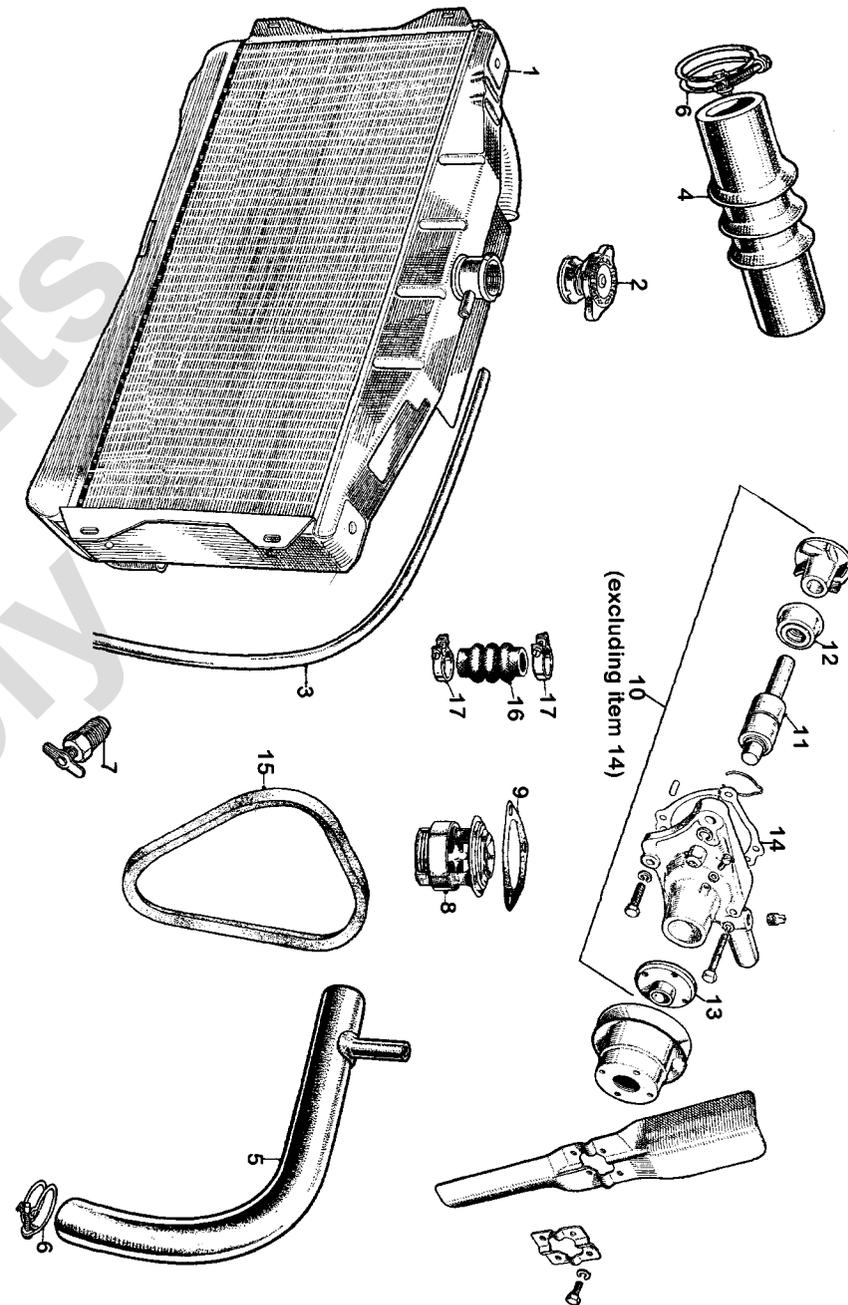
The A40 radiator is identical to that of the Morris Minor 1000, except for the soldered mounting brackets. These are relatively easily swapped over with the use of a blowtorch.

It is inadvisable to use a non-corrugated top hose: this transmits engine vibration to the radiator elbow, which may eventually fatigue and break off.

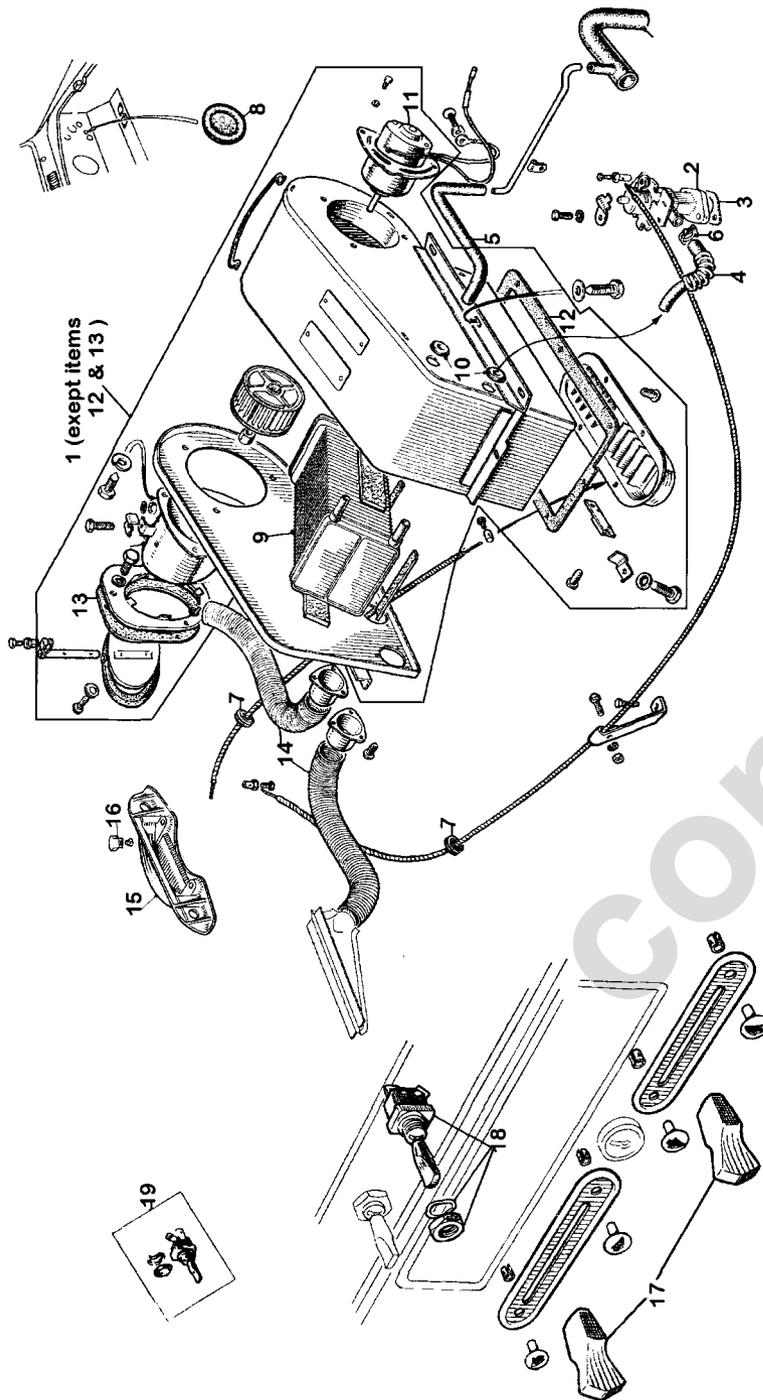
THERMOSTAT**All models**

Thermostat kit	QTH101S
8. consisting of: Thermostat (82°C)	GTS1104
9. *Gasket	GTG101

Cooling System : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



* included in Decoke Gasket Set - see page 4.



Heater : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

WATER PUMP

- 10. Complete Repair kit
- 11. including, among other items: Bearing & spindle assembly
- 12. Seal assembly
- 13. Fan hub
- 14. ^Gasket for water pump
- 15. Fan belt
- 16. By-pass hose: corrugated plain
- 17. Clips for by-pass hose

HEATER

- 1. Complete (*Smiths F.352*)
- 2. Water valve assembly
- 3. *Gasket for water valve assembly
- 4. Water inlet hose (7" long)
- 5. Water outlet hose (1/2" i.d., 3/4" o.d., 13 1/2" long)
- 6. Clips for hoses
- 7. Bulkhead grommets for control cables
- 8. Blanking plugs for alternative holes for cables
- 9. Radiator assembly
- 10. Grommets for radiator pipes
- 11. Motor
- 12. Gaskets: heater to lower dash
- 13. heater to upper dash
- Demister hoses (1 9/16" i.d., 16" long):
- 14. paper/foil plastic (late Mk 2 cars)
- Dashboard control panel (Mk 1 cars):
- 15. separate choke knob bracket (to late 1959)
- integral choke knob (from late 1959)
- 16. Knob for heater control lever(s): Mk 1 cars
- 17. Mk 2 cars
- 18. Switch for blower (Mk 2 cars): Black dash cars
- 19. Wood dash cars

* included in Decoke Gasket Set - see page 4

^ included in Conversion Gasket Set - see page 2

Tip: It is inadvisable to use a non-corrugated water inlet hose: this fails to absorb engine vibration from the water valve outlet pipe, which may eventually fatigue and break off.

All Models

GWP132
8G2570
12A1802
88G446
8G733
GUG705555GM
GCB10813
2A242
GZA2083
3H2963

24G3365
JJC10018
88G221B
14A5756
14A8702
GHC608
14A7033
14A7032
17H8127
7H1993
37H1000
14A7017
14A7014
14A5755
24A1963

27H971
37H68
27H1206
24A151
GAE106
149011A

FUEL SYSTEM

TANK & FITTINGS

	<u>Mk I cars</u>	<u>Mk 2 cars</u>
1. Fuel tank	2A2143	21A578
2. Sender unit for fuel gauge	21A168	21A2028
3. Filler tube: grommet by boot lid	14A7057	14A7057
4. sponge sealing ring	2A2069	21A821
5. cap - painted	8G654	8G654
	- chrome	Na
	- lockable	18G8601A
6. - sealing ring	GSS154A	GSS154A
7. Snap nut, nylon, tank fixing	21A2109	21A2109
8. Joint washers, tank to boot floor: small	Na	21A305
9. large RH	2A2070	Na
10. LH	2A2186	Na
11. Washer for tank drain plug, copper	2A2071	Na
Grommets for tank cable:	ARA967	ARA967
12. through rear cross member	3F90	RFN403
13. through boot floor	RFN405	RFN405

Tips: Minor leaks in a fuel tank may be cured by a sealant such as "Slosh Tank Sealant".

For Mk 2 cars read Farina News no. 64, page 28 first.

Leaks around tank drain plugs or fuel pipe unions may be cured by a non-setting gasket material such as "Hermetite Golden Gasket".

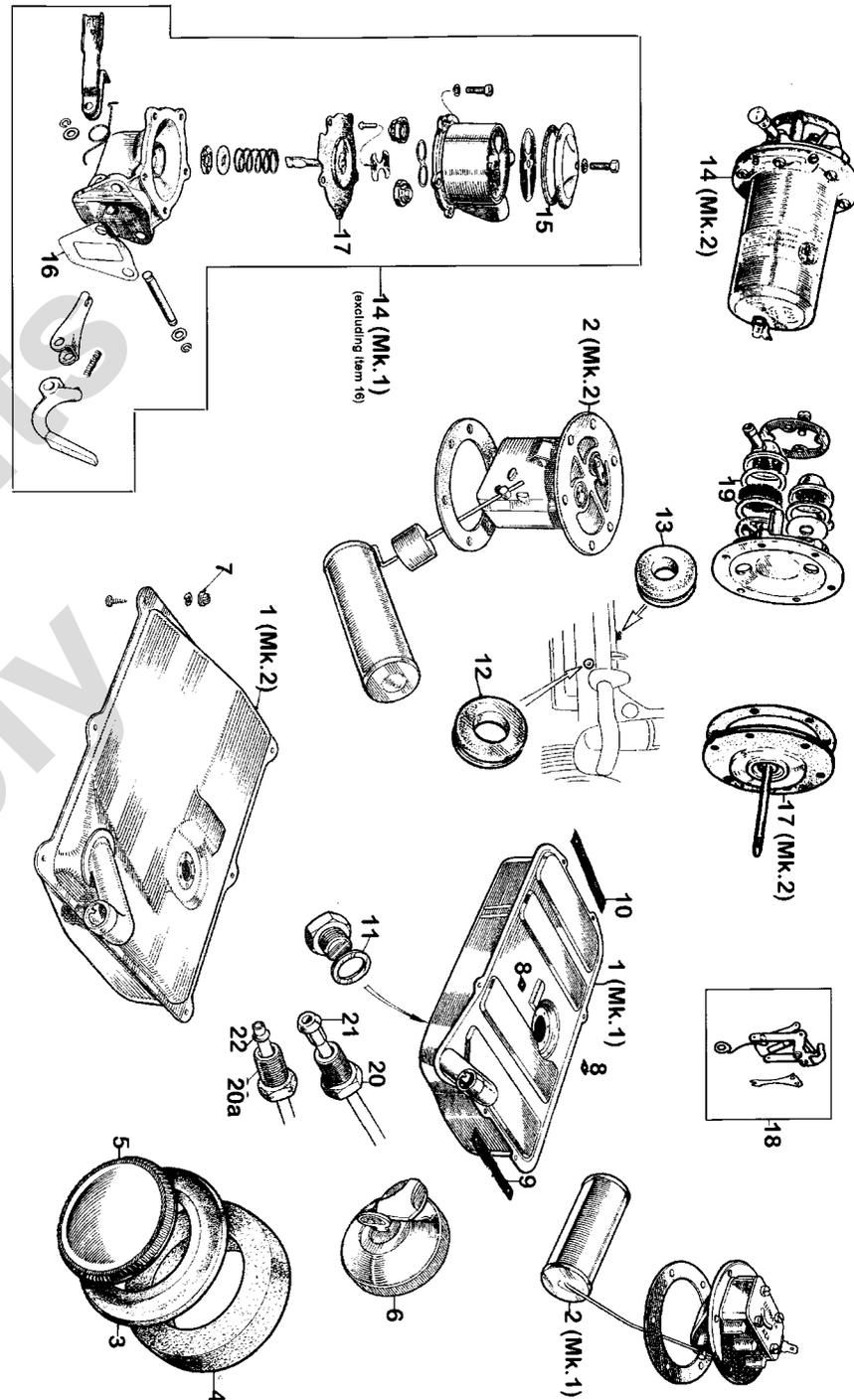
FUEL PUMP

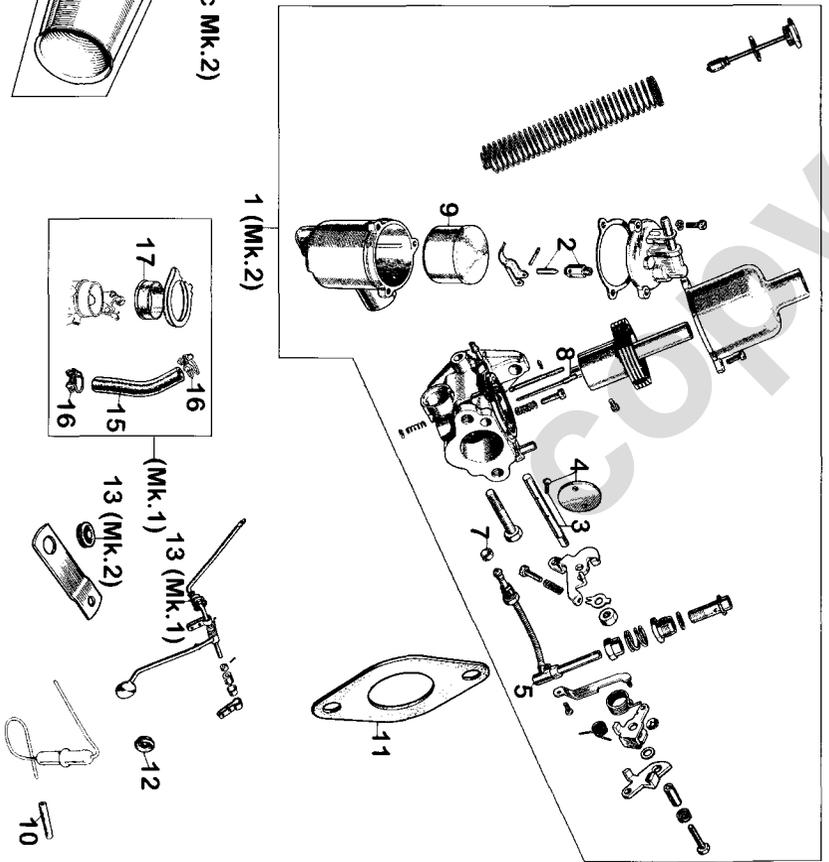
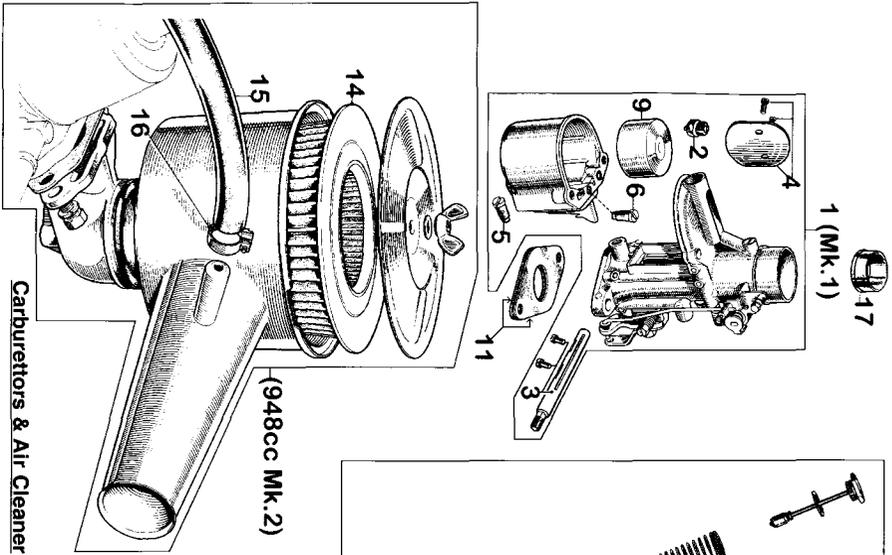
	<u>Mk I cars</u>	<u>Mk 2 cars</u>
14. Complete	17H98	AUF204
Repair kits: major (rebuild)	8G2206	AUF204M
primary (service)	BAU5077	Na
<i>including, among other items:</i>		
15. Gasket for cover	17H856	Na
16. *Gasket to engine block	2A113	Na
17. Diaphragm assembly	7H1379	WZX1710
18. Rocker & blade contacts	Na	AUB6106A
19. Sealing washers for fuel inlet/outlet	Na	AUB676

* included in Repair Kits and also in Conversion Gasket Set - see page 2

Tip: On the A40 Mk I fuel pump the internal thread for the set screw retaining the cover can strip. As a temporary repair the washer under the set screw can be replaced by some non-setting gasket material and the screw tightened down into the undamaged portion of thread. A slightly wider (eg metric M5) set screw is an alternative.

Fuel System : Copyright British Motor Industry Heritage Trust. Reproduced by permission.





PIPEWORK

Pipe (1/4" o.d.), per metre length:

- steel
- copper (alternative)

Rubber sleeves for pipe
Grommets for pipes through boot floor

- 20. Nuts: pipe to fuel tank
- 20a. pipes to and from fuel pump
- 21. Nipple: pipe to fuel tank
- 22. Olive: pipes to and from fuel pump
- Hoses: inlet to pump (4 1/2" long)
- outlet from pump (6 3/4" long)
- inlet to carburettor (11" long)
- per metre length
- Hose clips

Mk I cars

37H7148M	37H7148M
37H7148MC	37H7148MC
6K838	6K838
Na	RFN403
11G2073	11G2073
6K648	Na
ACA5129	ACA5129
6K685	Na
Na	BRT2408
Na	BRT2412
Na	BRT2421
Na	37H7615M
Na	ACH5854

Mk 2 cars

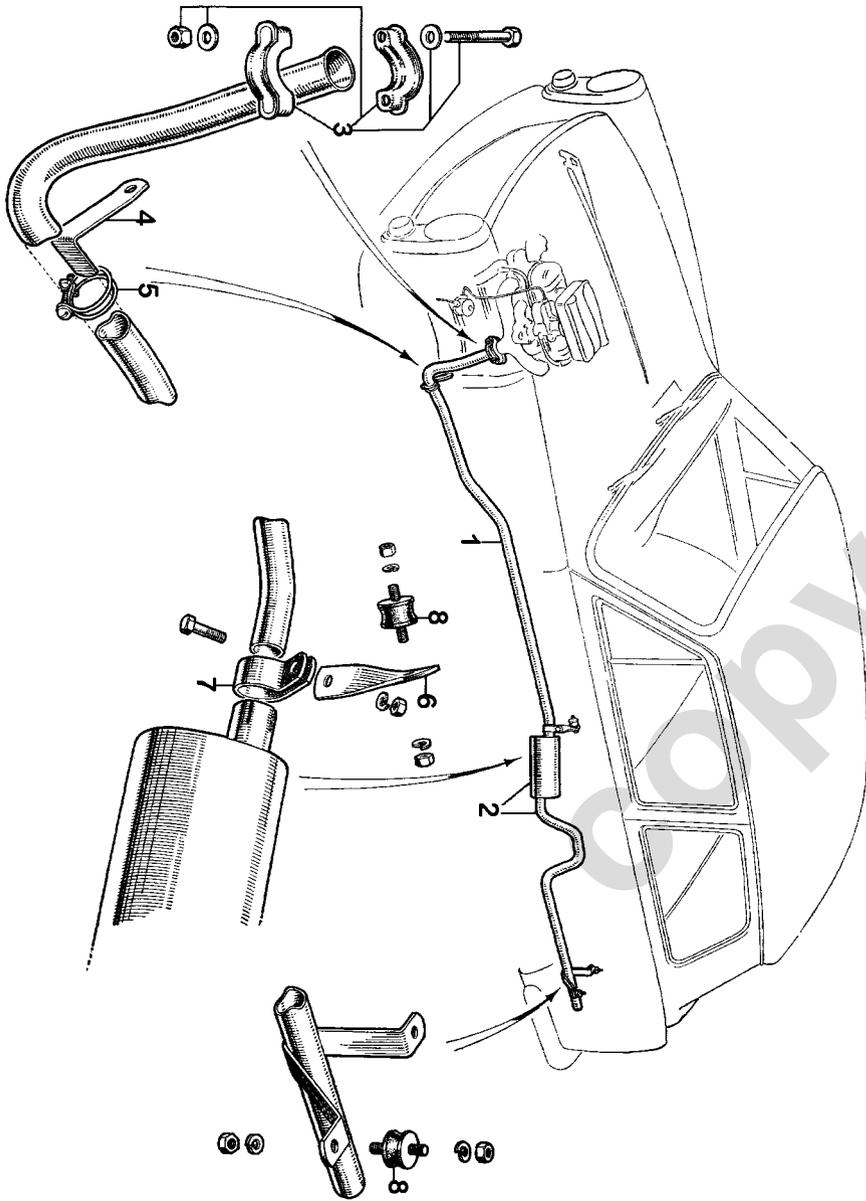
Tip: The brass nuts, nipples and olives on old pipes can be reused if sound, the latter two requiring soldering.

CARBURETTOR

Zenith 26VME
SU HS2
Mk 2 cars

	Mk I cars	948cc	1098cc
1. Complete	2A752	AUC980	AUD13
Repair kits: primary (service)	8G2230	AUC980P	AUD13P
major (rebuild)	8G2231	AUC980M	AUD13M
<i>including, among other items:</i>			
Gasket kit	2A752G	AUE810A	AUE810A
2. Needle valve (for float chamber)	2A752N	WZX1101A	WZX1101A
3. Throttle spindle, screws & bushes	2A752T	WZX1310	WZX1310
4. Butterfly & screws	2A752B	WZX1320	WZX1320
5. Jet: main	2A752JM	AUC8780	AUD9098A
6. slow running	2A752JS	Na	Na
7. Rubber gland seal - jet to float chamber	Na	Na	AUD2194
8. Needle for jet (standard)	Na	AUD1261	AUD1478
9. Float	17H428	WZX1301	WZX1300+
10. Rubber union to vacuum pipe	Na	ACH9041	ACH9041
11. *Gaskets to manifold	2A152G	1G2624B	1G2624B
Grommets in bulkhead:			
12. for choke cable	14A7033	14A7033	14A7033
13. for accelerator rod or cable	11H44	RFR103	RFR103

+ use AUE671 for float chambers fitted with an alternative lid
* included in Decoke Gasket Set - see page 4. 1G2624B also included in SU Gasket Kit AUE810A.



AIR CLEANER

- 14. Filter (disposable)
- 15. Pipe, cleaner to rocker cover, per metre length
- 16. Pipe clips
- 17. Rubber insulator sleeve, cleaner to carburettor

Mk 1 cars

- Na
- GRH1006M
- ACA5290
- 2A616

Mk 2 cars

- GFE1001
- GRH1006M
- ACA5290
- Na

EXHAUST SYSTEM

Pipe system:		Stainless steel complete	EXH1	EXH2
1.	Mild steel:	front pipe	GEX1289	GEX1290
2.		tail pipe/silencer	GEX3236	GEX3237
3.	Clamp kit:	pipe to manifold	GEX7046	GEX7046
4.		Bracket to front pipe	GEX7089	GEX7089
5.		Clip for bracket to front pipe	GHC913	GHC913
6.		Strap to front of silencer	GEX7092	GEX7095
7.		Clip for strap to front of silencer	GEX7091	GEX7091
8.		Rubber mountings for silencer & tailpipe	GEX7251	GEX7251

Tips: Front pipe connections to the manifold and the silencer should be sealed with exhaust paste ("Gun Gum" or similar) to prevent leaks.

"U" bolt clamps of 1³/₈" diameter (GEX9004) may be used instead of clips GHC913 and GEX7091.

A temporary cure for leaking pipes/silencer can be made from exhaust bandage or a combination of exhaust paste and strips of tin can tied in place with wire.

CLUTCH SYSTEM

CLUTCH

1. Release bearing & cup
2. Cover: Mk I cars to engine no. 137083
Other cars
3. Driven plate

948cc

- GRB101
GCC104
GCC105
GCP102AF

1098cc

- GRB103
Na
GCC106
GCP103AF

CLUTCH HYDRAULICS

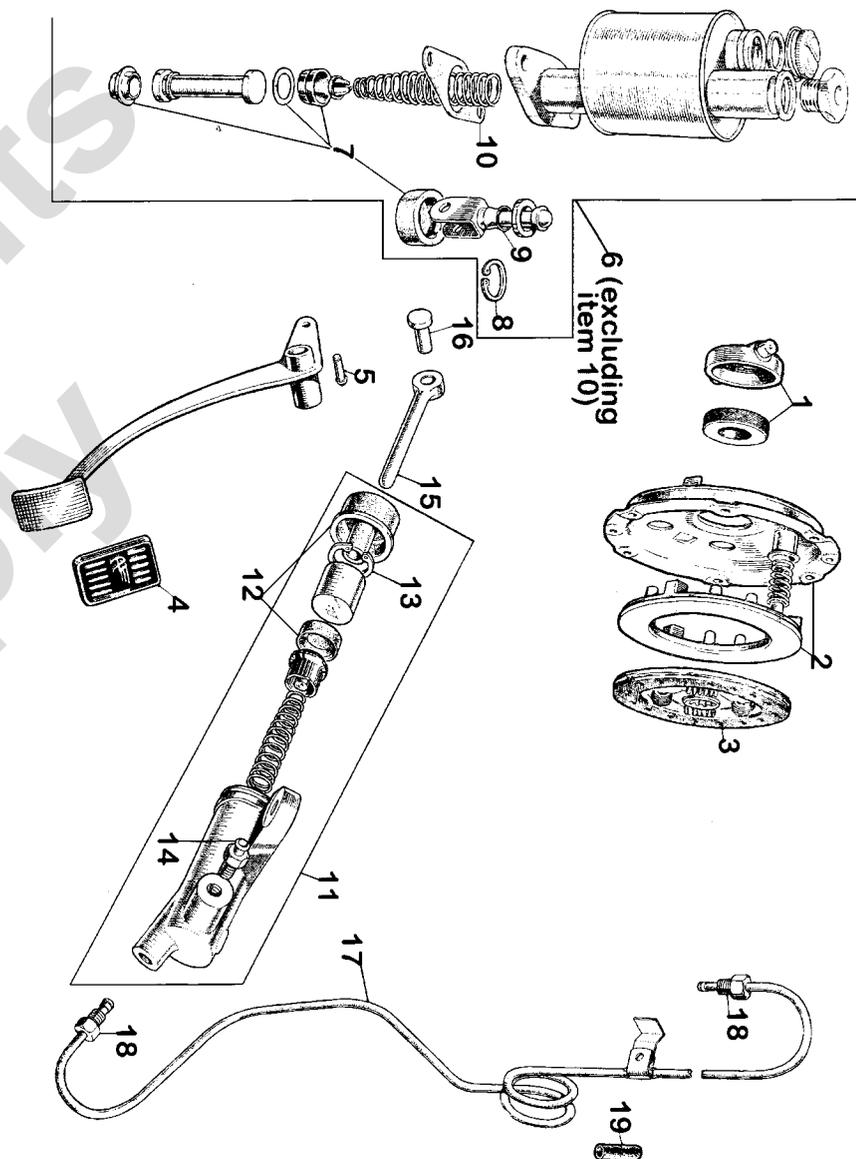
4. Pedal rubber
5. Clevis pin ($5/16"$ x $13/16"$) - pedal to master cylinder
Split pin for clevis pin
6. Master cylinder: original
alternative (groove round stem)
7. Repair kit for master cylinder: original
alternative
8. Circlip for master cylinder
9. Pushrod for master cylinder
10. Gaskets: master cylinder to dash
11. Slave cylinder
12. Repair kit for slave cylinder
13. Circlip for slave cylinder
14. Bleed nipple for slave cylinder
15. Pushrod for slave cylinder
16. Clevis pin ($5/16"$ x $11/16"$): clutch lever to slave cylinder
Split pin for clevis pin
17. Pipe ($3/16"$ o.d.), per metre length: steel
copper (alternative)
18. Nuts for pipe
19. Rubber sleeve for pipe

All models

- 2A5562
CLZ513
GHF502
21A1836
21A1836A
GRK3007
SSB960
17H7560
27H7725
31G279
GSY110
GRK4008
AAA81
3H2428
13H21
CLZ517
GHF502
GVP3001
37H7147MC
TM606031
6K751

Tip: An alternative to renewing a worn cylinder is to have a stainless steel bore fitted and machined out - see Spares Availability & Sources List under "Source H: Braking System Parts".

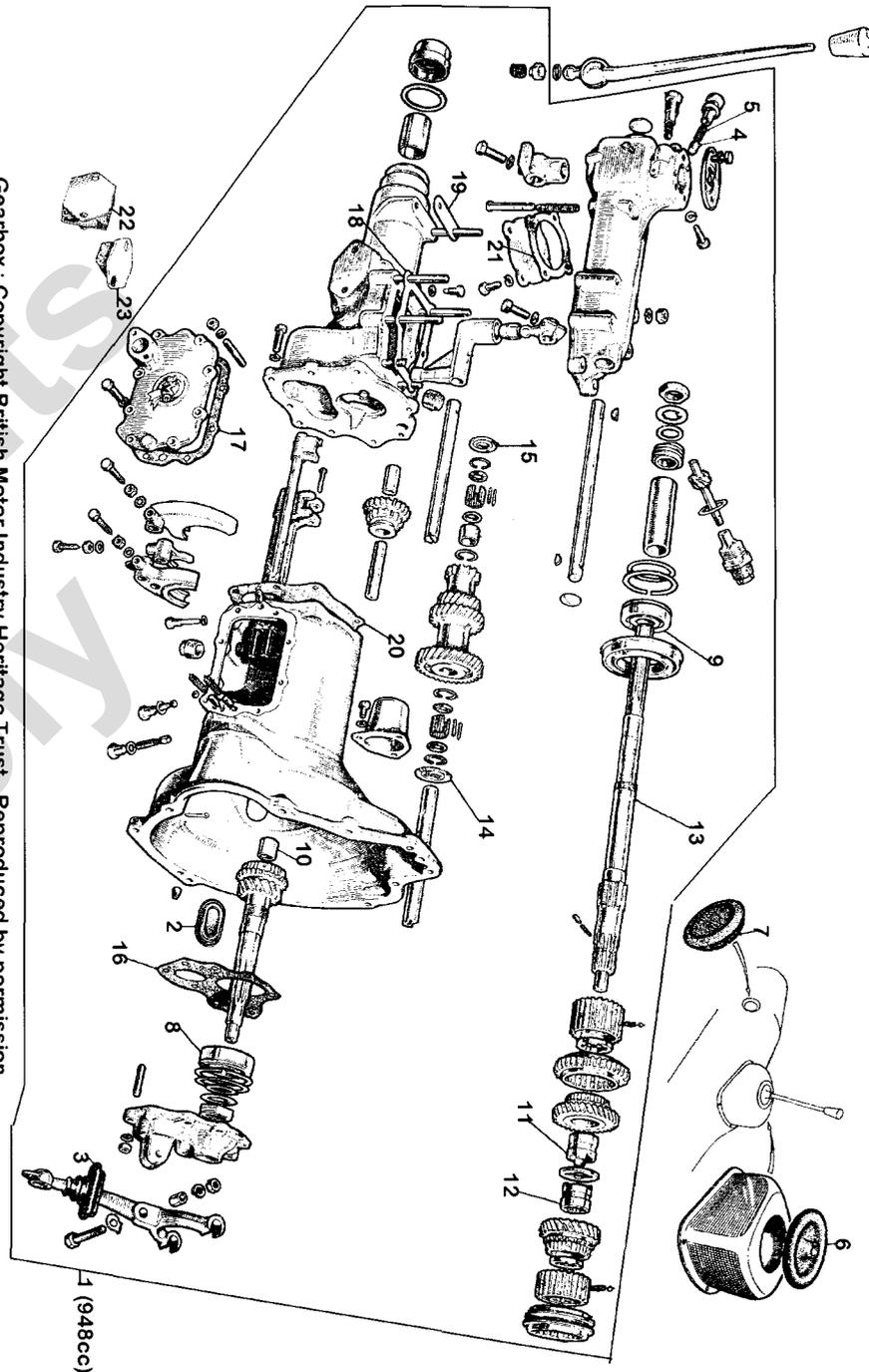
Clutch System : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



GEARBOX**948cc****1098cc**

1. Complete		28G162	GSG1107
Rubber dust covers for bell housing:			
2.	blanking (side)	2A3076	2A3076
	blanking (top)	Na	22G199
3.	clutch lever	22H1337	22H1337
4. Anti-rattle for gear lever:	brass plunger	22A84	22A84
5.	spring	AEG3123	AEG3123
6. Rubber gaiter for gear lever		ACA5208	ACA5208
7. Plug (rubber) for filler hole		2H8198	2H8198
8. Bearings (ball journal):	1st motion shaft	2A3245	2A3245
9.	3rd motion shaft	2A3245	22A465
10. Bushes:	3rd motion shaft (spigot)	2A3034	CHM172
11.	2nd speed (main)	2A3298	2A3298
12.	3rd speed (main)	2A3290	2A3290
13. Shaft: 3rd motion		2A3224	22G119
14. Laygear thrust washers:	Front	2A3023	2A3023
15.	Rear	0.1235"	2A3024
		0.1255"	2A3025
		0.1275"	2A3026
		0.1305"	2A3027
16. Gaskets:	Front cover	2A3007	22G165B
17.	Side cover	2A3286B	2A3286B
18.	Casing to gearbox extension:	front	2A3344
19.		rear	2A3345
20.	Gearbox to gearbox extension	2A3295	22A481
21.	Bottom cover for change speed tower	2A3341	2A3341
	Gearbox overhaul kit	TKM1001A	TKM1001
22. Mounting rubbers:	main	AHA9307	AHA9307
23.	tie	2A5420	2A5420

Gearbox : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



PROPSHAFT

Universal joint, greasable
including, among other items:

Grease nipple
Circlips

948cc

GUJ115
7H3858
7H3877

1098cc

GUJ115
7H3858
7H3877

REAR AXLE

1. Half shaft
2. *consisting of:*
- 3.
- 4.
- 5.
6. Differential assembly
7. Pinion oil seal
8. Differential pinions
9. Thrust washers for differential pinions
10. Gasket: differential to axle

Bearing
Seal
Oil seal ring
Hub gasket

ATA7370	ATA7370
GHK1143	GHK1143
GHB130	GHB130
GHS147	GHS147
ATA7225	ATA7225
GFG110B	GFG110B
BTA1345	BTA550
88G320	88G320
2A7015	2A7015
2A7062	2A7062
2A7027B	2A7027B

REAR SUSPENSION

- Bump stops for rear axle: Secured by split pin
1. Shock absorber:
 - 2.
 3. Link: shock absorber to rear axle
 4. Access plug to shock absorber, rubber

Split pin for bump stop
Secured by nut & washer

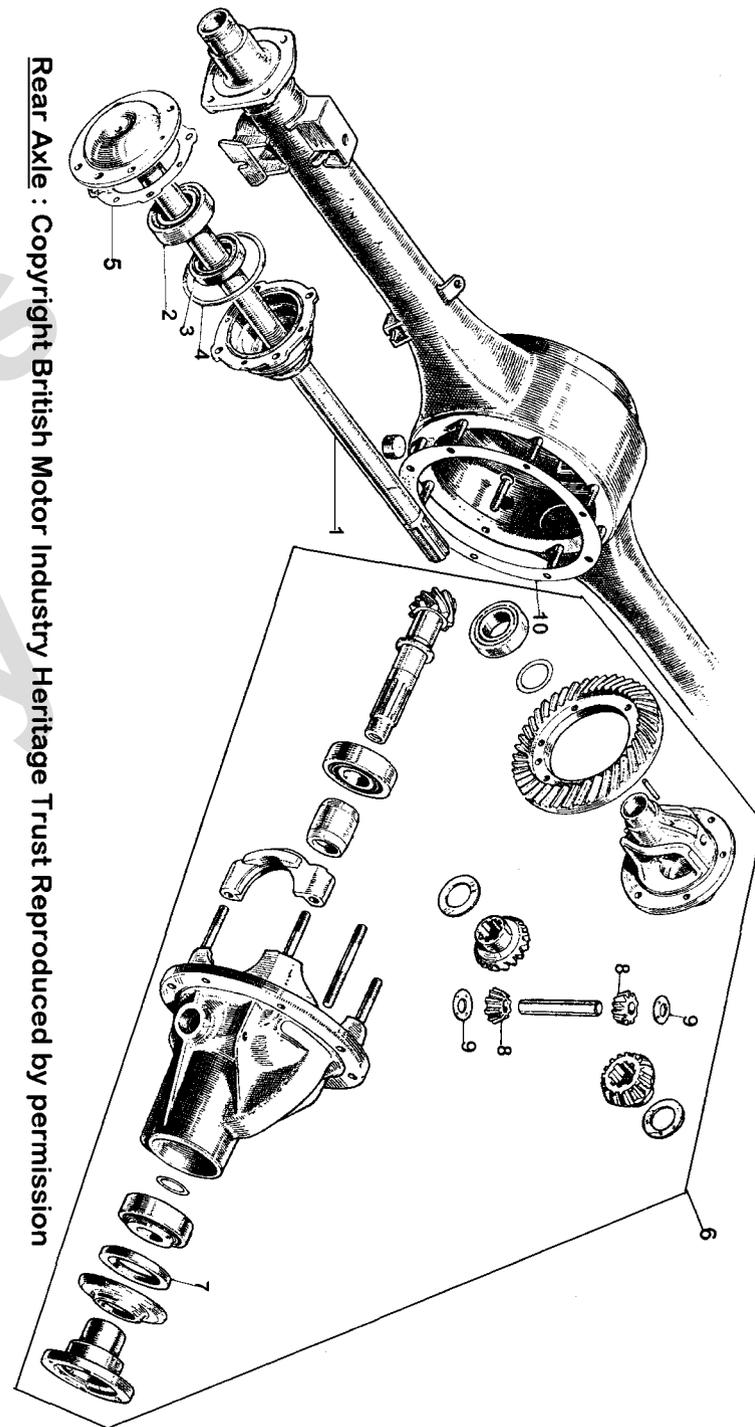
Mk 1 cars

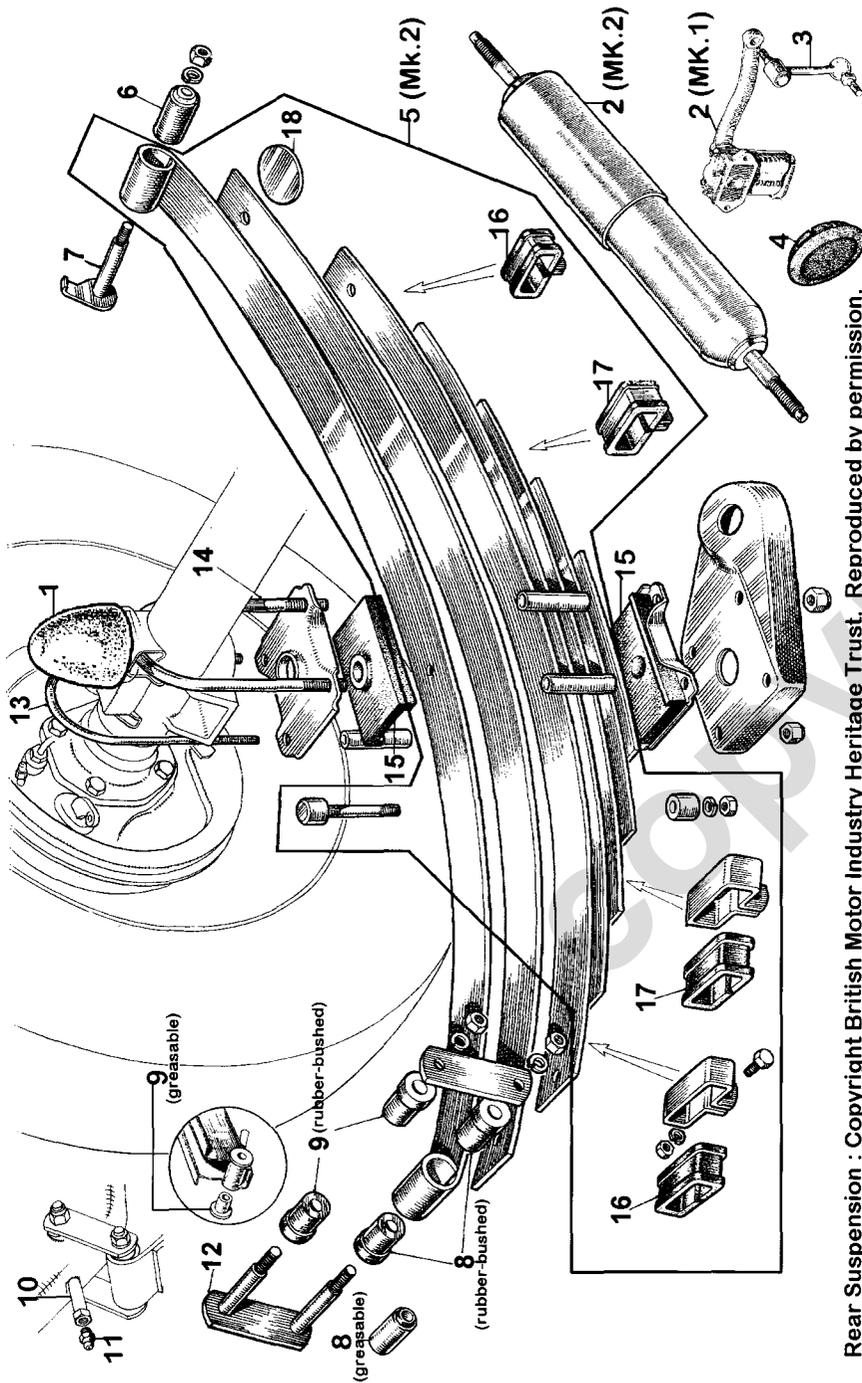
21A169
GHF506
BTA401
GSA134
GSA133
2A5648
2H8198

Mk 2 cars

Na
Na
BTA401
GSA135
GSA135
Na
Na

Rear Axle : Copyright British Motor Industry Heritage Trust Reproduced by permission





Rear Suspension : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

REAR SUSPENSION (cont.)

Mk 1 cars

Mk 2 cars

		Rear shackle Greasable	Rear shackle Rubber bushed	
5. Rear springs:	saloon	2A5738	21A475	21A784
	countryman	21A159	21A475	21A784
6. Front bush for rear springs		3H2103	3H2103	3H2103
7. Pin for front bush		2A5017	2A5017	2A5017
	Rear bushes for rear springs:			
8.	lower	3H2103	2A5175	2A5175
9.	upper	8G588	2A5175	2A5175
10. Tube to upper rear bushes		14A1720	Na	Na
11. Grease nipple for tube		LN10051	Na	Na
12. Rear shackles with pins		2A5355	21A274	21A274
	U-bolts for rear springs:			
13.	thin: saloon	2A5276	21A323	2A5276
	countryman	2A5765	21A323	2A5276
14.	thick	Na	Na	21A871
15. Rubber seating pads for rear springs		ACA5138	ACA5138	ACA5138
	Rubber insulators for spring			
16. clips:	narrow	Na	?	21A599
17.	wide	Na	?	21A600
18. Plastic buttons for spring leaves		2A5456	2A5456	2A5456

STEERING

Mk 1 cars

Mk 2 cars

1. Steering wheel	2A6168	2A6168
2. Steering gearbox	2A6193	21A1750
3. Felt bush for steering column	7H6401	7H6401
4. Cork oil seal for steering gearbox rocker shaft	2A6201	17H6520
5. Bulkhead grommet for steering column	14A5573	24A1176
6. Steering idler	21A457	21A895
	(stamped "S68" on body)	(stamped "S69" on bracket)
7. Cork oil seal for steering idler	21A340	21A340
8. Track rod ends: RH thread	21A1074	21A1074
9. LH thread	21A1075	21A1075
10. Rubber boots for track rod ends	7H3728	7H3728
Split pins for nuts for track rod ends	GHF502	GHF502
11. Side rods - fixed: greasable	21A104	Na
12. non-greasable	Na	21A709
13. Side rod - adjustable: long (male) end	Na	17H3486
14. short (female) end	Na	17H3487
15. Rubber boots for side rods	7H3698	17H3484
16. Grease nipples for side rods: outer ball joint	LN10051	Na
17. inner ball joint	LN30041	Na
Split pins for nuts for side rods	GHF502	GHF502

Tips: The felt bush for the BMC/BL Mini (GSV1127)

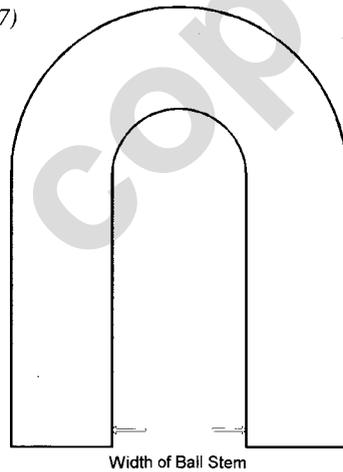
is a suitable replacement for the A40 felt bush (7H6401) if cut down to size.

The life of the ball joints in non-greasable side rods can be greatly extended if the rubber boots are filled with grease before fitting. This operation can be repeated every 6000 miles.

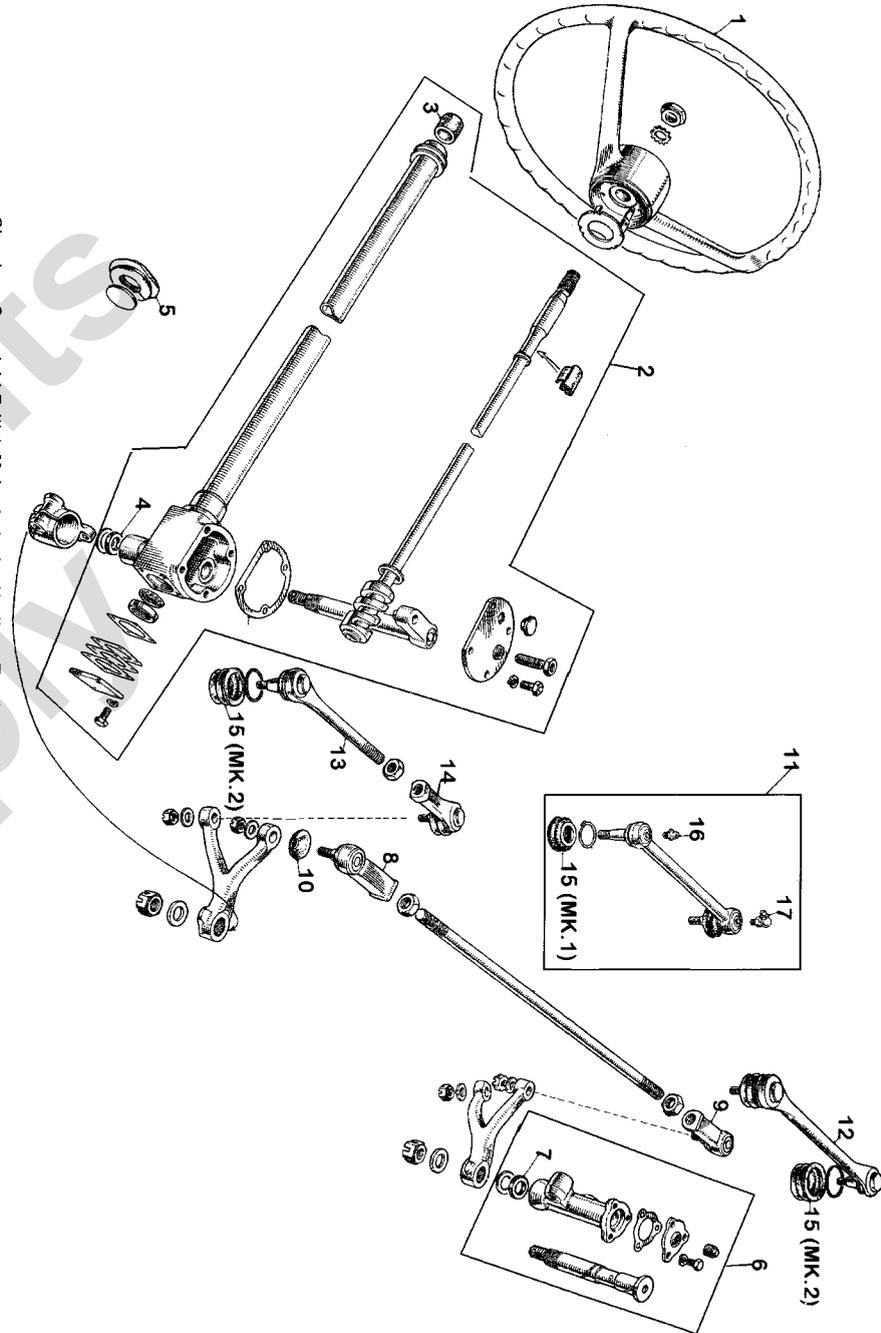
Alternatively fit A40 Mk 1 side rods to A40 Mk 2 cars.

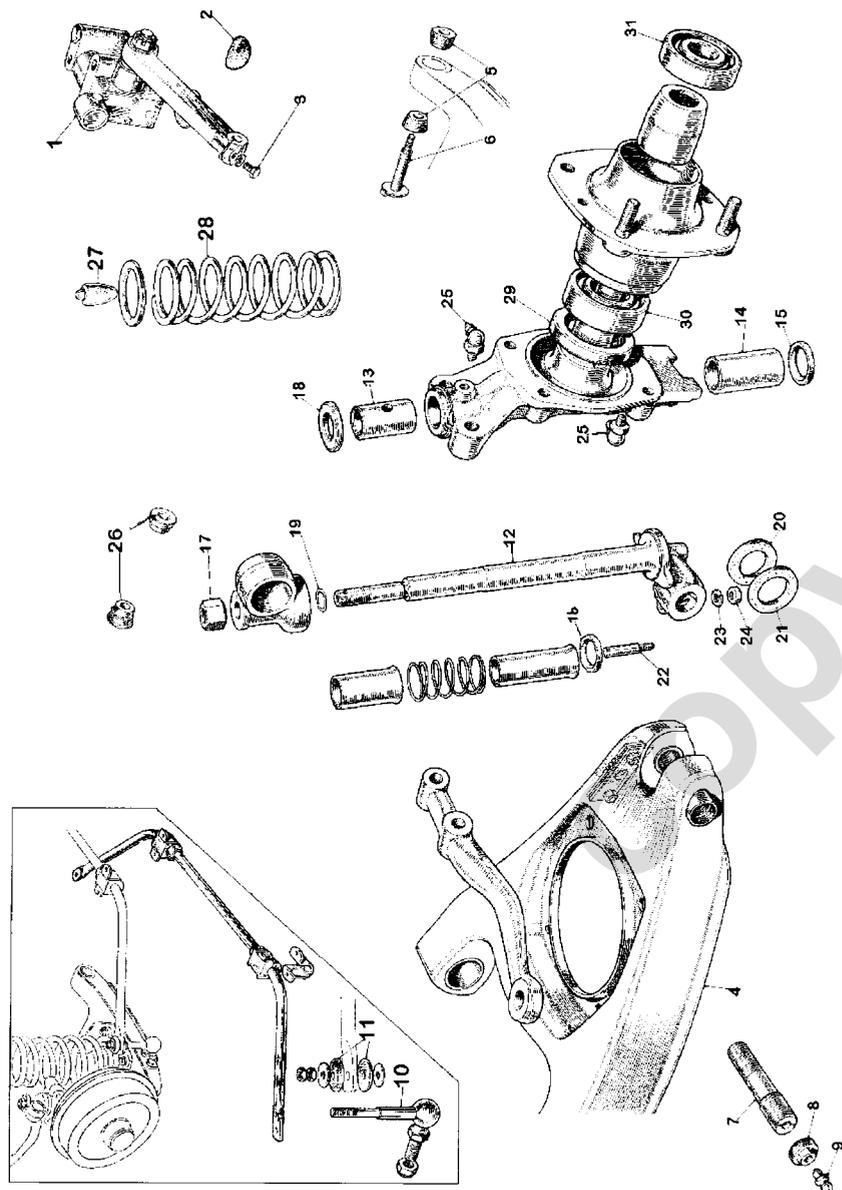
Damage to rubber boots when separating ball joints can be avoided by cutting a flexible guard from an old tin can (see diagram).

This is slipped under the boot and the separating tool inserted under the guard before operating.



Steering : Copyright British Motor Industry Heritage Trust. Reproduced by permission.





Front Suspension : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

FRONT SUSPENSION

Mk 1 cars

Mk 2 cars

1. Front shock absorbers:	RH	GSA75102	GSA104
	LH	GSA75103	GSA105
2. Rebound buffer for shock absorber		2A4082	2A4082
3. Clamp bolt for shock absorber arm		53K1389	53K1389
4. Wishbone (spring pan):	RH	21A153	21A670
	LH	21A153	21A671
	Alternative (both sides)	AHA7029	21A2708
5. Rubber bushes for wishbone		8G621	8G621
6. Inner fulcrum pins for wishbone		2A4272	2A4272
7. Outer fulcrum pin (threaded) for wishbone		2A4020	2A4020
8. Plug (screwed) for outer fulcrum pin		8G589	8G589
9. Grease nipple for plug		LN10051	LN10051
10. Link: wishbone to anti-roll bar		Na	21A669
11. Rubber cushions: anti-roll bar to links		Na	3H3079

FRONT SUSPENSION

948cc

1098cc

King pin (swivel pin) repair kit, both sides		8G4208	8G4218
<i>each side consisting of:</i>			
12.	King pin (swivel pin)	21A1160	BTA605
13.	Metal bushes for pin:		
	top	2A4176	2A4176
	bottom	1A4744	ATC4246
15.	Sealing ring - pin to bottom bush	2A4009	BTA613
16.	Sealing ring - bottom dust excluder	Na	BTA607
	Nut - trunnion to pin:		
	castellated	FNZ307	FNZ307
	or		
	nyloc	GHF224	GHF224
18.	Thrust washer for trunnion	2A4006	2A4006
	Adjustment shims for pin:		
	.003"	2A4168	2A4168
	.008"	2A4007	2A4007
	.012"	2A4008	2A4008
	Sealing rings - pin to fulcrum pin:		
20.	small i.d.	2A4205	2A4205
21.	large i.d.	2A4206	2A4206
22.	Cotter pin	51K1569	51K1569
23.	Spring washer for cotter pin	WL700101	WL700101
24.	Nut for cotter pin	GHF206	GHF206
	Reconditioned stub axle & king pin assembly (new bushes fitted - reamed to fit the new king pin)	2A4304R	BTA608R
25.	Grease nipples for king pin bushes	LN30041	LN30041
26.	Rubber bushes for trunnion	88G274	88G274
	Split pins:		
	for trunnion fulcrum pin	GHF502	GHF502
	for castellated nut - trunnion to king pin	GHF503	GHF503

FRONT SUSPENSION (cont.)

- 27. Rebound buffer for coil spring
- 28. Coil spring
- Front hub wheel bearing kit
- 29. *consisting of:* oil seal
- 30. inner bearing
- 31. outer bearing

All models

- 21A169
- 2A4232
- GHK1142
- GHS227
- GHB129
- GHB128

BRAKING SYSTEM

FRONT BRAKES

- 1. Shoes: pair
 axle set
- 2. Return springs for shoes
- 3. Wheel cylinders: RH
 LH
- 4. Repair kit for wheel cylinder
- 5. Bleed screw for wheel cylinder
- 6. Brake drum
- 7. Screws for brake drum
- 8. Plug for brake drum

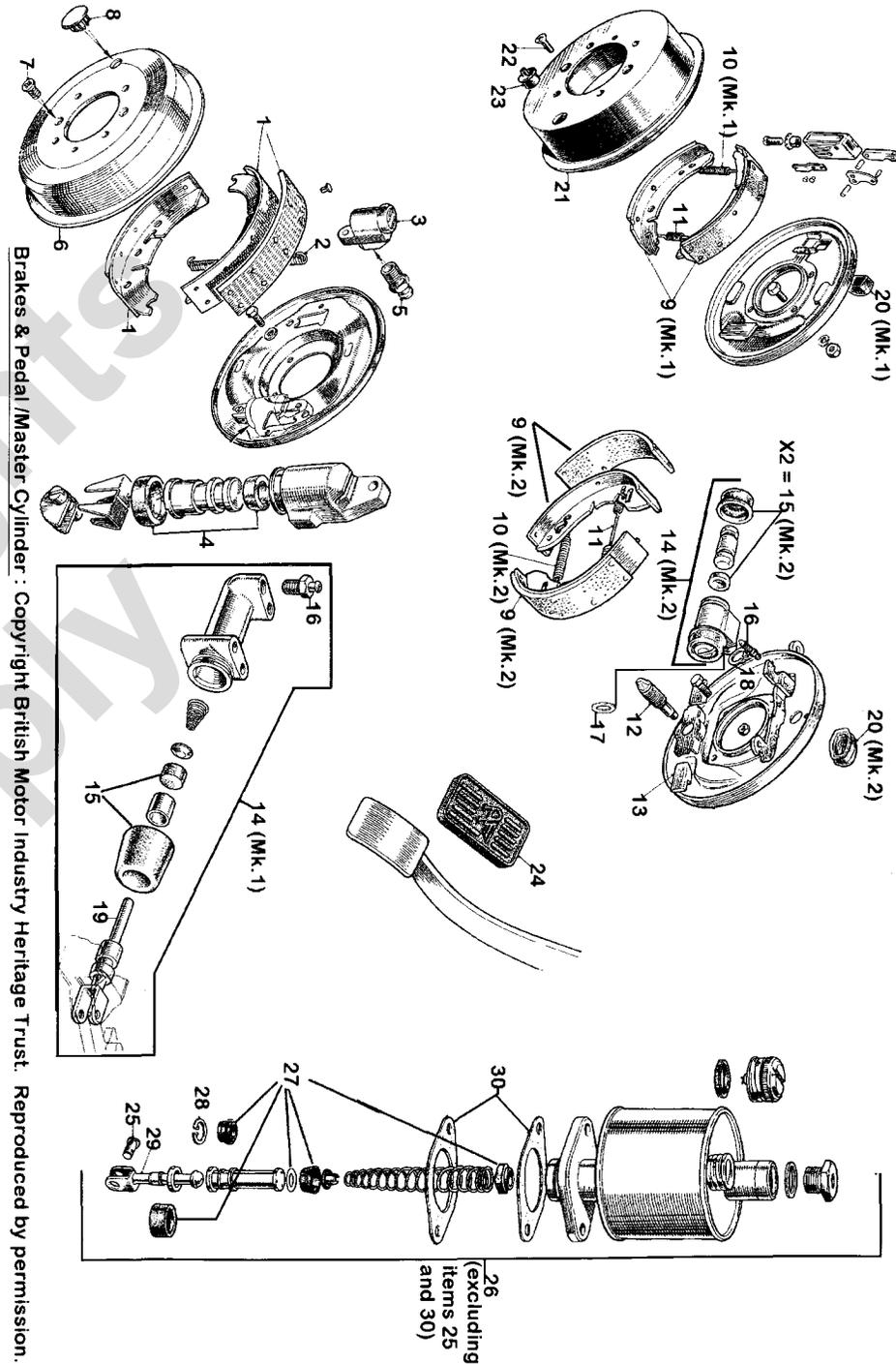
- GBS108
- GBS705AF
- 17H7311
- GWC108
- GWC109
- 8G8230
- 3H2428
- ATA7154
- CMZ407
- AHH5514

REAR BRAKES

- 9. Shoes: pair
 axle set
- 10. Return springs for shoes: Adjuster end
- 11. Opposite end: RH
 LH
- 12. Shoe adjuster
- 13. Tappets for shoe adjuster
- 14. Cylinder (Mk 1 frame; Mk 2 wheel)
- 15. Repair kit for cylinder
- 16. Bleed screw for cylinder
- 17. Fixings for wheel cylinder: Belleville washer
- 18. Circlip: original
 3 - toothed
- 19. Pushrod for frame cylinder
- 20. Rubber boot for brake backplate
- 21. Brake drum
- 22. Screws for brake drum
- 23. Rubber plug for brake drum

- | | <u>Mk 1 cars</u> | <u>Mk 2 cars</u> |
|--|------------------|------------------|
| | GBS103 | GBS101 |
| | GBS703 | GBS834AF |
| | 7H7577 | 17H7621 |
| | RH 7H7527 | 17H7947 |
| | LH 7H7527 | 17H7948 |
| | Na | 17H7619 |
| | Na | 17H7618 |
| | 2A5681 | GWC1102 |
| | 8G7037 | GRK2014 |
| | 3H2428 | 513118A |
| | Na | 17H7613 |
| | Na | 17H7622 |
| | Na | 17H7949 |
| | 17H7552 | Na |
| | 7H7528 | 17H7612 |
| | 2A7168 | 2A7168 |
| | SF604061 | SF604061 |
| | 2A7228 | 2A7228 |

Brakes & Pedal Master Cylinder: Copyright British Motor Industry Heritage Trust. Reproduced by permission.



Tip: An alternative to renewing a lightly scored or worn brake drum is to have it skimmed by an Engineering Machine Shop.

PEDAL/MASTER CYLINDER

		<u>All models</u>
24. Rubber pad for pedal		2A5562
25. Clevis pin (⁵ / ₁₆ " x ¹³ / ₁₆ ") - pedal to master cylinder		CLZ513
Split pin for clevis pin		GHF502
26. Master cylinder:	original	GMC101
	alternative*	GMC153
27. Repair kit for master cylinder:	original	GRK1026
	alternative*	GRK1009
28. Circlip for master cylinder		17H7560
29. Pushrod for master cylinder		17H7557
30. Gaskets - master cylinder to dash		31G279

*groove round stem

Tip: An alternative to renewing a worn cylinder is to have a stainless steel bore fitted and machined out - see "Spares Availability & Sources List" under "Source H: Braking System Parts".

PIPEWORK

	<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
1. Pipe (³ / ₁₆ " o.d.), per metre length:		
steel	GVP3001	GVP3001
copper (alternative)	37H7147MC	37H7147MC
2. Nuts for pipe: external thread (male)	TM606031	TM606031
3. internal thread (female)	TN606031	TN606031
4. Rubber sleeves for pipe	6K751	6K751
5. Strap, LH brake pipe to rear axle	Na	ACA5375
6. Hoses: to front wheel cylinders	GBH105	GBH105
7. to rear axle connection	Na	GBH110
8. Pipe connectors: 4-way at front of car	17H7108	17H7108
9. 3-way at rear of car	Na	3H2424

Tips: Copper pipe, although not an original fitting, is easier to form and does not corrode.

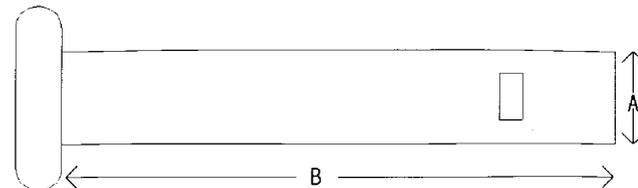
In the absence of pipe cutting and flaring tools, replacement lengths of pipe with the appropriate nuts and flares are obtainable. Flare to flare lengths are as follows:

	<u>Mk 1</u>	<u>Mk 2</u>	<u>Nuts+</u>
Master cylinder to 4-way connection	12"	12"	m/m
4-way connection to:			
RH front hose	27"	13"	m/f
LH front hose	45"	36"	m/f
frame cylinder	89"	Na	m/m
3-way connection	Na	94"	m/f
Bridge pipes between front cylinders	12"	12"	m/m
3-way connection to:			
RH rear cylinder	Na	15"	m/m
LH rear cylinder	Na	34"	m/m

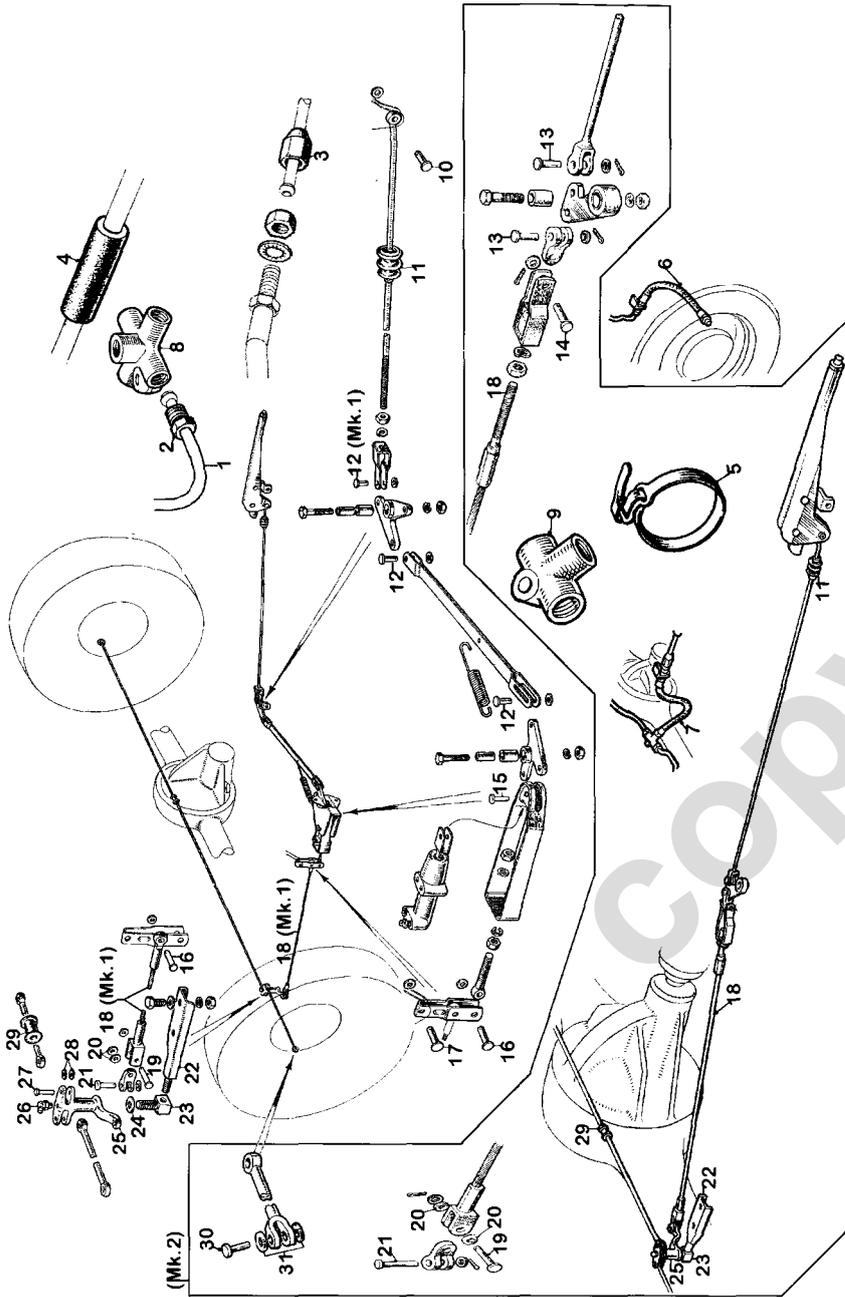
+ m = male; f = female

HANDBRAKE & LINKAGES

Clevis pin dimensions are given as A" x B"

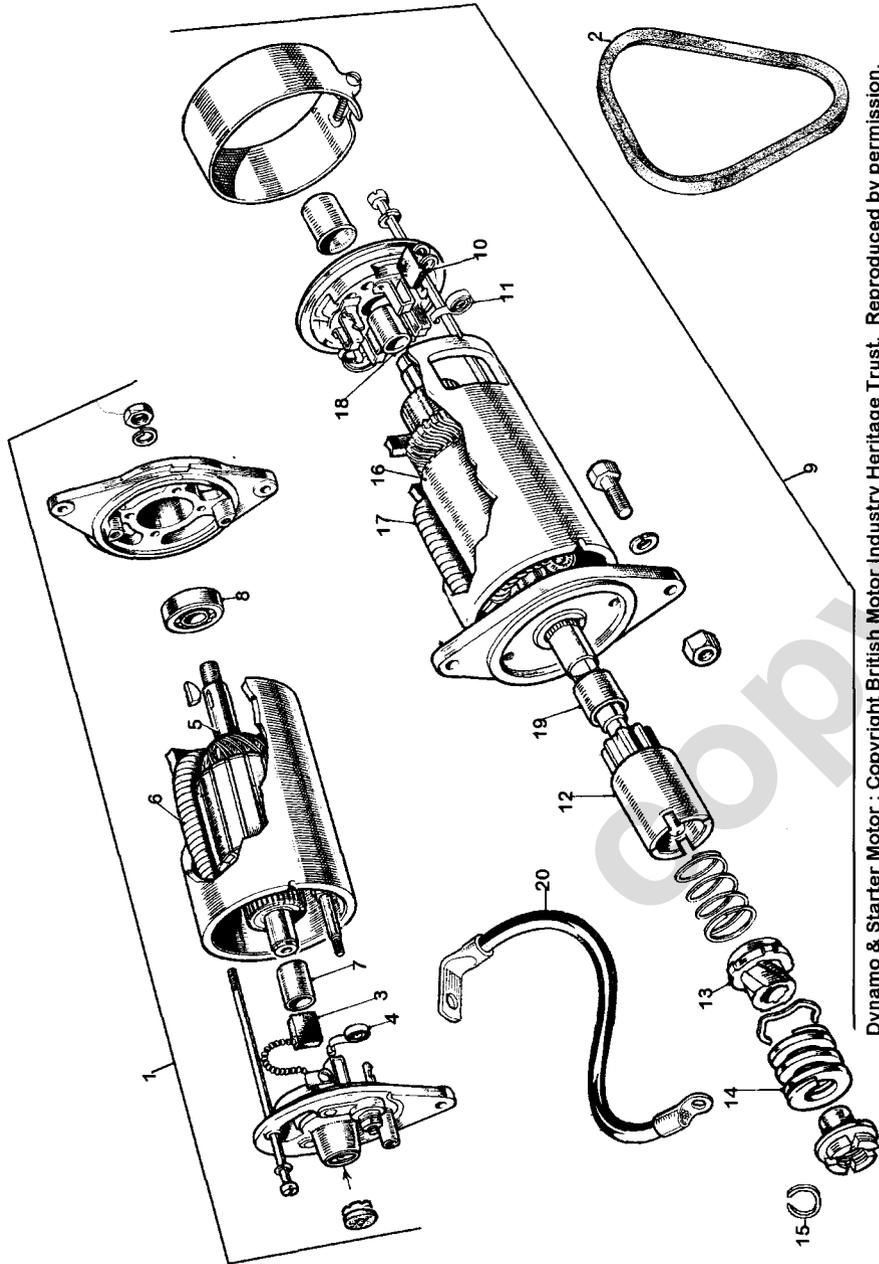


	<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
10. Clevis pin (⁵ / ₁₆ " x ¹¹ / ₁₆ ") - handbrake lever to brake rod	CLZ511	CLZ511
11. Rubber gaiter for brake rod	2A5771	2A5771
12. Clevis pins (¹ / ₄ " x ¹¹ / ₁₆ ") - bellcrank levers to adjusting fork and to slotted link	CLZ411	Na
13. Clevis pins (¹ / ₄ " x ³ / ₄ ") - bellcrank lever to brake rod and to link to adjusting fork	Na	CLZ412
14. Clevis pin (¹ / ₄ " x ¹¹ / ₁₆ ") - link to adjusting fork	Na	CLZ411
15. Clevis pin (¹ / ₄ " x ¹⁵ / ₁₆ ") - bellcrank lever to stirrup and cylinder pushrod	CLZ415	Na
16. Clevis pins (¹ / ₄ " x ³ / ₄ ") - swinging link to eye rod and to cable	CLZ412	Na
17. Clevis pin (¹ / ₄ " x ⁷ / ₈ ") - swing link to body bracket	CLZ414	Na
18. Brake cable	2A5127	21A987
19. Clevis pin (¹ / ₄ " x ⁷ / ₈ ") - cable fork to link	CLZ414	CLZ414
20. Felt washers for clevis pin - cable fork to link	2K5291	2K5291
21. Clevis pin (¹ / ₄ " x ³ / ₄ ") - link to compensator lever	CLZ412	CLZ412
22. Support (male threaded) for compensator lever	2A7059	BTA352
23. Carrier (male & female threaded) for comptr. lever	2A7058	BTA357
24. Felt washer - carrier to compensator lever	2K5820	BTA358
25. Compensator lever	2A7057	2A7057
26. Grease nipple for compensator lever	LN30041	LN30041
27. Clevis pins (³ / ₁₆ " x ⁷ / ₈ ") - compensator lever to cross rods	CLZ314	CLZ314
28. Felt washers for clevis pins - compensator lever to cross rods	6K690	6K690
29. Rubber ferrule for LH cross rod	1B5329	1B5329
30. Clevis pins (¹ / ₄ " x ¹⁷ / ₃₂ ") - cross rods to handbrake levers	Na	2K6930
31. Felt washers for clevis pins - cross rods to handbrake levers	Na	2K5291
Split pins for clevis pins:		
³ / ₁₆ " diameter	GHF500	GHF500
¹ / ₄ " diameter	GHF501	GHF501
⁵ / ₁₆ " diameter	GHF502	GHF502



Brake Pipework, Handbrake and Linkages : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

Tip: If new clevis pins fail to remove sufficient slack in the linkages it may be necessary to recondition the holes through which they pass. For each hole, weld the side that pulls against a clevis pin then file out the new metal until the pin is a close sliding fit. Threads in the compensator lever, its carrier and support can wear, resulting in the lever leaning forward when the handbrake is applied. The lever should make a 90° angle with its support. If reconditioning or renewal of these parts fails to remove enough slack from the brake cable, the MoT test permits use of just one cable tensioner (part no. 483) on the cable.



Dynamo & Starter Motor : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

BATTERY & EARTHING

		<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
Battery:	original (type BT7A) black case	BMK37	BMK37
	alternative:	standard	BMK37S
		heavy duty	BMK37H
Cables from battery:	to solenoid	5L329	5L329
	to earth	1B2802	1B2802
Tray for battery:	board	14A5757	14A5757
	plastic (from late 1966)	Na	ACA9673
Strap - engine to earth		YMS10090	YMS10090

Tip: A dead battery that has gradually lost power can often be rejuvenated with EDTA - see articles by K.L. Martin in 'Farina News' numbers 29 & 32. Mr. Martin is no longer able to supply EDTA.

DYNAMO (GENERATOR)

	<u>Lucas C39 PV2</u> to mid-1959 (to engine no. 41375)	<u>Lucas C40 - 1</u> from mid-1959 to 1967
1. Dynamo complete	11G220	GXE3101
2. Fanbelt	GCB10813	GCB10813
3. Brushes set	GGB105	GGB102
4. Brush tension springs set	7H5031	RTC466A
5. Armature/commutator assembly	7H5389	509311A
6. Field coil set	7H5071	607141A
7. Bush bearing	7H5390	7H5390
8. Ball bearing	529221A	529221A

STARTER MOTOR

	<u>Lucas M35G</u>		<u>Lucas M35J</u>
	<u>25022</u>	<u>25079</u>	<u>25149</u>
9. Starter motor complete	3H952	13H559	13H5798
10. Brushes set	GSB102	GSB102	GSB105
11. Brush tension springs set	509819	509819	Na
12. Pinion & barrel	500892A	BAU2074	BAU2074
13. Sleeve	7H5529	67H5013	67H5013
14. Main spring	7H5045	7H5045	7H5045
15. Circlip retaining spring	Na	519813	519813
16. Armature/commutator assembly	7H5050	514026	37H4674
17. Field coil set	37H7502	37H7502	AAU9326
18. Bush bearings: commutator end	511141	47H5340+) set
19. drive end	7H5049	47H5346) 519812
Starter motor (alternative)	GXE4405	GXE4405	GXE4405
20. Cable - starter motor to solenoid	5L925	5L925	5L925

+ for pressed end plate; use 511141 for die cast end plate

CONTROL BOX

Lucas RB106/2

Screw terminals

Spade terminals

Mk I cars

Mk 2 cars

To mid-1959
for C39 PV2
dynamo

From mid-1959
for C40-1
dynamo

1. Control box complete	3H1835	3H1836	GEU6603
2. Resistance (Mk I 63Ω; Mk2 60Ω)	7H5066	7H5066	47H5589
3. Screws: control box to bracket	PMZ320	PMZ320	PMZ320
4. bracket to bulkhead	PMZ306	PMZ306	PMZ306
5. Grommets for bracket	3H822	3H822	3H822

FUSE UNIT

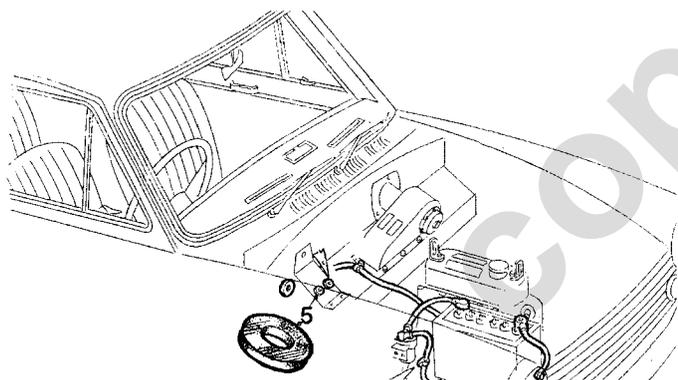
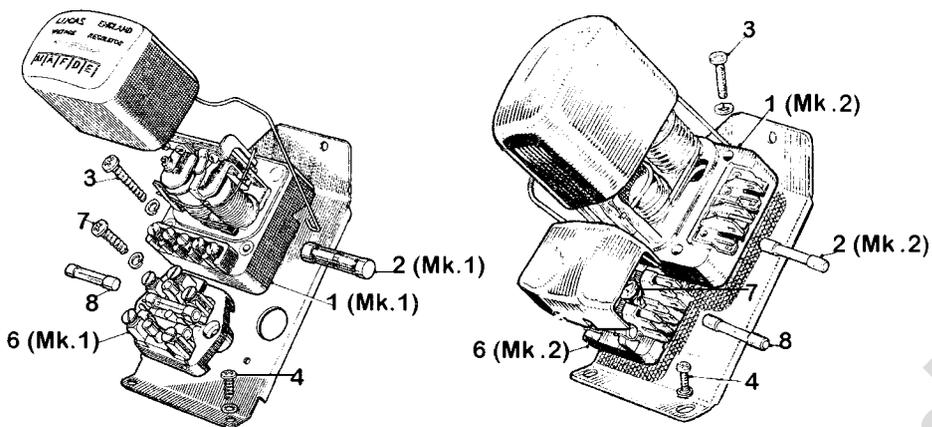
Lucas SF6
(screw terminals)

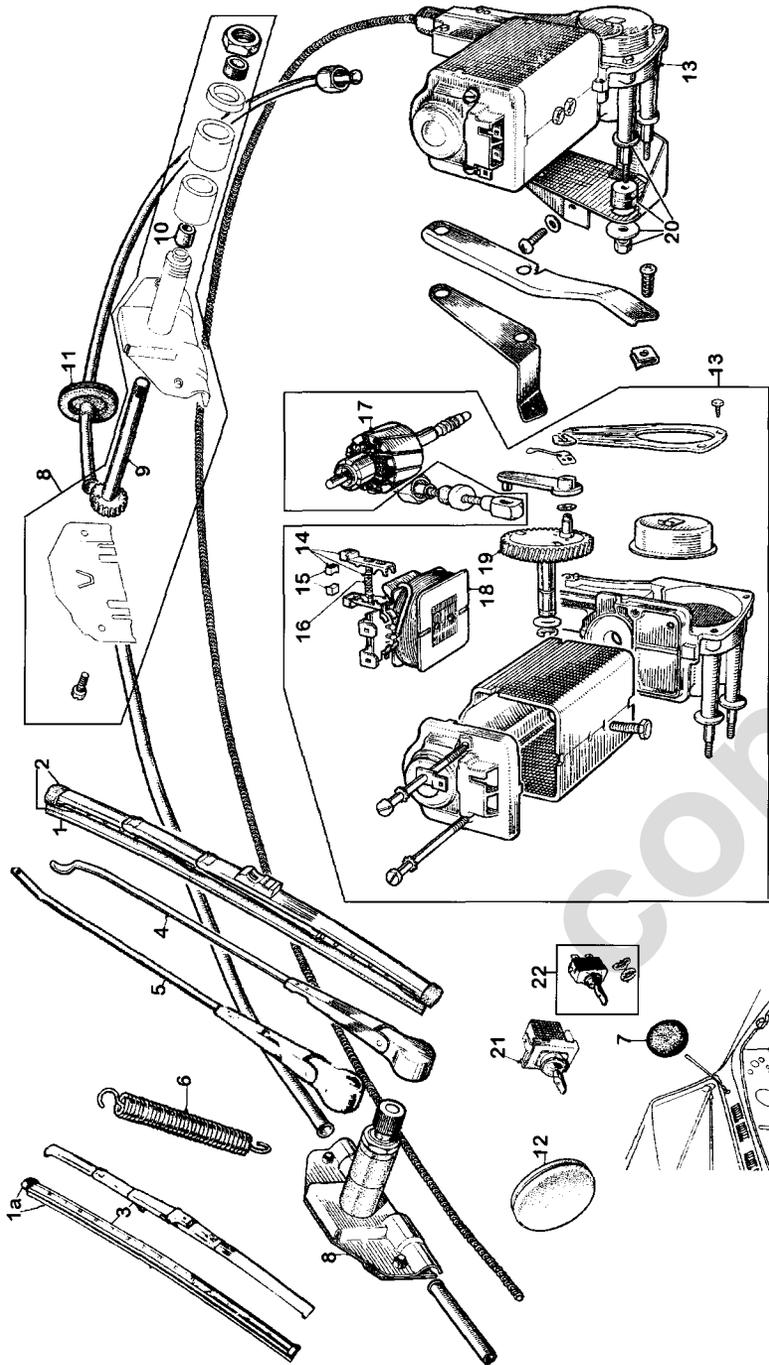
Lucas 4FJ
(spade terminals)

Mk I cars

Mk 2 cars

6. Fuse unit complete	37H3371	606253A
7. Screws: fuse unit to bracket	PMZ307	PMZ307
8. Fuses (35amp)	GFS3035	GFS3035
Line fuse (35amp) by RH inner front wing	Na	GFS3035





Windscreen Wipers : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

WINDSCREEN WIPERS

Mk I cars

Mk 2 cars

Replacement rubber for blade (11" long):

1.	without metal backing	27H2394A	27H2394A
1a.	with metal backing	27H2394	27H2394

Blade assembly:

2.	for hooked arm (to early 1960)	GWB208	Na
3.	for bayonet arm (from early 1960): chrome black	GWB204 GWB502	GWB204 GWB502

Wiper arms:

4.	hooked fixing (to early 1960)	13H194	Na
5.	bayonet fixing (from early 1960): chrome black	37H5932 BAU5294	37H5932 BAU5294
6.	Spring for wiper arm	37H5932S	37H5932S
7.	Blanking plug - alternative hole for wiper	2H8703	2H8703
8.	Wheelbox	14A5893	14A5893

including, among other items:

9.	Spindle & gear	47H5236	47H5236
10.	Rubber tube for spindle tip	17H5389	ANK3458
11.	Grommet - drive tube via bulkhead	C5574	C5574
12.	Blanking plug - alternative hole for drive tube via bulkhead	RFR220	RFR220

Tip: Instead of renewing a worn wheelbox gear, rotate it 180° so that the unused teeth engage with the wiper rack.

WIPER MOTOR

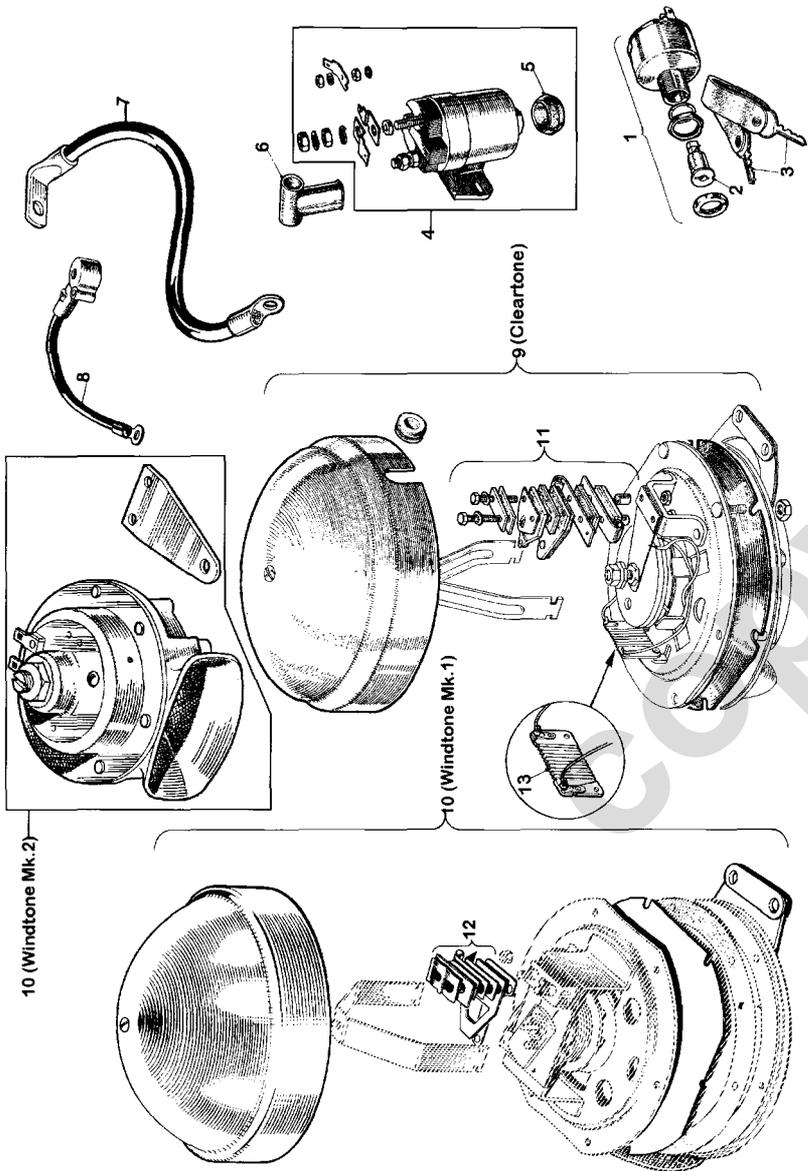
Lucas DR2

Lucas DR3A

Mk I cars

Mk 2 cars

13.	Wiper motor complete:		
	90° angle of wipe (to early 1959)	14A5892	Na
	97° angle of wipe (from early 1959)	47H5493	GEU7714
14.	Brushes, holders & spring set for wiper motor	17H5396	17H5396
15.	including, among other items: Brushes (pair)	7H5130	7H5130
16.	Spring	27H5309	27H5309
17.	Armature/commutator for wiper motor	17H5255	511003A
18.	Field coil for wiper motor :		
	948cc cars	37H5288	57H5558
	1098cc cars	Na	57H5294
19.	Shaft and gear for wiper motor :		
	90° wipe	37H4986	Na
	97° wipe	47H5494	57H5560
20.	Rubber mountings & spindle set for wiper motor	17H5431	17H5431
21.	Switch for windscreen wipers :		
	to October 1964	2A9129	2A9129
22.	Mk 2 wood dash	Na	149011A



Ignition / Starter Switches & Horns : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

IGNITION & STARTER SWITCHES

All Models

- 1. Ignition switch assembly 13H337
including, among other items:
- 2. Ignition lock assembly 24G1345
- 3. Key for ignition (quote FP or FS number) ANK4646
- 4. Solenoid (starter switch) 13H5952
- 5. Rubber end cap for solenoid 27H5576
- 6. Rubber bootees for solenoid terminals 8G548
- 7. Cables from solenoid : to starter motor 5L925
- 8. to battery 5L329

HORN

Mk 1 cars

Mk 2 cars

- 9. Horn complete : clearitone 97H2011 Na
- 10. windtone : to late 1964 1B9007 13H473
- from late 1964 Na 13H2110
- alternatives GGE801 GGE129
- 11. Contact set : for clearitone horn 97H2115 Na
- 12. for windtone horn 7H5126 Na
- for alternative windtone horn. Na 17H8733
- 13. Resistance : for clearitone horn 97H2117 Na
- for alternative windtone horn Na 97H2117W

HEADLAMPS (Lucas F700)

Mk 1 cars

Mk 2 cars

Bulb

Sealed

Prefocussed

Beam

7H5483

13H3471A

GLB414

Na

47H5059

13H521

RJP1012

RTP812

13H97

CDU4056

3H2962

Na

7H6838

SML3

Na

SML3P

Na

BHM7058

1. Light unit
2. Bulb (12V 50/40 watt)
3. Chrome rim
4. Screw(s) for rim
5. Nut(s) for rim screw(s)
6. Rubber dust excluder ring (to mid-1959)
7. Bowl with adjuster screws
Altern. bowl (plastic) with support & chrome rings
Adjuster screw & spring kit for bowl
including, among other items:
8. Adjuster screws for bowl
9. Rubber sleeves for adjuster screws
10. Rubber gasket - bowl to wing
11. Screws - bowl to wing: top pair
12. bottom pair
13. Nylon snap nuts for screws - bowl to wing
14. Rubber grommet - inner wing for wiring cable

17H5394

67H5025

27H5253

Na

2A9115

13H516

SE910201

AB610061

SE910201

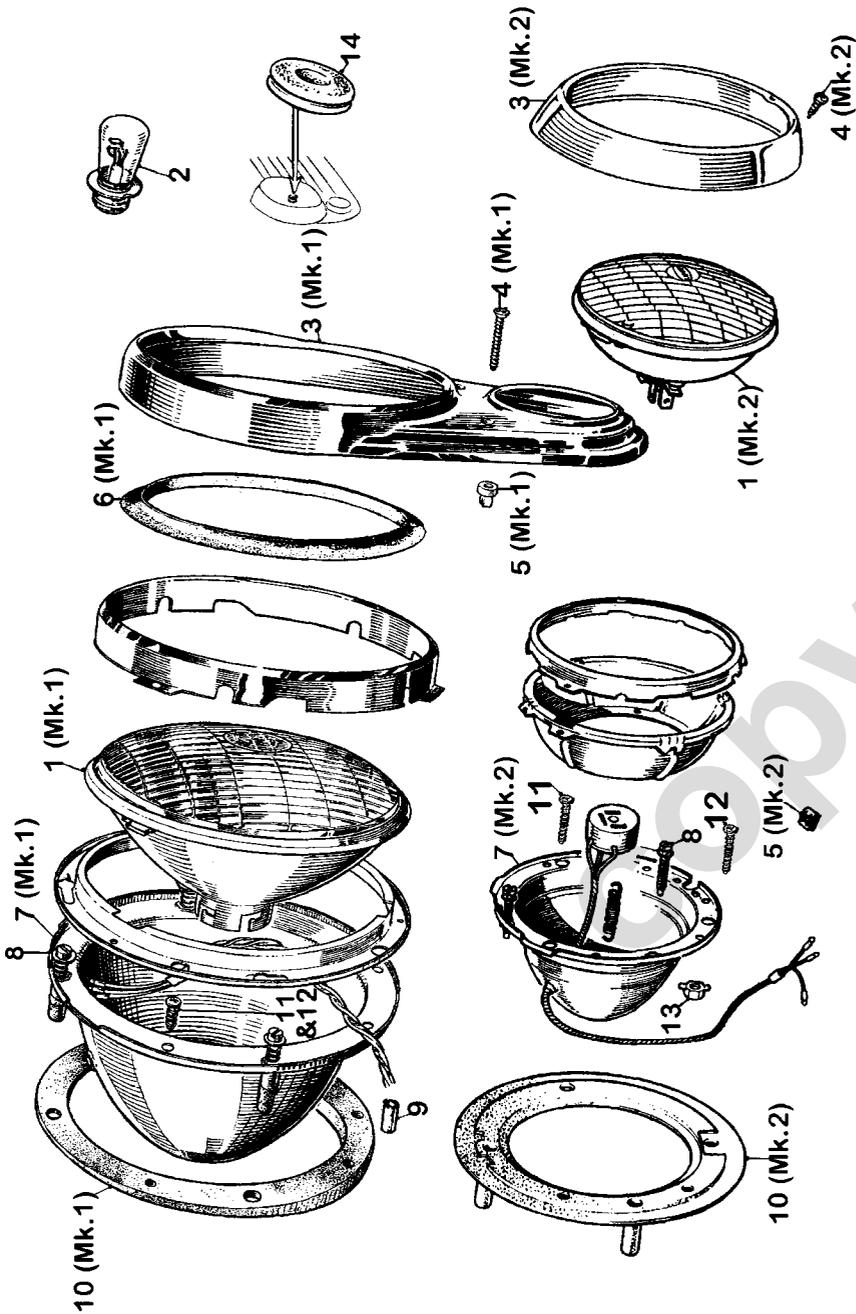
AB610081

Na

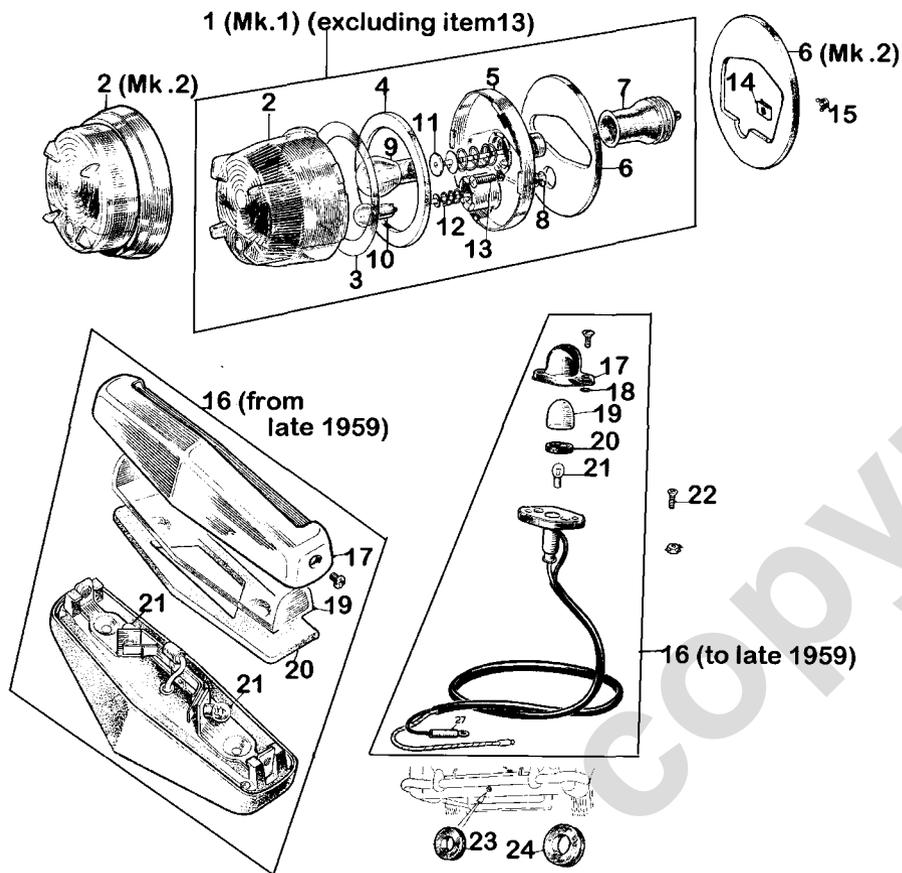
GHF1030

RFN405

RFN403



Headlamps : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



SIDE & FLASHER LAMPS

Lucas L619

Lucas L632

Mk I cars

Mk 2 cars

2A9118

13H6396

1. Lamp unit complete

including, among other items:

2. Plastic lens (amber/white -
includes metal rim for Mk2 cars)
3. Sliding ring (plastic) for lens
4. Gasket (sponge) for lens
5. Lamp base
6. Gasket (rubber) - lamp base to car
7. Rubber boots: for flasher bulb
8. for sidelamp bulb
9. Bulbs: flasher (12V/21W, bayonet)
10. sidelamp (12V/6W, bayonet)
11. Internal parts for bulb holders: flasher
12. sidelamp
13. Screw - lamp base to car: to mid-1963
- from mid-1963
14. Nut for screw: to mid-1963
15. from mid-1963

47H5060

47H5507

17H5307

17H5307

37H5460

37H5460

2A9118B

13H6396B

47H5061

57H5582

37H5525

37H5525

37H1894

37H1894

GLB382

GLB382

GLB989

GLB989

37H5452

37H5452

XBP10007

XBP10007

SE910161

PJZ1004

Na

53K195

Na

GHF713

Na

13H847

NUMBER PLATE LAMPS

Lucas L534

Lucas L649

to late 1959

from late 1959

16. Lamp unit complete

including, among other items:

17. Chrome cover
18. Rubber washers for cover screws
19. Glass lens
20. Seating rubber for lens
21. Bulb(s) (12V/6W, bayonet)
22. Screw - lamp base to bumper
23. Grommets for cable: through rear skirt
24. through boot floor

1B9133

13H421

37H5426

57H5036

21G9057

Na

606078A

57H5037

17H5302

57H5038

GLB989

GLB989

CMZ310

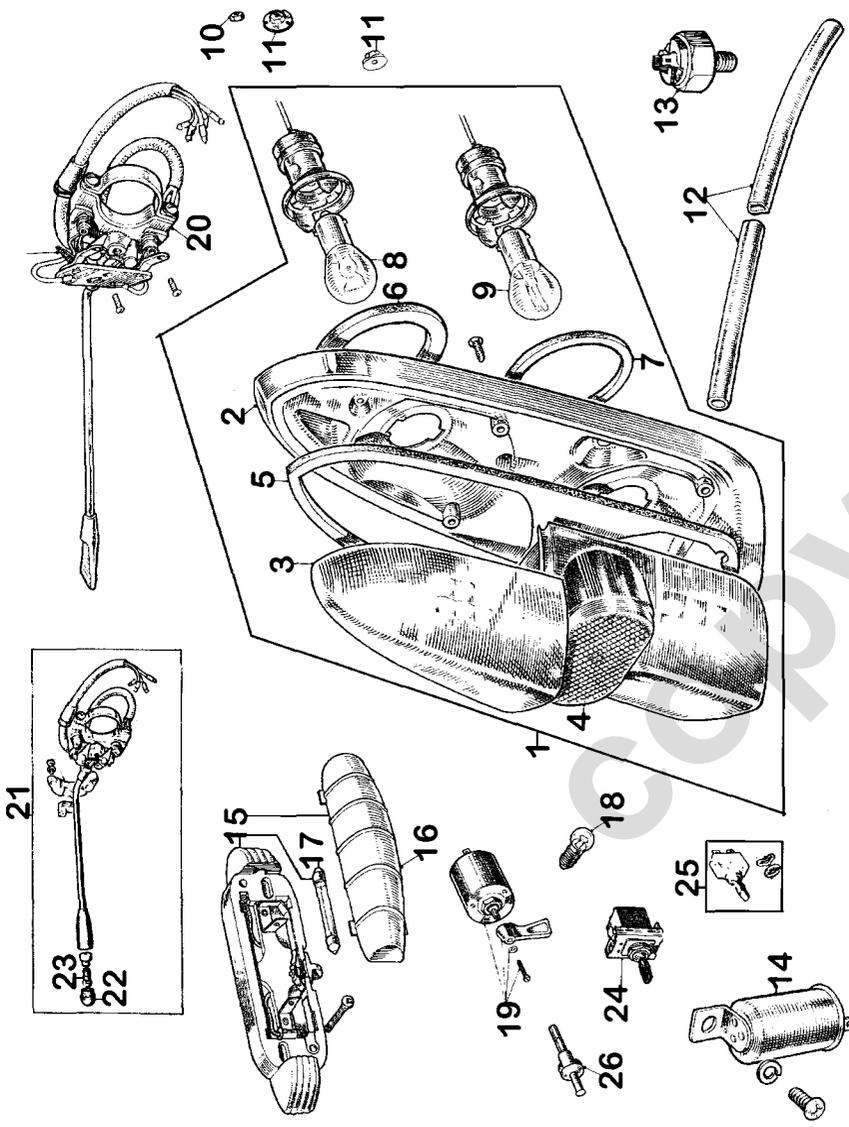
Na

3F90

RFN403

RFN405

RFN405



Stop / Tail / Flasher & Interior Lamps ; Light Switches : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

STOP/TAIL & FLASHER LAMP

All Models

Lucas L616

- | | | |
|--|-------|-----------|
| 1. Lamp unit complete | | 27H4536 |
| <i>including, among other items:</i> | | |
| 2. Chrome base | | 27H4538 |
| 3. Flasher lens - amber | | 47H5064 |
| 4. Stop/tail lens - red | | 47H5065 |
| 5. Gasket for seating lenses | | 47H5066 |
| 6. Gaskets - lamp to car body : | upper | 57H5360 |
| | lower | 57H5361 |
| 8. Bulb - flasher (12V/21W, bayonet) | | GLB382 |
| 9. Bulb - stop/tail (12V/ 21/6W, bayonet) | | GLB380 |
| 10. Nuts - lamp to body : ordinary | | GHF206 |
| 11. <i>or</i> earthing with sealer | | BHA 4242 |
| 12. Drain tube, rubber (7/32" i.d. x 3/8" o.d. x 12" long) | | 14A5785 |
| 13. Stop light switch (sensor) | | XKB100090 |

FLASHER UNIT

Lucas FL5

- | | | |
|--------------|--|---------|
| 14. Complete | | GFU2103 |
|--------------|--|---------|

INTERIOR LIGHTS & LIGHT SWITCHES

- | | | |
|--|--|---------|
| 15. Interior light unit complete (from mid - 1959) | | 13H8919 |
| 16. <i>including, among other items:</i> | Lens - white | 17H9971 |
| | Bulb (12V/6W, festoon) | GLB239 |
| 17. Interior light unit, alternative | | EAM1650 |
| | Bulb - courtesy light (to mid - 1959; 12V/2.2W, screw) | GLB987 |
| 18. Bulbs - instrument panel (12V/2.2W, screw) | | GLB987 |

Mk 1 cars

Mk 2 cars

Indicator light switch :

- | | | | |
|-----------------------------|---------------------------------------|---------|---------|
| | Snap type (to early 1959) | 2A9074 | Na |
| | Timer type (from early 1959) : | | |
| | less knob | 47H5420 | Na |
| | including knob | 2A9155 | Na |
| 19. | | | |
| 20. | Black dash cars (no lens) | Na | 21A789 |
| 21. | Wood dash cars (green lens) | Na | 21A1612 |
| | <i>including, among other items :</i> | | |
| 22. | Green lens | Na | 47H5200 |
| 23. | Bulb (12V/1.5W, screw) | Na | GLB280 |
| 24. Panel light switch : | to October 1964 | 2A9129 | GAE106 |
| 25. | Mk 2 wood dash cars | Na | 149011A |
| 26. Courtesy light switches | | 2A9126 | 2A9126 |

Tip: Timer type indicator switches on Mk 1 cars usually fail due to a broken moving contact inside. A replacement can be made from brass strip and solder.

WIRING HARNESSES

Mk 1 cars Mk 2 cars

Main harness (dashboard & engine compartment) :

to mid-1959

2A9130

Na

mid-1959 to Oct.1964

5L56

5L220

Mk 2 wood dash cars

Na

5L529

Body harness : to mid-1959

2A9131

Na

from mid-1959:

saloon

5L58

5L222

countryman

5L57

5L223

Grommets :

main harness through bulkhead

RFR306

2H2065

fuel tank cable through :

cross member

3F90

RFN403

boot floor

RFN405

RFN405

number plate lamp cable through rear skirt

3F90

RFN403

wiper motor cables through bulkhead

RFN405

C5574

lamp cables through inner wing

RFN405

RFN403

control & fuse box cables

through control box bracket

3H822

3H822

INSTRUMENTS & SENSORS

Mk 1 cars

Mk 2 cars

1. Speedometer complete (miles, de Luxe models) :

to Oct. 1964 :

948cc saloon

2A9123

5L210

948cc countryman

5L52

5L210

1098cc

Na

13H748

Mk 2 wood dash cars :

Na

13H2407

Speedometer cable

GSD104

GSD104

2. *consisting of* : outer cover

17H1669

17H1669

3. inner cable

17H843

17H843

4. Grommet : speedometer cable through bulkhead

RFN405

RFN405

5. Blanking plug : alternative hole for speedometer

cable

14A7032

14A7032

6. Fuel gauge

2A428

5L213

7. Fuel tank sender unit

21A168

21A2028

8. Temperature gauge (de Luxe models)

Na

5L214

9. Temperature sensor (de Luxe models)

Na

GTR104

Oil pressure switch (sensor):

10. screw terminal (to engine no. 41375)

3H2388

Na

11. spade terminal (from Mk1 eng. no. 41376)

GPS133

GPS133

12. Stop light switch (sensor)

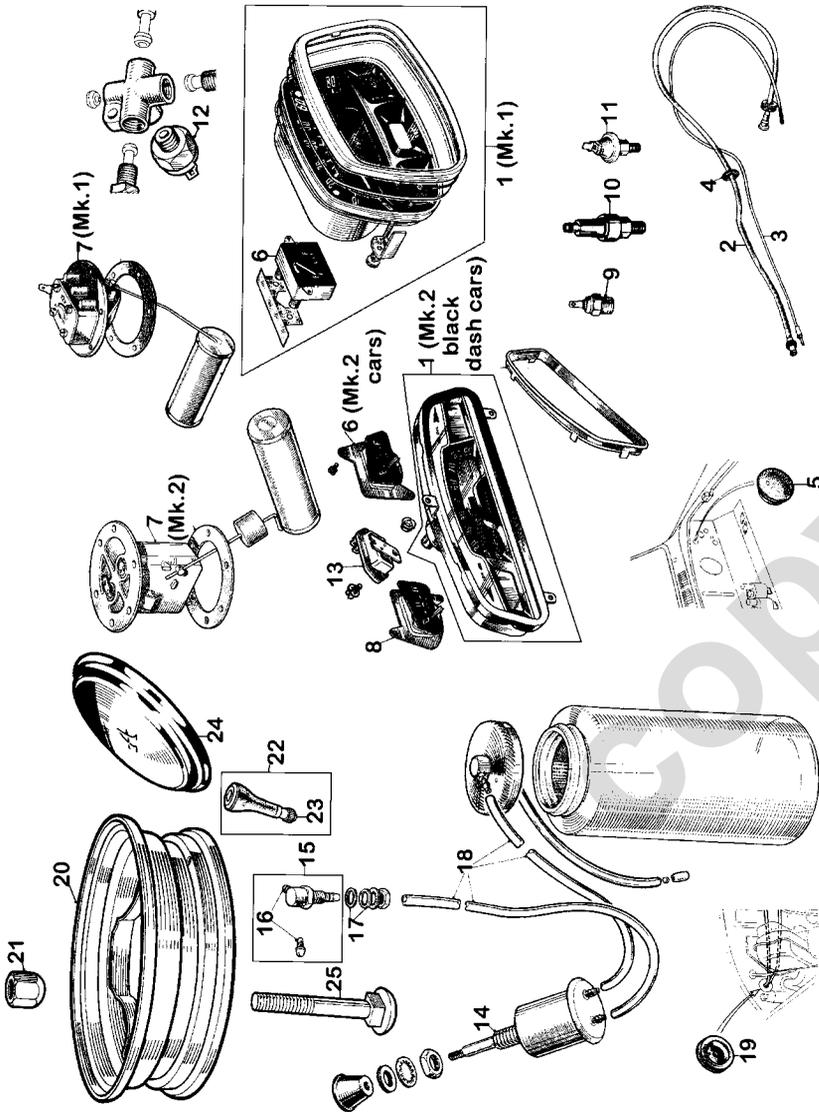
XKB100090

XKB100090

13. Voltage regulator for instruments

Na

128484



Instruments, Windscreen Washer & Wheels : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

WINDSCREEN WASHER

14. Pump assembly (single outlet)
15. Jet assembly (double jet)
16. *including, among other items:* Jets
17. Fibre washers for double jet assembly
18. PVC hose (1/8" i.d., 3/16" o.d.), per metre length
19. Grommet : hose from washbottle through bulkhead
Transfer 'Tudor' for wash bottle

All models

GWV105
27H9887
27H9886
37H9521
37H9708
14A7033
TRA1

WHEELS & TYRES

20. Wheel 21A1823
21. Wheel nuts 88G322
22. Valve assembly complete 13H412
including, among other items: Valve VI
23. Valve cap V2
24. Hub caps: to early 1966 (3 ridges) 1A8617
from early 1966 (2 ridges) 88G341
25. Bolt - spare wheel to boot floor : Mk. 1 cars CBZ618
Mk. 2 cars 53K202

Crossply tyres:

Mk1 saloon & Mk2 cars: 5.20 x 13 : normal TY1
whitewall TY1W
Mk1 countryman : 5.60 x 13 : normal TY2
whitewall TY2W

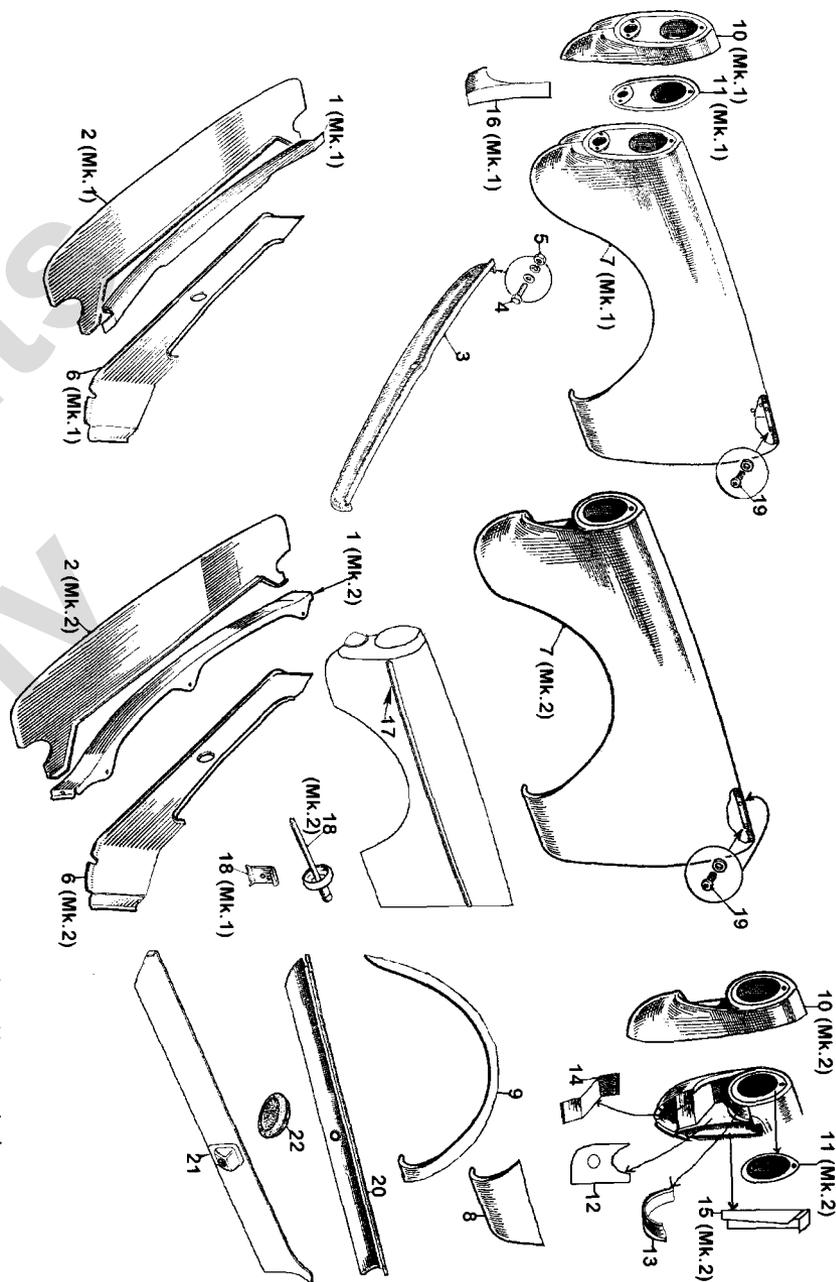
Tip: Owners who fit radial tyres (either 145 x 13 or 155 x 13) report improved cornering and handling. The toe-in should be adjusted to zero.

BODY PANELS & FITTINGS Panels in steel unless stated otherwise

FRONT END

	<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
1. Support channel for radiator grille	BLA1572	BLA1994
Front apron & crossmember	BLA1490	BLA2063
2. <i>consisting of:</i> Front apron	BLA1490A	BLA2063A
Crossmember	BLA1490B	BLA2063B
3. Apron skirt panel	BLA1596	BLA1596
4. Setscrews - skirt panel to front wings	SH604041	SH604041
5. Nuts for setscrews	JLM9683	JLM9683
6. Radiator bulkhead repair panel	BLA1491R	BLA2065R

Front End Front Wings and Sills : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



REAR WINGS, WHEELARCHES & FLOOR PANS Mk 1 cars

		<u>Mk 1 RH</u>	<u>Mk 1 LH</u>
1. Wing outer repair sections:	Complete lower	BLA718L	BLA719L
2.	Front lower	BLA718C	BLA719C
3.	Wheel arch	BLA718B	BLA719B
4.	Rear lower	BLA718A	BLA 719A
5. Outer wheelarch panel		BLA762	BLA763
6. Closing plate inside wheelarch to sill		BLA762A	BLA763A
7. Closing plate inside wheelarch to lower wing		BLA762B	BLA763B
8. Fillet: rear wing to boot surround		BLA764	BLA765
9. Front footwell		BLA3011	BLA3012
10. Boot floor edge repair kit		BLA1878R	BLA1878L

REAR WINGS, WHEELARCHES & FLOOR PANS Mk 2 cars

		<u>Mk 2 RH</u>	<u>Mk 2 LH</u>
1. Wing outer repair sections:	Complete lower	BLA1904L	BLA1905L
2.	Front lower	BLA1904C	BLA1905C
3.	Wheel arch	BLA1904B	BLA1905B
4.	Rear lower	BLA1904A	BLA1905A
5. Outer wheelarch panel		BLA1924	BLA1925
6. Closing plate inside wheelarch to sill		BLA1924A	BLA1925A
7. Closing plate inside wheelarch to lower wing		BLA1924B	BLA1925B
8. Fillet: rear wing to boot surround		BLA2014	BLA2015
9. Front footwell		BLA3021	BLA3022
10. Boot floor edge repair kit		BLA2562R	BLA2562L

REAR SKIRT & CROSSMEMBER

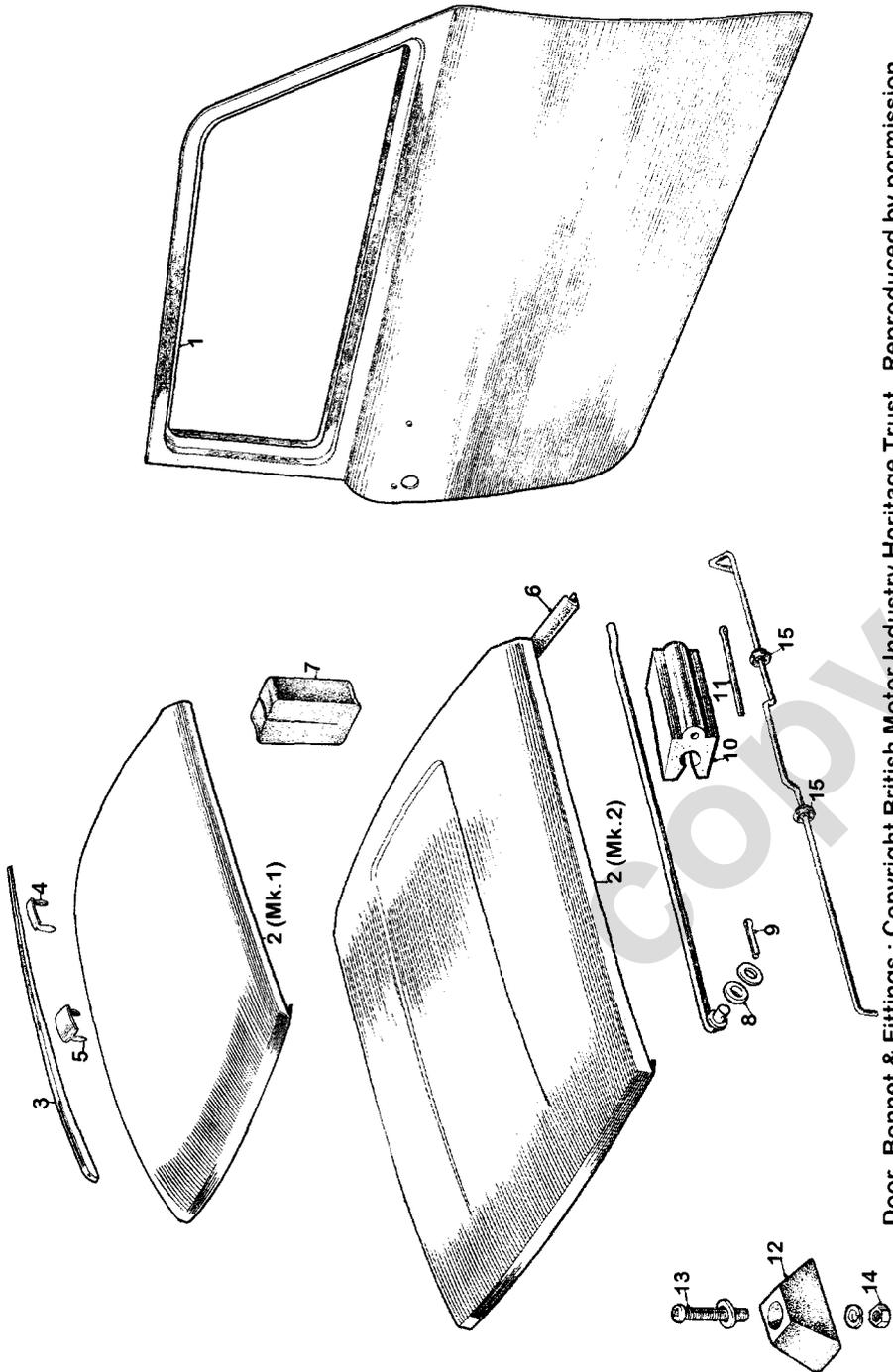
		<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
11. Complete		Na	BLA1988
12. consisting of:	skirt panel	BLA1600	BLA1988A
	crossmember	BLA1600B	BLA1988B

BOOTLID, LUGGAGE FLOOR & FITTINGS Mk 1 cars

		<u>Saloon</u>	<u>Countryman</u>
13. Bootlid		BLA804	BLA1719
	Bootlid, fibreglass	BLA804F	Na
	Bootlid outer skin only	BLA804A	BLA1719A
14. Bootlid sealing rubber		14A5725	14A7265
15. Webbing strap (26" long)		14A5796	Na
16. Handle (chrome)		14A5567	14A7268
17. Lock for handle		27H9634	27H9634
18. Key for lock (quote FP or FS number)		ANK4646	ANK4646
20. Badges: 'Austin'		14A6802	14A6802
21.	'A40' (from late 1958)	14A6803	14A6803
22. Gaskets - hinges to bootlid:	upper (fibre)	14A5557	14A7228
23.	lower (fibre)	14A5558	14A7229
24. Pins for hinges		14A5556	14A7227
25. Fastener (slotted) - luggage floor		13H318	13H318

BOOTLID, LUGGAGE FLOOR & FITTINGS Mk 2 cars

		<u>Saloon</u>	<u>Countryman</u>
13. Bootlid		BLA2053	BLA2082
	Bootlid, fibreglass	BLA2053F	Na
	Bootlid outer skin only	BLA2053A	BLA2082A
14. Bootlid sealing rubber		14A5725	14A7265
15. Webbing strap (26" long)		14A5796	Na
16. Handle (chrome)		14A9121	14A9320
17. Lock for handle		ADH2576	ADH2576
18. Key for lock (quote FP or FS number)		ANK4646	ANK4646
19. Nylon snap nut for striker plate (from early 1963)		GHF1030	Na
20. Badges: 'Austin'		14A6802	14A6802
21.	'A40'	14A6803	14A6803
22. Gaskets - hinges to bootlid :	upper (rubber)	24A2175	24A257
23.	lower (rubber)	24A256	24A258
24. Pins for hinges		14A5556	14A7227
25. Fastener (slotted) - luggage floor		13H318	13H318



Door, Bonnet & Fittings : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

DOORS For fittings see below

- | | |
|----------------|----|
| 1. Door panel: | RH |
| | LH |

Mk 1 cars

- | |
|---------|
| BLA1506 |
| BLA1507 |

Mk 2 cars

- | |
|---------|
| BLA1506 |
| BLA1507 |

BONNET & FITTINGS

- | | | | |
|--|-----------------------------|----------|----------|
| 2. Bonnet panel | | BLA1522 | BLA2094 |
| Centre moulding (chrome): | | | |
| | 'Flying A' cars to mid-1959 | 14A5743 | Na |
| 3. | from mid-1959 | 14A7074 | Na |
| 4. Clips for centre moulding: | rear | 13H108 | Na |
| 5. | centre | 13H115 | Na |
| 6. Sealing rubber - rear drain channel (from early 1959) | | 14A7111 | 14A7111 |
| 7. Sealing sponges for hinge closing plates | | 14A5697 | 14A5697 |
| 8. Ferrule (rubber) for prop rod | | 2H1046 | 2H1046 |
| 9. Split pin for prop rod | | CPS212 | CPS212 |
| 10. Stop (rubber) for prop rod | | 2H9215 | 2H9215 |
| 11. Split pin for stop | | CPS418 | CPS418 |
| 12. Buffers (rubber) for wing flanges | | 14A5574 | 14A5574 |
| 13. Screws for buffers | | SE910201 | SE910201 |
| 14. Nuts for buffer screws | | GHF206 | GHF206 |
| 15. Grommets (rubber) for release rod | | 14A7033 | 14A7033 |

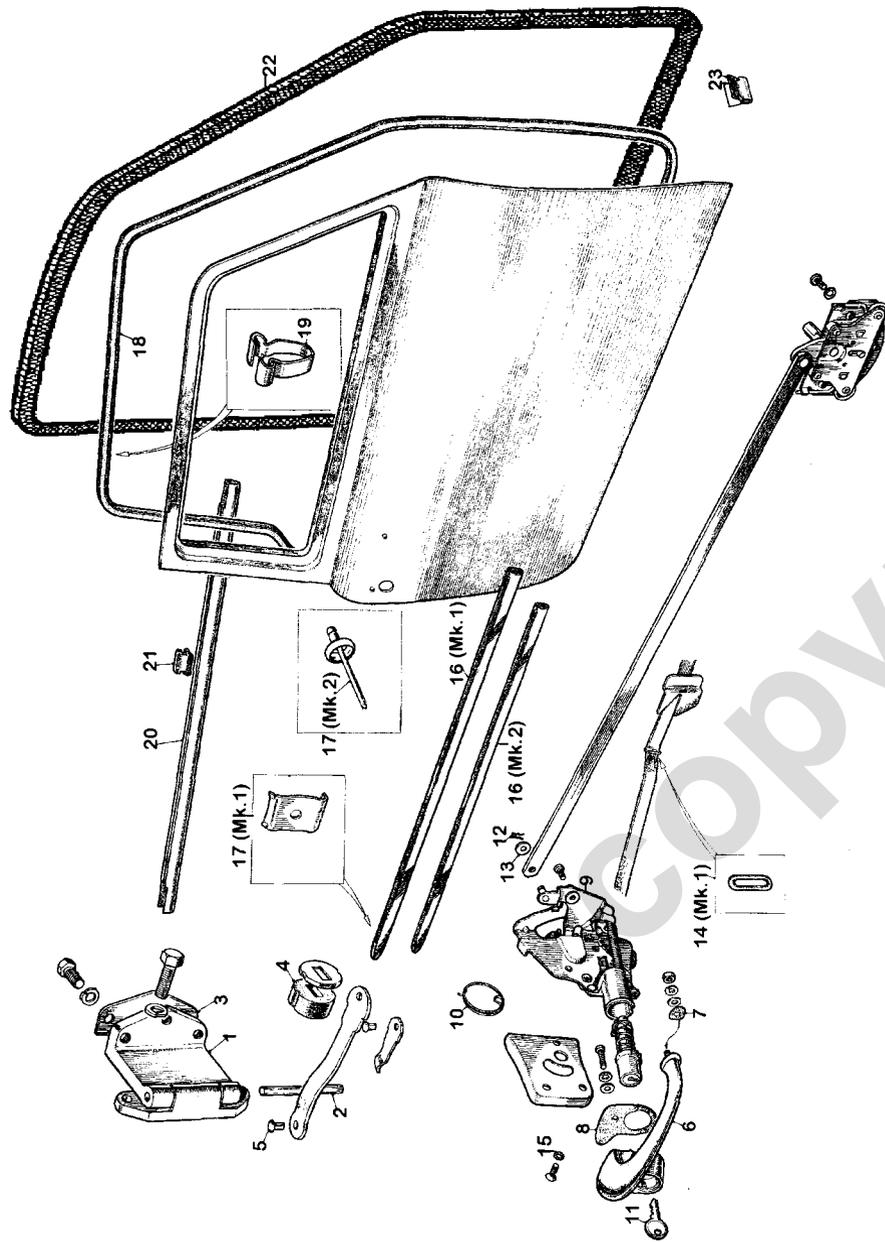
DOOR FITTINGS

HINGES & CHECK ARMS

- | | | Mk 1 cars | Mk 2 cars |
|----------------------------------|---|-----------|-----------|
| 1. Hinge | | 14A5605 | 14A5605 |
| 2. including, among other items: | pin | 14A5608 | 14A5608 |
| | washers | DF1 | DF1 |
| 3. Hinge shims | | 14A5609 | 14A5609 |
| 4. Bumper (rubber) for check arm | | ADA5766 | ADA5766 |
| Check arm to door pillar fixing: | | | |
| 5. | rivet (to early 1963) | 6K9771 | 6K9771 |
| | clevis pin (1/4" x 1/2"; from early 1963) | Na | CLZ408 |
| | split pin for clevis pin | Na | GHF501 |

Tips: Hinges that are broken or worn can be reconditioned by driving out the old pin (which may require simultaneous application of heat) and replacing it with an equivalent length of 1/4 inch diameter silver steel rod, available from any major Steel Stockholder. However, if the hinge body itself is worn as well as the pin, it will need to be drilled out and a bush or oversize pin fitted.

EXTERNAL HANDLES, LOCK MECHANISMS & TRIM STRIPS



Door Hinges, Locks, Brightwork & Seals : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

		<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
6. External handles (chrome):	RH	14A5665	14A5665
	LH	14A5666	14A5666
7. Gaskets for external handles:	front (small)	14A5668	14A5668
8.	rear (large)	14A5667	14A5667
9. Lock assembly:	RH	703698	703698
	LH	14A5851	14A5851
10. Spring (circular) for lock assembly		27H6870	27H6870
11. Key for lock (quote FP or FS number)		ANK4646	ANK4646
12. Lock to remote control fixing:	spring clip	BD19573A	BD19573A
13.	brass washer	2K9048	2K9048
14. Anti-rattle ring for remote control lever		14A6642	Na
15. Washers (shakeproof) for screws to dovetail plate		2K9603	2K9603
16. Moulding strips (stainless steel)		14A5566	14A9120
17. Clips for moulding strips		13H94	GHF1436

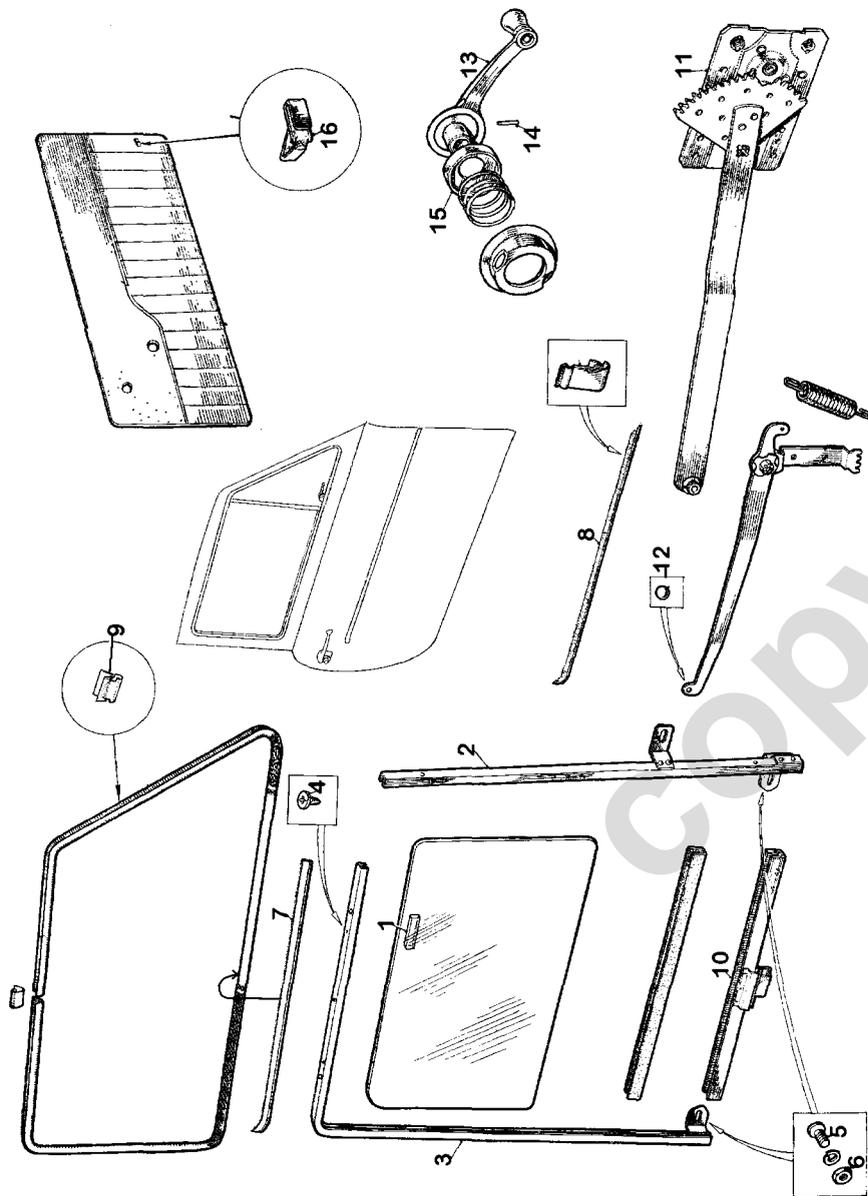
EXTERNAL SEALS

18. Door sealing rubber		14A9112	14A9112
19. Clips for sealing rubber		14A4458	14A4458
20. Stainless steel kicking strip (from early 1960)		24B2471	24B2471
21. Clips for kicking strip		24G1187	24G1187
22. Door flange finisher (snap-on; per metre length):			
	to October 1964	FC10+	FC10+
	Mk.2 wood dash cars	Na	FC11
23. Clips for door flange finisher		BCA4944	BCA4944

+ a light colour can be dyed to match the original

WINDOW CHANNELS & WEATHERSTRIPS

		<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
1. Pull (glass) for window glass		14A2851	Na
Channels for glass:			
2. 'A' post (straight):	RH door	14A5626	14A9855
	LH door	14A5627	14A9856
3. 'B' post (right-angled):	RH door	14A5634	14A9858
	LH door	14A5635	14A9859
	Felt (1" x 1/8") for channels	CHF1	Na
	Split rivets - felt to channels	CHF2	Na



Door Channels, Regulators & Trim Panel : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

WINDOW CHANNELS & WEATHERSTRIPS (cont.)

		<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
4.	Screws - channels to window surround	AC606041	AC606041
5.	Screws - bottoms of channels to inner door	PMZ306	PMZ306
6.	Nuts for channel bottom screws	GHF206	GHF206
	Weatherstrips between glass and bottom of window aperture:		
7.	Outer (stapled to moulding):		
	RH door	14A5613	14A5613
	LH door	14A5614	14A5614
8.	Inner (clipped to door):		
	RH door	14A5614	14A5614
	LH door	14A5613	14A5613
9.	Clips - moulding (stainless steel) to window aperture	GHF1561	GHF1561
10.	Steel channel - bottom of glass	14A5707	14A8267

Tips: Window glass channels can be made from rigid 3/16" window channel obtained from car trim specialists. Crimping and bending will be needed for the 'B' post channel - see 'Farina News' No. 22, p.18 for details.

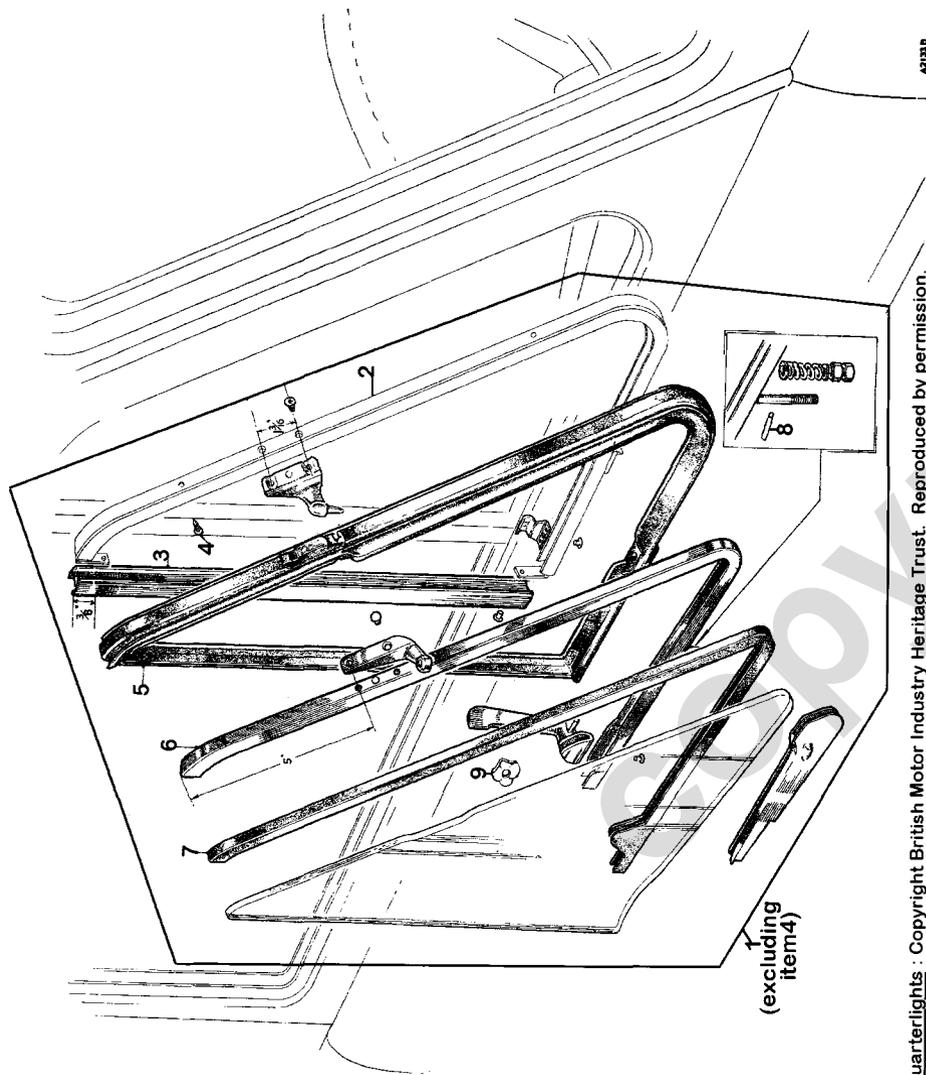
Mk.1 car channels, if sound, can be overhauled by renewing the internal felt (part nos.CHF1 and CHF2).

Mk.2 car channels, if sound, can be overhauled by firstly stripping off the worn fabric. Paint and/or underseal the metal channel. Obtain from a haberdasher's some white braid similar to the original base material (available in 46mm widths), and glue it into the channel, glueing down the overlaps onto the outside of the channel. Obtain some squares of black craft felt from the same source, cut out widths to exactly fit the inside of the channel and glue on top of the braid.

WINDOW REGULATORS, WINDER HANDLE & TRIM PANEL

		<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
11.	Window glass regulator (wind-up type):		
	RH door	Na	14A8265
	LH door	Na	14A8266
12.	Ball bearing (7/32" diam.) for window glass regulator	BLS107	Na
13.	Window-winder handle	Na	KAL3626
14.	Peg for window-winder handle	Na	4G1636
15.	Plastic crown under window-winder handle	Na	14G6505
16.	Clips - door trim panel	ADU4235	ADU4235

Tip: Window glass regulators for Mk.2 cars differ only in the positioning of the circular coiled spring. Turn it over to convert a LH regulator to RH, or vice versa.



Quarterlights : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

QUARTERLIGHTS Mk 1 cars

	<u>Chrome plated</u>	<u>Stainless steel</u>
1. Complete assembly:	RH 37H9527	14A5677
	LH 37H9537	14A5678
2. Outer frame:	RH <i>QL1</i>	ARA1018
	LH <i>QL2</i>	ARA1019
3. Finisher for frame	37H9536	ARA1011
4. Screws - frame to window surround	AB606041	AB606041
5. Sealing rubber:	RH 37H9534	14A5685
	LH 37H9533	14A5686
6. Frame and lower pivot for glass:	RH 37H9540	ARA1130
	LH 37H9541	ARA1131
7. Glazing rubber for glass (1/16" thick):	14A5684	14A5684
8. Limiting pin - RH lower pivot	<i>QL3</i>	<i>QL3</i>
9. Washers (waved) for window catch	AHA7473	AHA7473

QUARTERLIGHTS Mk 2 cars

	<u>Chrome plated</u>	<u>Stainless steel</u>
1. Complete assembly:	RH 47H9616	14A9911
	LH 47H9617	14A9912
2. Outer frame:	RH <i>QL1</i>	ARA1018
	LH <i>QL2</i>	ARA1019
3. Finisher for frame	47H9620	14A9913
4. Screws - frame to window surround	AB606041	AB606041
5. Sealing rubber:	RH 37H9534	14A5685
	LH 37H9533	14A5686
6. Frame and lower pivot for glass:	RH 47H9621	ARA1443
	LH 47H9622	ARA1444
7. Glazing rubber for glass (1/16" thick)	47H9516M	47H9516M
8. Limiting pin - RH lower pivot	<i>QL3</i>	<i>QL3</i>
9. Washers (waved) for window catch	AHA7473	AHA7473

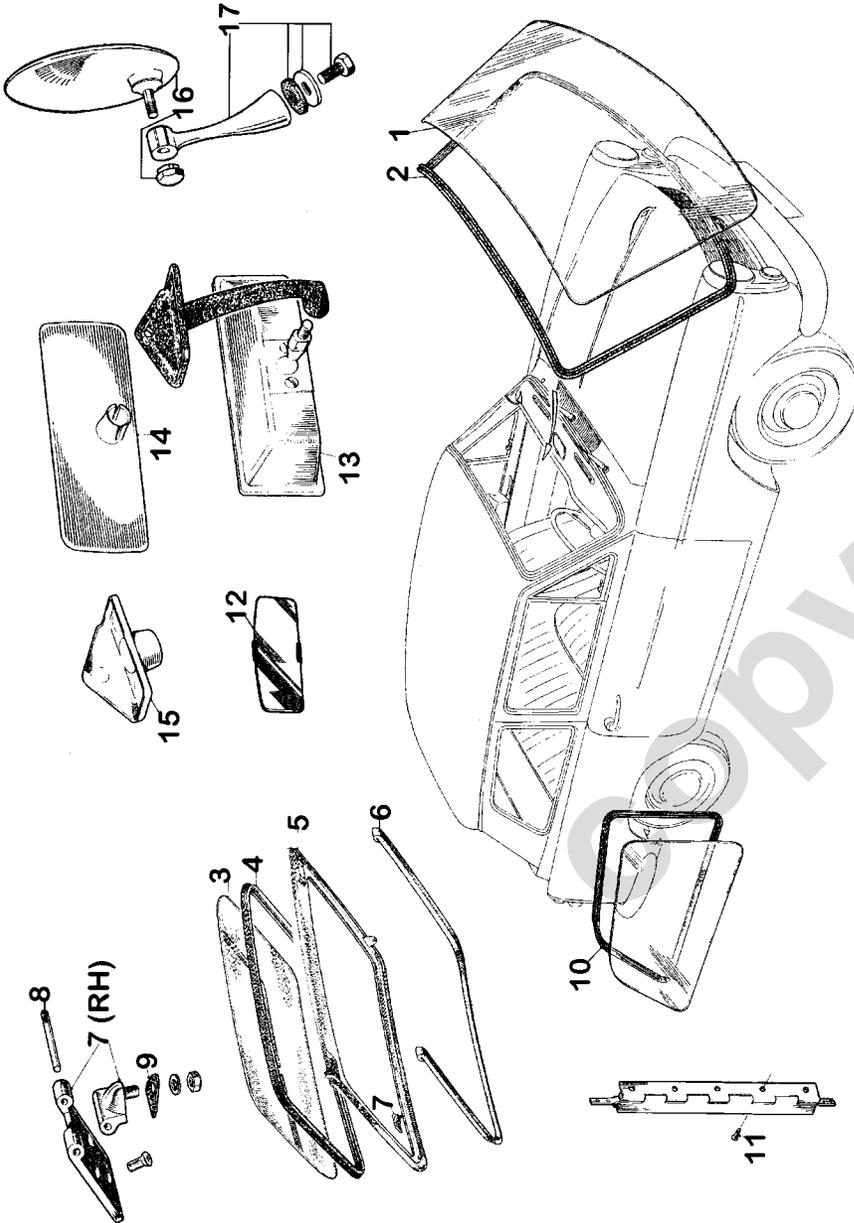
Tip: Quarterlight lower pivots are headless set screws, split vertically at the top and spot-welded into the stainless steel or chrome plated channel that holds the glass. If one has corroded away or worked loose, a replacement can be made from a suitably modified setscrew and spot-welded or drilled and rivetted into place.

WINDSCREENS & REAR SIDE WINDOWS

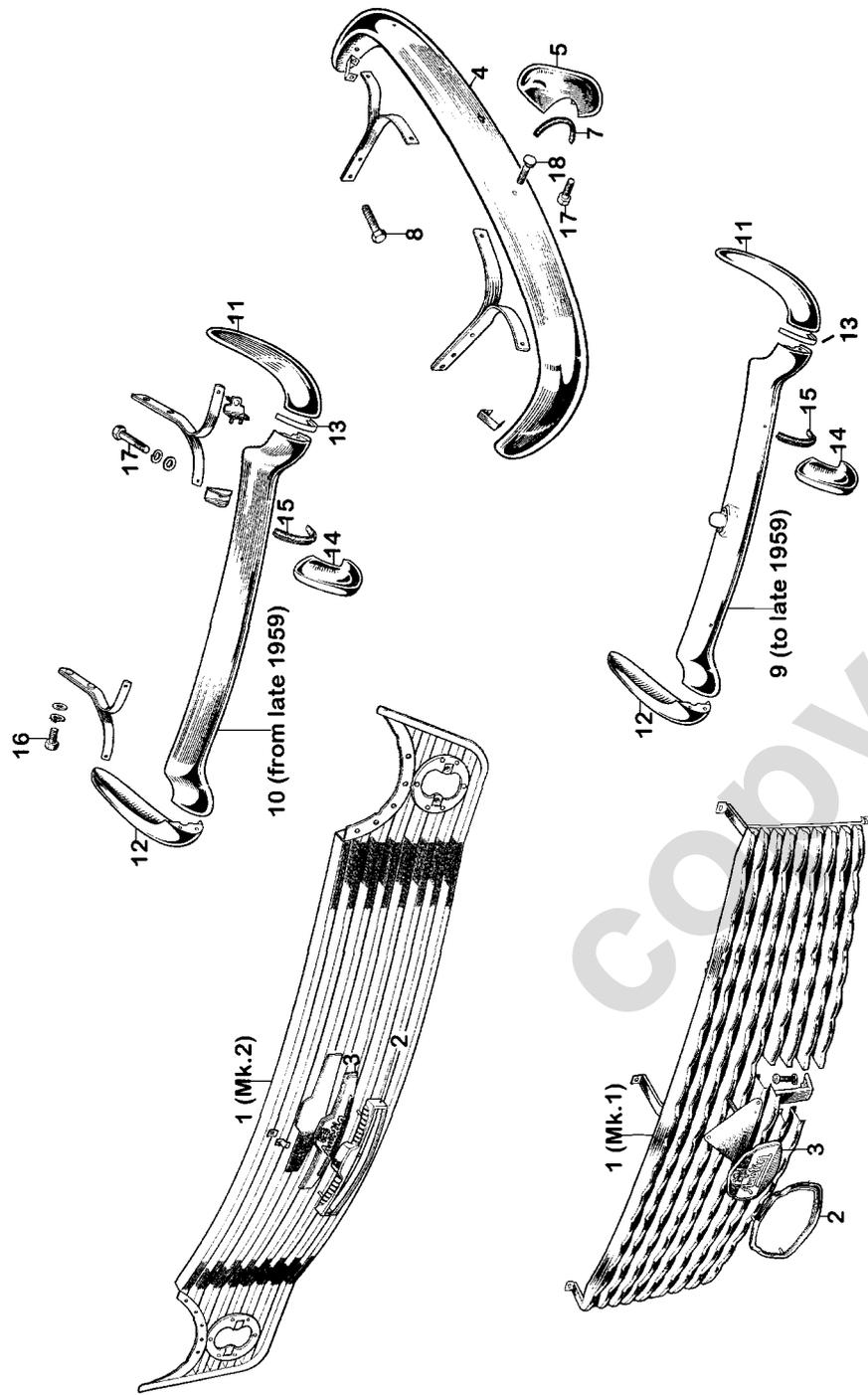
		<u>Saloon</u>	<u>Countryman</u>
1. Front windscreen:	toughened	24A2030	24A2030
	laminated	14A8402	14A8402
2. Rubber for front windscreen		14A5617	14A5617
		14A8404	14A7216
3. Rear windscreen:	toughened	14A8404	14A7216
	laminated	14A8405	14A7217
4. Rubber for rear windscreen		14A5623	14A7218
5. Inner skin for rear windscreen frame		Na	BLA2082B
6. Sealing rubber for rear windscreen frame		Na	14A7266
7. Hinges for rear windscreen frame:	RH	Na	14A7258
	LH	Na	14A7259
8. <i>including, among other items:</i> hinge pin		Na	14A7263
		Na	14A7264
9. Gaskets - hinges to frame:	fibre (Mk.1 cars)	Na	24A259
	rubber (Mk.2 cars)	Na	24A259
10. Rubber for rear opening side window: (de Luxe models)	RH	14A5601	14A5601
	LH	14A5602	14A5602
11. Screws - rear opening side window to body (de Luxe models)		AC606041	AC606041

MIRRORS

		<u>Mk 1 cars</u>	<u>Mk 2 cars</u>
Interior mirror glasses:			
12.	Unframed (to late 1962)	24G603	24G603
13.	Box framed (black dash cars from late 1962)	Na	24B3003
14.	Plastic framed (wood dash cars)	Na	24A1533
15. Plastic cover for interior mirror			
	securing screws (wood dash cars)	Na	27H4460
Wing mirrors:			
Saloon (fitted as accessory only):			
	Round head (ratchet)	27H9650	27H9650
	Oblong head (boomerang)	Na	GAM119
Countryman:			
16.	Glass, head & chrome nut	?14A8196	14A8196
17.	Arm, washers & setscrew	?37H9915	37H9915



Windcreens, Rear Side Windows & Mirrors : Copyright British Motor Industry Heritage Trust. Reproduced by permission.



Radiator Grilles & Bumpers : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

RADIATOR GRILLES

1. Grille: chrome plated (early cars)
stainless
2. Surround for grille badge
3. Grille badge 'Austin'

Mk.1 cars

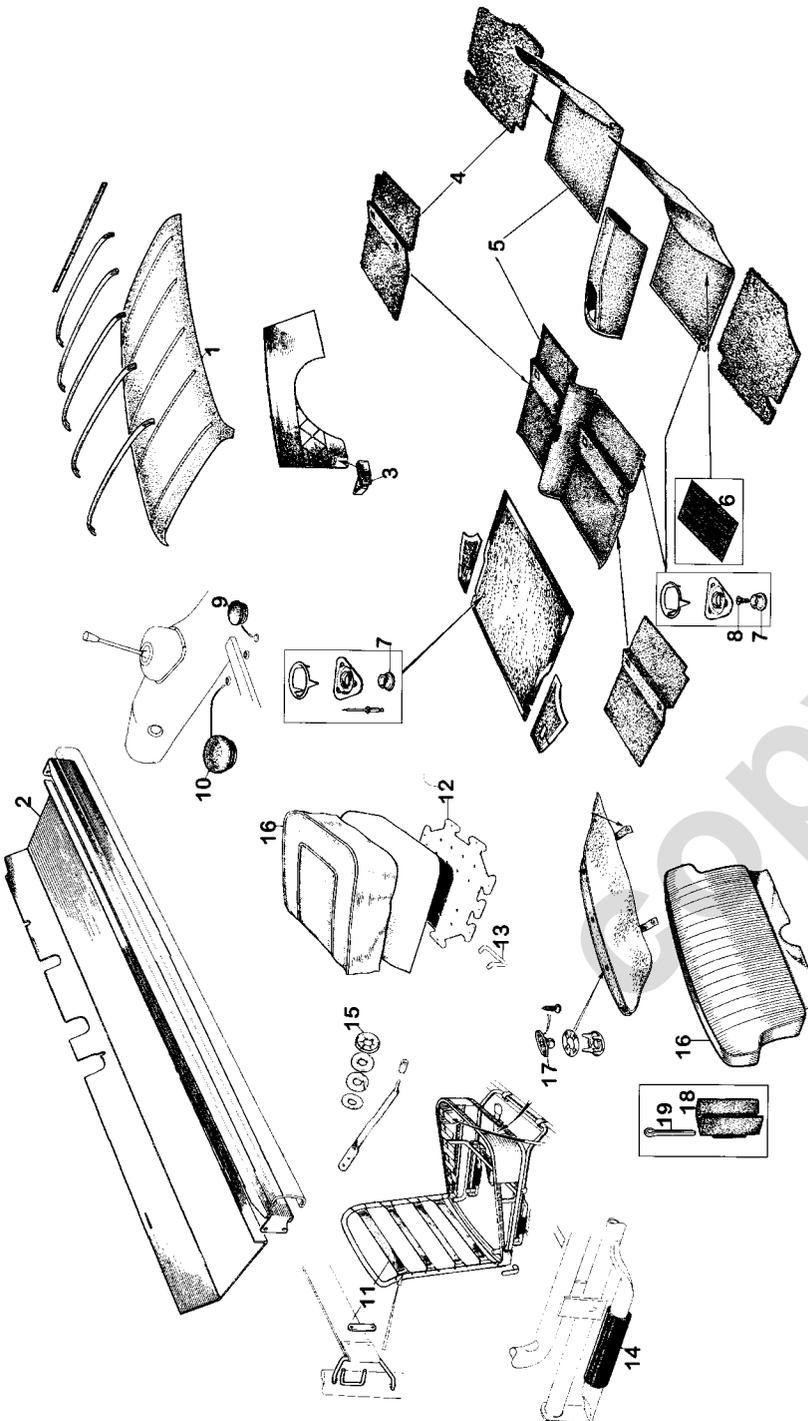
Mk.2 cars

14A5545	14A9114
88G344	ARA173
14G3738	14A9115
14G4796	14A9116

BUMPERS

4. Front bumper bar
5. Overriders for front bumper: RH
6. LH
7. Seating rubber (5⁵/₁₆" long) for overriders,
per metre length
8. Set screws - front bumper brackets to body
- Rear bumper centre bar:
9. to late 1959 (domed L534 lamp)
10. from late 1959 (bar L649 lamp)
11. Rear bumper end blades: RH
12. LH
13. Gasket (PVC) - blade to centre bar
14. Overriders for rear bumper
15. Seating rubber (5⁵/₁₆" long) for overriders,
per metre length
16. Set screws - rear bumper brackets to body
17. Bolts - overriders to front and rear bumpers
18. Chrome-headed bolts - bumper bars to brackets

14A5465	14A9643
14A6639	14A9647
14A6639	14A9648
37H9871M	37H9871M
SH606091	SH606091
14A5451	Na
14A7838	14A7838
14A5452	14A9129
14A5453	14A9130
14A5461	14A5461
14A6639	14A6639
37H9871M	37H9871M
SH606071	SH606071
BH605121	BH605121
14A5462	14A5462



Interior Trim & Fixings : Copyright British Motor Industry Heritage Trust. Reproduced by permission.

INTERIOR TRIM & FIXINGS

Mk 1 cars

Mk 2 cars

1. PVC Headlining material	14A6805	1DL676M
Parcel shelf:		
2. grey (Mk.1 cars) or cream (Mk.2 cars) black (wood dash Mk.2 cars)	14A5744 Na	14E6578 24E1242
3. Clips for trim panels	ADU4235	ADU4235
4. Underfelt material	FC1	FC1
5. Rubber mat material (alternative) Carpet material (de Luxe models) Carpet set for passenger compartment	FC2 Na FC4+	FC2 FC3 FC5
6. Heelpad (rubber) - 'Austin' Leathercloth material	2H6961 FC6	2H6961 FC6
7. Dot fasteners on floor for mats/carpets	ADB4811	ADB4811
8. Screw - dot fastener to floor Blanking plugs (rubber) for floorpan:	AD606041	AD606041
9. small (for slinging brackets)	14A7031	14A7031
10. medium (all footwells) large or medium (under rear seat)	14A7032 FC7	14A7032 14A7032
Supports for front seat cushion:		
11. rubber straps (to April 1962)	47H9573M	47H9573M
12. rubber platform (from April 1962)	Na	CZH3508
13. Hook - rubber platform to seat frame	Na	BHA5097
14. Sleeves (rubber) for front seat frame support tubes (to April 1962)	14A6659 FC8	14A6659 FC8
Plugs (rubber) for front seat securing brackets	Na	14A6940
15. Starlock washer for passenger seat prop	FC9	FC9
16. Piping for seats	14A6536	14A6536
17. Turnbuttons to secure luggage canopy	14A5845	14A5845
18. Rubber stops for rear seat squab	CPS412	CPS412
19. Split pin for rubber stop		

+ available as non-BMC accessory only

Tips: New rubber mats have long been unavailable and rarely occur secondhand. Alternatives are to use a different matting (part no. FC2) or to fit a carpet set (FC4 or FC5). The latter were available as period accessories for Mk. 1 cars.

New trim panels, seat covers, luggage canopies and dashboard tops have long been unavailable but do occasionally occur secondhand. An alternative is to repair or renew with leathercloth (FC6) then paint with colour-matched PVC/Leathercloth paint such as 'Vinylkote', available from some Car Trim Specialists.

PAINT CODES

Paint can be mixed to original specification colours at most car paint stockists and some will put it in an aerosol can too. See under 'Paint, Varnish & Lacquer' in 'Yellow Pages' and quote the name and code required as follows:

BODY COLOURS

Black
Farina Grey
Sutherland Green
Tartan Red
Ocean Blue (discontinued during 1960)
Horizon Blue
Fern Green (discontinued during 1963)
Cumulus Grey
Snowberry White
Embassy Maroon (discontinued during 1964)
Agate Red
Glen Green (from 1963)
Maroon 'B' (from 1964)

Mk 1 cars

BK.1
GR.11
GN.19
RD.9
BU.16
BU.17
Na
Na
Na
Na
Na
Na
Na
Na

Mk 2 cars

BK.1
Na
Na
Na
Na
BU.17
GN.39
GR.29
WT.4
RD.21
RD.22
GN.40
RD.23

WHEEL COLOURS

Cream (no code available)
Pale Grey (no code available)
Snowberry White (1098cc Mk2 only)

Yes
Yes
Na

Yes
Yes
WT.4

DASHBOARD (FASCIA)

Farina Grey

GR.11

Na

OBSOLETE BMC/BL/ROVER PART NUMBERS

These numbers have been superseded by those quoted earlier in the Spares Guide (which themselves are correct to 27 Nov.1989, with amendments to 29 Apr. 1996). They may help those searching for parts at autojumbles.

The latest part numbers are printed on the following four pages in a computer-generated alphabetical/numerical order. Following each one are previous (supersessional) part numbers, arranged with the oldest last.

128484 was 13H661 was 37H876
214279A was 214279 was 3H2696
508380 was 17H1173
509311A was 509311 was 37H4310 was 27H3574
509819 was 47H5341
511141 was 7H5042
514026 was 67H5012
519813 was 7H6887
606078A was 606078 was 17H5301
607141A was 607141 was 37H6787 was 57H5341
703698 was 14A5850
AAA81 was 37831
AB606041 was PTZ604
AB610081 was PTZ1008
ACA5290 was 8G531
ADA5766 was 14G4473
ADU4235 was 13H201 was 14A3541
AEA434 was 12A136 was 2A878
AEA630 was 12G165
AHA9307 was 2A5422
AJM401B was AJM401 was GEG401 was 12A14 was 2A956 was 2A805
AJM501B was AJM501 was GEG501 was 8G731 was 8G722
ARA1130 was ARA1012
ARA967 was ARH673
AUB6106A was AUB6106 was AUB6022 was AUA6021
AUD13 was AUC980
AUE671 was AUC8667
AUF204 was AUB83 was AUA83
BAU2074 was 67H5010
BAU4418A was BAU4418 was 12G7583 was 8G24433 was 8G244303
BAU5077 was 8G2205
BD19573A was BD19573 was 13H320 was ADB4490
BH605121 was HBZ512
BHA5097 was 24A1078
BHM116220 was 8G74520 was 12G5520
BHM1211 was 28G133
BLA1677 was BLA817
BTA1345 was ATA7093
C5574 was 8D5768
CHM172 was 88G409
CLZ513 was 2A5575
CZH3508 was 88G307 was 24A1519 was 24A861
FHS2513 was FLS2513 was 53K488
GAM119 was GAM103 was AKF1050
GBH110 was 13H83
GBS103 was GBS503 was 8G8178
GBS705AF was GBS705
GCB10813 was GFB102 was 13H859 was 2A801
GCC104 was AEA355 was 27H3100
GCC106 was 13H815
GCP102AF was GCP102 was 27H3231
GCS101 was 37H4414 was 17H5423
GEU6603 was GEU603 was BCA4308
GEX1289 was 2A2110
GEX3236 was 2A2111
GEX7089 was 2A195
GEX7092 was 2A2115
GEX7251 was 2A2116
149011A was 149011 was 13H1909
262703A was 262703 was 17H5065
500892A was 500892 was 7H5046
was 17H6823 was 47H5391
511003A was 511003 was 27H5374
513118A was 513118 was 17H7623
519812 was 37H4678
529221A was 529221 was 97H626
606253A was 606253 was 37H3374 was 13H252
was 47H5390
AAA5981M was 45223
AAU9326 was 37H4670
AB610061 was PTZ1006
AC606041 was CTZ604
AD606041 was RTZ604
ADB4811 was 2H5133
AEA311 was 6K554
AEA596 was 2A381
AHA7473 was 27H9985
AJM239B was AJM239 was GEG239
was 2A956 was 2A805
ARA1131 was ARA1013
ARH1440 was ARH1022
AUA6021
AUD9098A was GSU420 was AUD9098
AUE810A was GSU520 was AUE810
BAU1356 was 2A52
BAU441820 was 12G75823 was 8G244323
BCA4944 was BLA2391 was 4G6977
BHA4242 was 5L89
BHM1162 was 8G745 was 12G55
BLA1676 was BLA816
BLA804 was BLA1806
BTA401 was BTH401 was ATA7615
CDU4056 was 27H5354
CLZ314 was 6K689
CPS212 was CPS206
GAE106 was GAE101 was 5L193
GBH105 was 13H114
GBS101 was GBS504 was 8G8646
GBS108 was GBS105 was 8G8644 was 8G8177
GBS834AF was GBS701
GCC105 was 22A218
GCL110 was GCL101 was 13H3714
GCP103AF was GCP103 was 13H1501 was 12G200
GDC102 was 57H5477
GEU7714 was GEU714 was 27H7802 was 57H5557
GEX1290 was 21A710
GEX3237 was 21A782
GEX7091 was 2A314
GEX7095 was 21A714
GFE1001 was BCA4582

GFE103 was 8G684
 GFG110B was GFG110 was 2A7091
 GFU2103 was GFU103 was 88G550 was 13H110
 GGB102 was 47H5388
 GGE129 was GGE104 was GGE804 was GEU804 was 37H7543 was 13H534
 GGE801 was GEU801 was 27H8219
 GHB129 was 2A4299 was 2A4147
 GHB130 was AMK777 was 6K584
 GHC913 was GHC811 was HCS913 was HCS120 was 8G550 was 3H1989 was 3H1285 was 2H4344
 GHF1030 was 13H2910 was 13H226
 GHF1561 was 13H4014 was 14G5716
 GHF501 was CPS204
 GHF506 was CPS416
 GHS147 was BTA108 was 3H2118
 GHT241 was GHT230 was GHT217 was GHT204 was GHT105
 GLB239 was GLB254 was BFS254 was 2H9504
 GLB280 was BFS280
 GLB382 was BFS382 was IF9012
 GLB987 was BFS987 was 2H4732
 GLP142 was 12G793 was 12G50 was 12A303 was 12A198 was 2A962 was 2A819 was 2A813 was 2A341
 GMC101 was 2A5649
 GPS133 was GPS131 was GPS126 was GPS101 was 88G563 was 13H597 was 13H215
 GRA101 was 7H5086
 GRB101 was 7H3166
 GRC103 was ARH1440 was ARH1022
 GRH1006M was GRH1003M was GRH1003 was 2A651 (Mk1 cars) or 12H1653 (Mk2 cars) was 12G285 (1098cc Mk2) or 12G794 (948cc Mk2) was 1H1259
 GRH202 was 2A2104
 GRK1009 was BHM7125
 GRK2014 was 8G8797
 GRK4008 was 8G8446
 GSA105 was 21A690
 GSA134 was 21A486 was 2A5759
 GSA75102 was GSA102 was 21A480 was 2A4172
 GSA75103 was GSA103 was 21A482 was 2A4174
 GSB102 was 7H5040
 GSC111 was GSC101 was 47H5250
 GSE1104E was RKM1104E was 8G162 was 8G126
 GSG1107 was RJM1106 was 38G315
 GSS154A was GSS154 was GSS127 was 2A504
 GSV1127 was 21A998
 GTG101 was 12G330 was 12A29 was 1A2149
 GTR104 was BMK1644 was BCA4661
 GTS1104 was GTS104 was 13H3585 was 13H2317 was 13H957 was 13H630 was 11G292 was 11G291 was 11G214
 GUG1070HS was AJM101B was AJM101 was GEG101 was 8G2318 was 8G2268
 GUG1071HS was AJM102B was AJM102 was GEG102 was 8G2402 was 8G2320
 GUG1541CS was AJM201B was AJM201 was GEG201B was GEG201 was 8G2232
 GUG4006MG was AJM601B was AJM601 was GEG601B was GEG601 was 12G300
 GUG5505GM was 12A1175B was 12A1175
 GUG705555GM was 88G215B was 88G215 was 12A31 was 2A667
 GUG705560GM was 12G730B was 12G730 was 88G411 was 12G69 was 2A494
 GUJ115 was 8G3000
 GVP3001 was BAU2190MA was BAU2190M was 37H7147M was 37H7147
 GWB204 was GWB104 was 13H455
 GWB502 was GWB181
 GWC109 was 17H7365
 GWP132 was 12A1332 was 12G120 was 2A774
 GFE6022 was 12A402
 GFS3035 was GFS35 was GFS435 was 7H5067
 GGB105 was 7H5028
 GHB128 was 2A4148
 GHC608 was GHC507 was HCS507 was 8G531
 GHF1436 was 13H574
 GHF206 was FNZ103
 GHF502 was ZPS306
 GHF713 was PFS310
 GHS227 was GHS102 was 88G548 was ACA4000
 GLB380 was BFS380 was IF9026
 GLB414 was BFS414 was 13H140
 GLB989 was BFS989 was 2H4817
 GRB103 was GRB102 was 17H3719
 GRH1001M was GRH1001 was 2A2187
 GRH246 was 21A1103 was ACA5462
 GRK1026 was 8G8258
 GRK3007 was 8G8424
 GSA104 was 21A688
 GSA133 was 21A484 was 2A5756
 GSA135 was 21A2016 was 21A856
 GSB105 was 37H4673
 GSD104 was 1H9047
 GSP163 was GSP160 was N5 was 3H2006
 GSY110 was 22A233
 GWW105 was 37H7742 was 14A6635
 GXE3101 was GEU3101 was GEU1101 was GEU101 was 13H425 was 13H219
 GXE4405 was GXE9405 was GEU9405 was GEU4405 was GEU405
 GZA2083 was 12A1093
 JJC10018 was 13H5506 was 13H4012 was 13H1698 was 2A892
 JLM9683 was NH604041 was FNZ104
 LN10051 was UHN400 was 3H1709
 LZB10005 was TAM1171 was CAM6270 was 12G3016
 PMZ306 was PMN306
 RFR306 was RFN306
 RTP812 was 57H5451
 SE910201 was PMZ310
 SH604041 was HZS404
 SH606091 was HZS609
 TAM2121 was AJM302B was AJM302 was GEG302 was 12A293 was 12A190 was 2A971
 TM606031 was 3H2449
 WC200 was 13H184
 WZX1101A was GSU102 was AUD9096 was AUC8170
 WZX1300 was GSU200 was AUD9202
 WZX1310 was AUC8469
 WZX1710 was AUB6097
 XBP10007 was 244700A was 244700 was 7H5536
 XKB100090 was XKB100060 was C16062A was C16062 was 13H1731 was 2A5740
 YMS10090 was 5L1137 was 2K8617
 12A1139 was 12A24 was 1A2203
 12A14503 was 8G687
 12A14523 was 8G68720
 12A14543 was 8G68740
 12A1591 was 27H1983 was 17H1168
 12A1950 was 2A16
 12A66 was 2A755
 12A6620 was 2A75520
 12A6640 was 2A75540
 12A6710 was 2A68610
 12A6730 was 2A68630
 12A68 was 2A687
 12A6820 was 2A68720
 12A6840 was 2A68740
 12G1111 was 2A608
 12G1476 was 12G1036
 12G27010 was 12G5710
 12G300 was 2A719
 12G330 was 12A29 was 1A2149
 12G4220 was 12G836 was 12G802 was 12G701 was 12G443 was 12G261
 13H2910 was 13H226
 13H320 was ADB4490
 13H3471A was GLU104 was 13H3471 was 13H496
 13H421 was 57H5218
 13H5952 was BMK1727 was BCA4501 was 2A9135
 13H8919 was 13H4398 was 13H192
 14A4458 was 14A2555
 14A7032 was RFN210
 14A7033 was RFR303 was RFN303 was 13H256
 14A7057 was 11G2100
 14A8404 was 14A5621
 14A9112 was 14A5797 (RH) or 14A5798 (LH)
 17H8100 was BMK356 was 13H152
 18G8601A was GZC1505 was 18G8601
 KAL3626 was 14G6503
 LN30041 was UHN490 was 3H2192
 RFR220 was RFN220
 RTC466A was RTC466 was 47H5389
 SE910161 was PMZ308
 SF604061 was CMZ410
 SH606071 was HZS607
 TN606031 was 11D5050
 WL700101 was LWZ203
 WZX1301 was AUC8453
 WZX1320 was AUC2169
 11H44 was 1H389
 12A1358 was 2K8568
 12A14513 was 8G68710
 12A14533 was 8G68730
 12A1455 was 28G161
 12A1802 was 12A1328 was 2A777
 12A415 was 12A165 was 12A62
 12A6610 was 2A75510
 12A6630 was 2A75530
 12A67 was 2A686
 12A6720 was 2A68620
 12A6740 was 2A68640
 12A6810 was 2A68710
 12A6830 was 2A68730
 12A956B was 12A956 was 1A2093
 12G11110 was 2A60810
 12G270 was 12G57
 12G27020 was 12G5720
 12G3016 was 2A280
 13H337 was 13H98
 13H412 was BCA4163
 13H6396 was 13H519
 13H998 was 17H4 was 2A780
 14A6940 was ANK6408
 14A8402 was 14A5615
 14A8702 was 1B2357
 17H8127 was 37H96 was 27H1244
 1A17163 was 1A171603

1A17173 was 1A17103
 1DL676M was 1DL676 was 5D4085
 21A1022 was 21A2102
 21A1074 was 21A6183
 21A1160 was 2A4004
 21A168 was 2A404
 21A1823 was 2A8058
 21A2028 was 21A1630 was 21A577
 21A457 was 21A336 was 2A6198 was 2A6103 was 2A6001
 21A475 was 21A272 (Saloon) or ? 21A278 (Countryman)
 21A895 was 21A891
 22A213 was 2A3224
 22A84 was AEG3124
 22H1337 was 1G3667
 24A2030 was 14A8403 was 14A5616
 24G1345 was 2H4185 was 7H9830
 24G3365 was 24A139 was 14A8079 was 14A5723
 27H4536 was 2A9116
 27H5576 was 27H5551
 28G150 was 28G76
 2A1750 was 21A887
 2A3286B was 2A3286
 2A4206 was 2A4178
 2A6193 was 2A6164
 2A7057 was BTA305
 2A9123 was 17H1667
 2H8703 was 14A5572
 2K8169 was AEC719
 37H1000 was 37H94 was 27H1210
 37H3371 was 1G2613
 37H5932 was 13H456
 37H7615M was 37H7615 was 37H4760M was 37H4760
 37H9708 was 27H9826
 38G388N was 38G388 was 38G308
 3H3132 was 17H6520
 47H9573M was 47H9573
 57H5361 was 47H5070
 5L210 was 37H952
 5L925 was 21G9037
 7H3698 was 7H3551 was 17H3402
 88G221B was 88G221 was 1G2342
 88G291 was 13H82 was 3H2724
 88G322 was 2A8012
 88G409 was AEA3203
 88G561 was 2A939
 8G219810 was 8G221010
 8G219830 was 8G221030
 8G2422 was 12A208
 8G2423 was 12A209
 8G244303 was 12G30303
 8G244323 was 12G30323
 8G2727 was 88G225 was 2A830 was 2A828
 8G2737 was 88G227 was AEA594 was 12A182 was 2A516
 8G4208 was 8G4177 was 8G4174 was 8G4113
 8G7037 was P741
 8G74510 was 12G5510
 8G8446 was 8G8146
 1B9133 was 2A9119
 1G2624B was 1G2624
 21A104 was 2A6111 was 2A6024
 21A1075 was 21A6184
 21A153 was 2A4169
 21A169 was 2A4029
 21A1836 was 2A5650
 21A340 was 2A6201 was 2A6007
 21A987 was 21A866
 22A233 was 13H135
 22G165B was 22G165
 24A1176 was 14A9742
 24A2175 was 24A255
 27H2394 was 67H5000
 27H4538 was 47H5526
 27H7725 was 17H7559
 28G162 was 22A357 was 2A3419
 2A3224 was 22A213
 2A4205 was 2A4177
 2A4272 was 2A4021
 2A7027B was 2A7027
 2A879B was 2A879
 2A971 was 2A935
 2K4975 was 2K4954B was 2K4954
 31G279 was 2A5883
 37H1894 was 37H5294
 37H4986 was 47H5155
 37H7502 was 7H5051
 37H9871M was 37H9871 was 14A6640
 3H2103 was 2A5430
 47H9516M was 47H9516
 57H5360 was 47H5069
 57H5477 was 17H5422
 5L329 was 2A9134
 6K638B was 6K638
 88G202 was 12G246 was 12G178
 88G274 was 2A4163 was 2A4027
 88G320 was ATA7047
 88G344 was 14A5712
 88G446 was 13H772 was 8G698
 8G2198 was 8G2210
 8G219820 was 8G221020
 8G219840 was 8G221040
 8G24223 was 8G242203 was 12A20803
 8G24233 was 8G242303 was 12A20903
 8G244313 was 12G30313
 8G25 was 8G19 was 8G9
 8G4218 was 8G4192
 8G712 was 2A571 was 2A297
 8G773 was 2A665
 8G8797 was 8G8255

OTHER MANUFACTURERS' PART NUMBERS

These parts are arranged in the same order as in the main body of the Spares Guide. Many are now obsolete but some are referred to in the accompanying "Spares Availability & Sources List" where they are known to be still available from Motor Factors. The list is not comprehensive and the club would be pleased to be informed of any additions.

Abbreviations are used for manufacturers as follows:-

AC =	AC Delco	MP =	Moprod
AO =	Alexander Oddpak	MQ =	Motaquip
AP =	AP Lockheed	N =	NGK
AR =	Arman	NT =	Nu-Texa
AS =	Armstrong	P =	Pearl
B =	Bosch	PA =	Payen
BE =	Belaco	PC =	Pacet
C =	CI	PU =	Purolator
CH =	Champion	Q =	Quinton Hazell
CR =	Crosland	R =	Ring
FE =	Ferodo	S =	Smiths Instruments
FR =	Fram	SG =	Speedograph
G =	GUD (Coopers)	SS =	Surestop/Surestart
H =	Halfords	SW =	Speedwell
HA =	Halls	T =	TAM
HR =	Harmo	TJ =	TJ (Tecalemit)
HO =	Holdtite	TR =	Tranco
L =	Lucas	W =	Wix
MC =	Motorcraft	? =	Manufacturer not known

The manufacturer's code is followed by a colon (:) and then the part number.

Any earlier part numbers follow after the word "was".

? = part number not known.

ENGINE

Pistons, standard	948 cc	?:14396
	1098 cc	?:20397
Piston ring set	948 cc	?:RA8576
	1098 cc	?:R17926-7
Timing chain		MP:SL52
Timing case gasket set		HA:TC1055; PA:HG003
<i>including, among other items</i>		
Oil seal (neoprene)		MP:MNA473
Crankshaft main bearing		
thrust washers	948 cc	?:W2079
	1098 cc	?:W2122
Crankshaft main bearing sets	948 cc	?:M3282 or M3149
	1098 cc	?:M3314
Connecting rod bearing sets, all cars		?:B4302
Oil filter and sealing ring		AC:AC30A; AP:AP308A/3
		CH:X101; FR:CH816PL; G:G714
		H:H80; MC:EFL21; TJ:FP3320
		?:OF351

Conversion gasket set	to late 1965	HA:EF070; PA:EF070
	from late 1965	MP:MEF074; PA:EF074
<i>including, among other items</i>		
Sump gasket set (4 pieces)		MP:MHC048; PA:HC048
Side cover gasket (cork)		MP:MKS809
Engine mountings, front		Q:EM50
Valves, inlet	948 cc	MP:V2710
	1098cc	MP:V3568
Valves, exhaust	948 cc	MP:V2711; TR:TF3569
	1098 cc	MP:V3569; TR:TF3569
Valve springs	948 cc	MP:VS452
	1098 cc	MP:VS458
Decoke gasket set	948 cc	HA:HS2A69 Mk 2; MP:MCF072
		PA:CF072
	1098 cc	MP:MCF070; PA:CF070
<i>including, among other items</i>		
Rocker cover gasket		MP:MJM302; PA:JM302
Manifold gasket		MP:MMG6
Head gasket		MP:MAF070; PA:AF070
Full gasket set	948 cc	MP:MFF070
	1098 cc	MP:MFF074
Manifold nuts (brass)		Q:QEF1039

IGNITION

Coil, spade terminals, push fit HT lead		L:DLB101; MP:XIC-8029
		MQ:EDG2
HT lead set (carbon core), push fit		B:BUS11; H:HIL511 MP:SL-PUL5
Distributor cap (with brush)		
side entry leads		MP:XD65; L:4472
push fitting leads		L:DDB106; MP:D72; MQ:VDC106
Rotor arm		L:DRB101; MP:XR33; MQ:EDR63
Contact breaker set		L:DSB101 was CS1; MP:XCS117
		MQ:VCS101; SS:5121
Condenser		L:DCB101; MP:XCON66
		MQ:VCD101
Spark plugs non resistor		AC:C44XL; CH:N9YC was N5
		L:SP50; N:BP5ES or BP6ES
resistor		CH:RN9YC or RN9YCC
		N:BP5E or BP6E

COOLING & HEATING

Radiator cap (4 psi)		Q:FC41
Top hose		HO:M1903/609/900; Q:RH609
Bottom hose (for cars with heater)		Q:RH505
Clips for radiator hoses		Q:TC1
Thermostat kit		Q:QTH100S
consisting of	Thermostat (82°C)	H:HTS602; Q:QTH100
	Thermostat gasket	H:HTG602
Water pump		Q:QCP3709P
Fan belt		FE:FVS814 was VS814 was V903
		H:HB813a; Q:QBA813
By-pass hose		Q:RH312

Clips for by-pass hose	Q:TC312
Heater inlet hose	Q:RH601
Clips for heater inlet hose	Q:TC00

FUEL SYSTEM

SU carburettor (primary) service kit		MP:?
<i>including, among other items</i>		
Needle valve & seat (for float chamber)		SW:CA90
Air filter (disposable, Mk 2 cars)		AC:AC A3422R was B3327R
		AP:APP430A; CH:V422; CR:801
		H:HA975; FR:CA631PL
		G:AG122 was 5150
		PU:MFP-430A; TJ:B46; W:A-2
Exhaust front pipe	Mk 1 cars	AS:?: Q:S107
	Mk 2 cars	Q:S190
Tail pipe & silencer	Mk 1 cars	AS:?: Q:?
	Mk 2 cars	Q:S191
Clamp kit, pipe to manifold		P:PMC15C; Q:QEF414
U-bolt clamp, 1 ³ / ₈ " dia.		P:PEC02C; Q:EC1375
Rubber mountings for silencer & tailpipe		P:PSM01C; Q:QEF122

CLUTCH SYSTEM

Release bearing & cup	948 cc	AP:HD3299; Q:CC18
	1098 cc	AP:HD3310; Q:CC82
Cover 948 cc	to early 1961	AP:HA2873; Q:Q60000
	from early 1961	AP:HA3354; Q:Q60009
Cover 1098 cc		AP:HA1062; Q:Q60007
Driven plate	948 cc	AP:HB1249; Q:C893S
	1098 cc	AP:HB1316; Q:C394S
Master cylinder, original		AP:4223-071
Repair kit for master cylinder	original	AP:KL71534; MP:M71534
	alternative (grooved stem)	Q:CMR2630
Slave cylinder	original	AP:SSB960
	alternative	AP:96340
Repair kit for slave cylinder	original	MP:MSC901 or MSC903
	alternative	AP:KL71590; MP:M71590
		Q:CSR2831
		MP:M631

PROPSHAFT, REAR AXLE & REAR SUSPENSION

Universal joint	greasable	Q:QL102
	sealed	AP:DC1; MP:MUJ101
		Q:QL15002
Rear wheel bearing kit		AP:WBK106; MP:BK3
		Q:QWB128C; ? :BRT288
Rear shock absorber	Mk 1 cars	AS:7989 left
	LH	AS:7989 right
	RH	AP:O-6596; AS:62-2355
Rear spring	Mk 2 cars	HR:DAUR2647
	Mk 2 cars	

STEERING & FRONT SUSPENSION

Track rod ends	RH thread	AP:TA141) Q:QR804
	LH thread	AP:TA142) (pair)
Side rod	fixed greasable	AS:5244-006; Q:QDL221
	fixed non-greasable	AP:TL132; AS:5224-0061
	adjustable non-greasable	Q:QDL1069 or QDL122
	long (male) end	AP:TA480) Q:QR1068
	short (female) end	AP:TA481) (pair)
Front shock absorber	Mk 1 cars	RH AS:5925/1 right
		LH AS:5925/1 left
	Mk 2 cars	RH AS:5925/3 right
		LH AS:5925/3 left
Linkage bush kit		Q:QSK5
<i>consisting of</i>		
8x rubber bushes for wishbones		
4x rubber bushes for trunnions		
Fulcrum pin kit		Q:QSK79A
<i>consisting of</i>		
4x inner fulcrum pins for wishbones		
8x rubber bushes for wishbones		
4x washers for inner fulcrum pins		
2x outer fulcrum pins (threaded)		
for wishbones		
2x plugs (screwed) for outer fulcrum pins		
2x grease nipples for plugs		
Sealing rings, king pins to fulcrum pins:		
2x small i.d., 2x large i.d.		
4x grease nipples for king pin bushes		
2x trunnion fulcrum pins		
4x rubber bushes for trunnions		
King pin repair kit both sides	948 cc	Q:QP314TC; AP:TD135
	1098 cc	Q:QP623TC; AP:TD133
King pin repair kit both sides + outer		
fulcrum pins (threaded) for wishbones	948 cc	Q:QP314TCF
	1098 cc	Q:QP623TCF
Major repair kit (king pin repair		Q:QSK136
kit + fulcrum pin kit) both sides	1098 cc	Q:Y9
Rubber bush for wishbone		Q:Y11
Outer fulcrum pin (threaded)		Q:Y729
Grease nipple for plug		Q:Y16
Rubber bush for trunnion		Q:Y4
Cotter pin and nut		AP:WBK105; Q:QWB105C
Front hub wheel bearing kit		?:BRT287

BRAKING SYSTEM

Front shoes, axle set		AP:KB1003; FE:FSB369A
		MP:MBS18; ?:VX653
Return springs for front shoes		AP:38362
Front wheel cylinder	RH	AP:4241-551 was 81281
	LH	AP:4241-552 was 81282
Repair kit for front wheel cylinder		AP:SSB553 was KL71542
		MP:M553 was M71542; Q:BWR2508
Front brake drum		AP:BF10
Rear shoes, axle set	Mk 1 cars	AP:KB1002; BE:RG73; FE:F73L
		NT:RBS4
	Mk 2 cars	AP:KB1009; FE:FSB278A
		H:HBS300; MP:MBS1; ?:VX519
Return springs for shoes		
	Mk 1 cars	Adjuster end AP:31311
		Opposite end AP:31617
	Mk 2 cars	Adjuster end AP:100265)
		Opposite end AP:3132/460) axle set FE:BAK507
		RH AP:3132/461)
		LH AP:91400
Rear cylinder	Mk 1 cars	AP:4241-396 was 4241-239
	Mk 2 cars	MP:MWC120; ?C1003
Repair kit for rear cylinder	Mk 1 cars	AP:KL71503; MP:M71503
	Mk 2 cars	AP:SSB547; MP:M547
		Q:BWR2506; SS:MIL45
Rear brake drum		AP:BF1
Master cylinder		
	original	AP:92735
	alternative (grooved stem)	AP:4222-163
Repair kit for master cylinder		
	original	AP:KL71535; MP:M71535
		Q:BMR2120
	alternative (grooved stem)	AP:SSB959
Nuts for brake pipes		
	external thread (male)	AP:28695
	internal thread (female)	AP:82652
Hose to front wheel cylinders		AP:HAP5182 was KL100709
		MP:BH225
Hose to rear axle	Mk 2 cars	AP:HAP5516 was KL100705L
		MP:BH222
Pipe connector, 4 way at front of car		AP:808458
Handbrake cable	Mk 2 cars	?:BC733

ELECTRICAL

Battery, alternative, standard 2 year guarantee 3 year guarantee	L:036V L:038; H:HB038 L:015
Battery, alternative, heavy duty	
Fan belt - see "Cooling and Heating"	
Dynamo brushes, set	CI:250; L:227305
Dynamo ball bearing	T:202 (6202)
Fuses, 35 amp	AO:OF3155
Windscreen wiper rubbers without metal backing	H:16 ins (cut to fit) was HR11 PC:PR14 (cut to fit) AR:A.T.11"; L:54711781
with metal backing	
Wiper blade assembly, for hooked arm, chrome	AR:0.00.260
Headlamp sealed beam light unit	H:7014
Headlamp bulb Mk1 cars 12V/ 50/40W	L:LLB414; R:R414
Headlamp chrome rim Mk 1 cars	L:54520122
Mk 2 cars	L:54521471
Bulb, flasher 12V/21W, bayonet	H:382; L:LLB382; R:RW382
Bulb, side lamp & number plate lamp 12V/6W, bayonet	H:989; L:LLB989; R:R989
Bulb, stop/ tail 12V/ 21/6W, bayonet	H:380; L:LLB380; R:RW380
Flasher unit	L:SFB105
Bulb, interior light 12V/6W, festoon	H:239; L:LLB239
Bulb, courtesy light (to mid 1959) & instrument panel 12V/2.2W, screw	H:987; L:LLB987; R:R987
Temperature sensor Mk 2 de Luxe cars	SG:TT6131; S:WTT2/3802/00A

A40 PARTS COMMON TO OTHER CARS

Many major A40 parts were derived from, or later used by, other BMC models.
The list below may help when approaching specialist parts suppliers for such vehicles.

A40 Parts	Austin A35 Saloon	Morris Minor 1000	Austin/Morris Mini Mks 1&2	Austin-Healey Sprite Mks1-3 MG Midget Mks 1&2
Engine 948cc	Yes	Yes	(Yes)	Yes
1098cc	No	Yes	(Yes)	Yes
Ignition	Yes	Yes	Yes	Yes
Cooling	(Yes)	Yes	(Yes)	(Yes)
Carb. & Fuel pump				
A40 Mk1	Yes	No	No	(Yes)+
A40 Mk2	No	(Yes)^	Yes	Yes^
Clutch Assembly 948cc	Yes	Yes	No	Yes
1098cc	No	Yes	No	Yes
Clutch Hydraulics	No	No	Yes	(Yes)
Gearbox 948cc	Yes	Yes	No	Yes
1098cc	No	Yes	No	Yes
Rear Axle 948cc	Yes	Yes	No	Yes
1098cc	No	Yes	No	Yes
Rear Suspension				
A40 Mk.1	Yes	No	No	No
Steering	Yes	No	No	No
Front Suspension 948cc	Yes	No	No	Yes
1098cc	No	No	No	(Yes)
Front Brake Shoes	No	Yes*	No	No
Rear Brakes A40 Mk.1	Yes	No	No	No
A40 Mk.2	No	No	Yes	Yes
Brake Master Cylinder	No	No	Yes	No
Electrical	(Yes)	(Yes)	(Yes)	(Yes)
Wheels	Yes	No	No	(Yes)

Yes = most or all parts in common with A40

(Yes) = some parts in common

No = few or no parts in common

+ fuel pump common to 1958 - 64 Sprite/Midget

^ fuel pump common to 1964 - 74 Sprite/Midget; carburettor common to 1961 - 74 Sprite/Midget and to Minor

* shoes common to 1098cc Minors